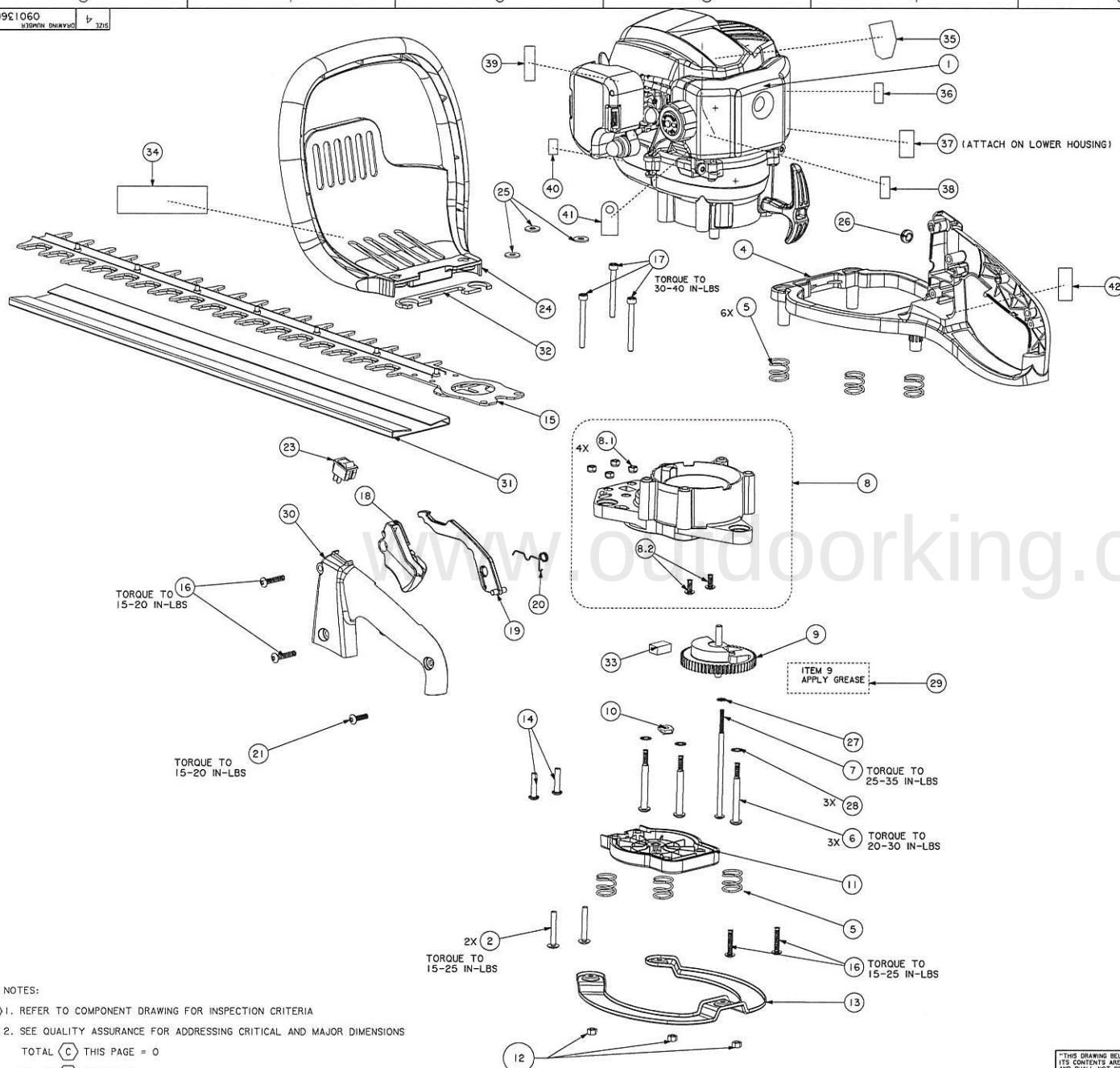


26091060
TITAN TRIMMER

REVISIONS

REV	ZONE	DESCRIPTION	ECR	CHECKED
01		DESIGN RELEASED	OP1301042/HT	01/28/13
COMPUTERIZED DOCUMENT				
NO MANUAL REVISIONS PERMITTER				



OP
Uncontrolled copy
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(D.C.C.)

NOTES:

1. REFER TO COMPONENT DRAWING FOR INSPECTION CRITERIA
 2. SEE QUALITY ASSURANCE FOR ADDRESSING CRITICAL AND MAJOR DIMENSIONS
- TOTAL (C) THIS PAGE = 0
- TOTAL (M) THIS PAGE = 1

090136032	26CC HEDGE TRIMMER	AS PURCHASED
PART NUMBER	DESCRIPTION	REMARKS
TTI GROUP NORTH AMERICA	TTI GROUP NORTH AMERICA	090136032
FOR FULL TOLERANCE AND MATERIAL SPECIFICATIONS REFER TO SHEET 1	SCALE 1:2	SHEET 2 OF 2

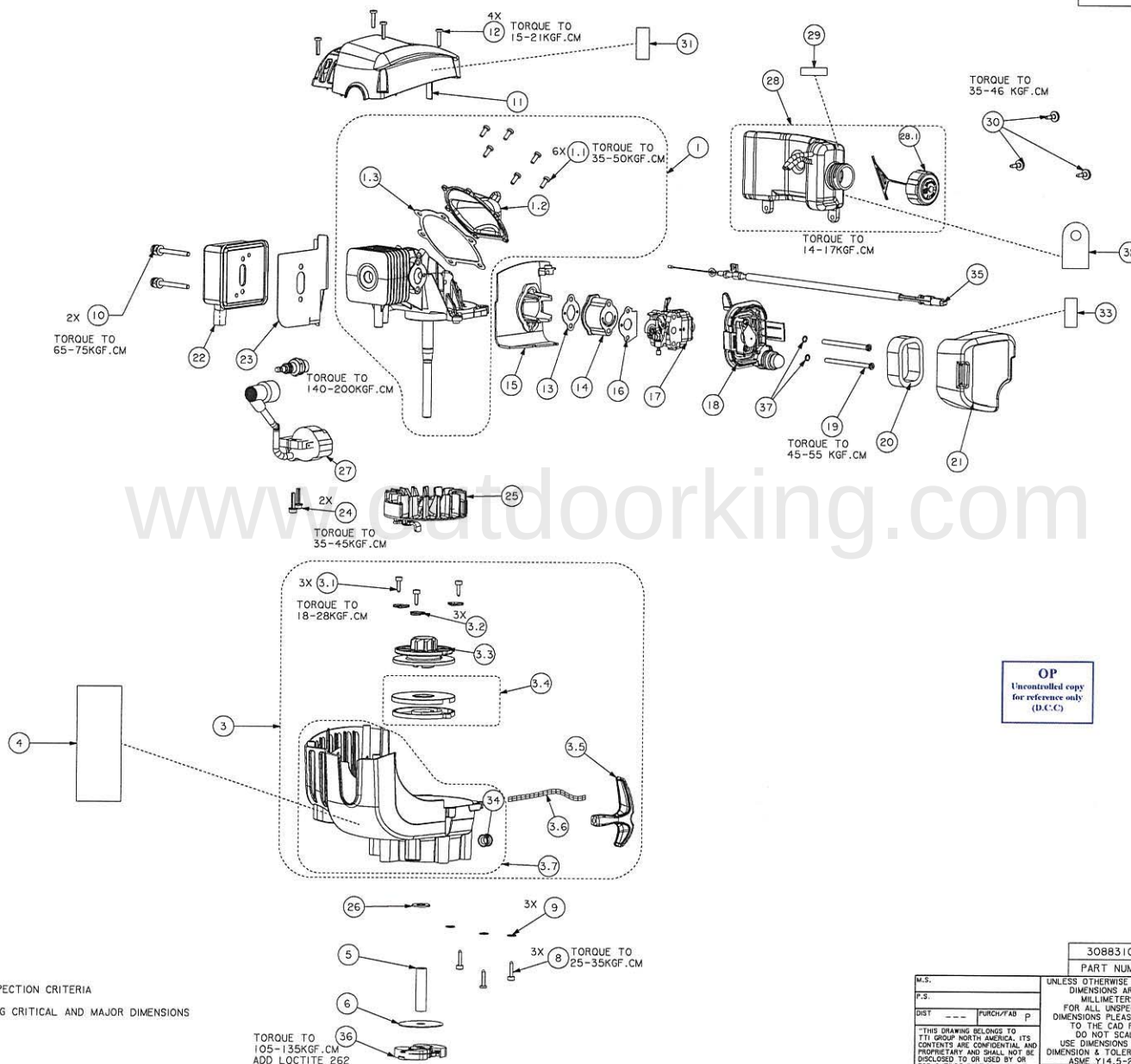
HHT2655NB - A: EXPLODED VIEW - HEDGE TRIMMER (TTI# 090136032)

Ref	Part #	Title
Console		
1	308831025	ENGINE ASSEMBLY \ 26CC HOMELITE HEDGE TRIMMER
2	660932002	SCREW,M5X0.8-35
4	518911001	HANDLE,REAR BASE
5	678022002	SPRING,COMPRESSION
6	660934002	ST SCREW,M5x60
7	660970005	SCREW,M4X0.7-110
8	220034008	GEARBOX ASSY
8.1	678509001	NUT M5X0.8 HEX LOCK
8.2	660468002	SCREW M5x1.5-11.5mm
9	308993004	GEAR & PIN ASSY
10	678673001	SLIDER
11	308233002	PLASTIC COVER,GEARBOX ASSY
12	678180002	NUT
13	638569001	STAMPING, BRACE
14	660469001	SCREW,M5X0.8-24
15	308548012	BLADE ASSEMBLY 20"
16	660468001	SCREW,M5x1.5-24.5mm
17	660347001	SCREWM5x50mm
18	518300003	TRIGGER
19	518301001	THROTTLE LOCKOUT
20	678037001	SPRING,TORSION
21	660468003	SCREW,M5-1.5X16.5
23	760345001	SWITCH \ 07385
24	518807001	GUARD,HANDLE
25	678341001	WASHER,PLAIN
26	570219001	GROMET
27	638454001	LOCK WASHER,M4.5
28	638453001	LOCK WASHER,M6
29	900168024	GREASE [NLA]
30	518622003	HANDLE,COVER
31	518463003	BLADE SLEEVE
32	561925001	RUBBER PLATE
33	901519001	SEAL, BLADE

34	940657105	SAFETY ICON LABEL - Not Available
35	940705010	LABLE,BRAND LOGO - Not Available
36	940325001	LABEL,BRAND LOGO - Not Available
37	940997007	LABEL,SOUND POWER
38	940299343	LABEL \ 090034001 FUEL MIXTURE - Not Available
39	941738004	CHOKE LABEL - Not Available
40	940667282	EMISSION LABEL - Not Available
41	940638004	LABEL,TAG \ FUEL RATIO - Not Available
42	940734135	STARTING INSTRECTION LABEL A - Not Available
4	940997007	LABEL,SOUND POWER - Not Available

TOLERANCE FOR ASSEMBLY	
DIVISION	TOLERANCE
DIMENSION	(IT 12)
<10	±0.08
10~30	±0.11
30~50	±0.13
50~80	±0.15
80~120	±0.18
120~180	±0.20
180~250	±0.23
250~315	±0.26
315~400	±0.29
400~500	±0.32
500~630	±0.35
630~800	±0.40
800~1000	±0.45

REVISIONS				
REV	ZONE	DESCRIPTION	ECM	CHECKED
01		DESIGN RELEASE		01/30/042 HT 01/28/13
COMPUTERIZED DOCUMENT				
NO MANUAL REVISIONS PERMITTED				



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NOTES:

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- TOTAL (C) THIS PAGE = 0
- TOTAL (M) THIS PAGE = 1

TORQUE TO
105-135KGF.CM
ADD LOCTITE 262

308831025		26CC CE HEDGE TRIMMER		AS PURCHASED	
PART NUMBER	DESCRIPTION	DATE	TITLE	REMARKS	
LZP 06/28/12	HT 06/28/12	DATE	TITLE	TTI GROUP NORTH AMERICA	
HT 06/28/12	DATE	DATE	TITLE	26CC CE HEDGE TRIMMER	
KW.MA 06/28/12	DATE	DATE	TITLE	26CC CE HEDGE TRIMMER	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. FOR ALL UNSPECIFIED DIMENSIONS PLEASE REFER TO THE CAD FILE. DO NOT SCALE. USE DIMENSIONS ONLY. DIMENSION & TOLERANCE PER ASME Y14.5-2009		DRAWN BY LZP 06/28/12		DATE HT 06/28/12	
THIRD ANGLE PROJECTION		MATERIAL SEE BOM		SCALE 2:5	
THIS DRAWING BELONGS TO TTI GROUP NORTH AMERICA. ITS CONTENTS ARE CONFIDENTIAL AND PROPRIETARY AND SHALL NOT BE DISCLOSED TO OR USED BY OR FOR OUTSIDE PARTIES WITHOUT TTI GROUP NORTH AMERICA'S WRITTEN CONSENT.		SIZE 4		DRAWING NUMBER 308831025	
		SHEET 2		REV 01	

HHT2655NB - B: EXPLODED VIEW - ENGINE (TTI# 090136032)

Ref	Part #	Title
Engine		
1	309960018	SHORT BLOCK
1.1	660925003	SCREW,M4-0.7X12MM
1.2	638337005	CRANKCASE COVER
1.3	901550001	GASKET,CRANKCASE COVER
2	870174001	SPARK PLUG(RCJ6Y),CHAMPION
3	308980016	LOWER HOUSING ASS'Y \ 26CC HEDGE TRIMMER \ 090136032
3.1	660967001	SCREW,M4X1.59 -14MM SELF TAP
3.2	638389001	PULLEY RETAINER
3.3	518501001	STARTER PULLEY
3.4	638033002	SPRING & CONTAINER
3.5	511731001	PLASTIC,GRIP,STARTER \ 26cc
3.6	900849002	ROPE
3.7	308981009	LOWER HOUSING SUB ASSM
5	638284002	SPACER TUBE
6	638090001	WASHER,CLUTCH,LARGE
7	300960002	CLUTCH ASM
8	660970001	SCREW,M4X0.7-16MM
9	690969001	WASHER STEEL ,ID4.2XOD10X1.0T
10	660638003	#10-24X2 1/8 SCREW
11	518726004	TOP HOUSING
12	660466001	SCREW,M4X1.59-18MM SELF TAP
13	901551001	GASKET,INTAKE
14	524635001	HEAT DAM
15	518785001	PLASTIC,BAFFLE PLATE \ 26CC HEDGE TRIMMER
16	900711003	GASKET,CARBURETOR,NON STRATO
17	309370010	CARBURETOR
18	308478005	AIR CLEANER BASE ASSY W/ CHOKE
18.1	300780002	PUMP ASSY,PRIMER \ 188-554
18.2	660345001	ST SCREW,M4 PH \ BLK Zn-PLATED
18.3	590458003	PLASTIC,CHOKE LEVER \ YEL \
18.4	590946001	PLASTIC, CHOKE PLATE, NON STRATO \ BLK
18.5	524633002	PLASTIC, AIR BOX BASE \
18.6	690699001	CLIP,HOSE,STEEL\ID4.9 Zn-PLATE

18.7	570373002	BULK FUEL LINE \ L=0.045MT
19	660454001	HEAT DAM MOUNTING BOLT \ 26CC
20	560873010	AIR FILTER \ 090340001
21	524634001	PLASTIC, AIR BOX COVER
22	308990005	MUFFLER ASS'Y \ HEDGE TRIMMER
23	901452004	GASKET MUFFLER,SCOOP \ 26CC HT
25	308674001	FLYWHEEL ASM
26	650017001	WASHER OD20.12XID9.70X1.59T
27	850108016	IGNITION MODULE-ADV.WITH TEETH IN LAMINATION TIM W/O 3 SEC KILL \ 26CC CE HEDGE TRIMMER
28	308675055	FUEL TANK AND CAP ASSEMBLY \ 090136
28.1	308680003	FUEL CAP ASSY
28.2	308682003	FUEL TANK ASM - Supplied as part of Item 28
29	940299343	LABEL, FUEL MIXTURE - Not Available
30	660970002	SCREW, M4X0.7-16
31	940705010	LOGO LABEL - Not Available
32	940638004	LABEL,TAG \ FUEL RATIO - Not Available
33	941738004	CHOKE LABEL - Not Available
35	309998008	LEAD WIRE
37	690386002	WASHER