

This catalog covers:
HA023A-□T25

GRID NO. This grid covers:
A-01 **TITLE**

PARTS CATALOG

BRUSH-CUTTER

HA023A

PRODUCT CODE	NOTE
HA023A-AT25	BRUSH-CUTTER (KTFR23A)

HA023A-□T25

A-02

PUBLICATIONS

[illegible]

PARTS CATALOG INTRODUCTION

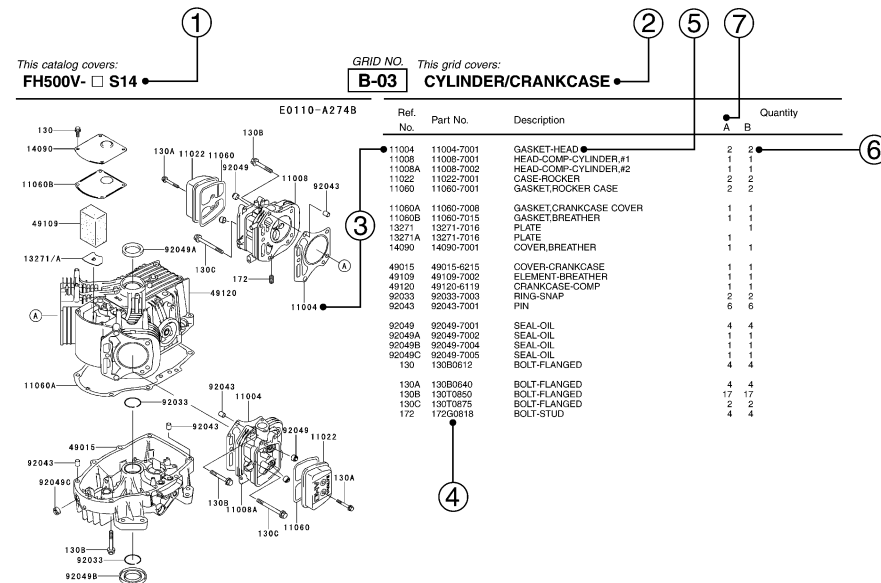
This parts catalog lists parts and sub-assemblies provided as service parts.

When it becomes necessary to replace parts, always use KAWASAKI GENUINE PARTS which have passed strict inspection which guarantees quality and performance.

1. HOW TO ORDER PARTS

- When ordering the parts, be sure to use the parts catalog corresponding to the product code. Check the product revision codes on the product and the catalog.
Product Code (example) : FA130D-**AA00**
Product Revision Code
- Specify the part code (all digits) exactly as listed in this catalog on your parts order.
- The parts not shown in the illustrations of this catalog are not sold separately; only the complete units or next higher assemblies illustrated are supplied as the service parts.

2. EXPLANATION OF PARTS CATALOG FORMAT



1) Product Code

This code describes the product code covered by this catalog. The product revision code, which is a part of the product code, is omitted.

2) Part Group Title

This title is the representative name for the group of parts illustrated on the page.

3) Reference Number

The reference numbers are shown on the illustration and the list as the link between them.

4) Part Number

This is the key of your parts ordering.

Three kinds of part number are used in this catalog.

- Structure 1
□□□□□□-□□□□-□□
□□□□□□-□□□□□□
Part Revision Code
- Structure 2
□□□□□□-□□□□-□□
Color Code for Painted Part
- Standard Hardware Number
(for bolts, nuts, washer, or the like)
□□□□□□□□
Size Code
Material and Surface Treatment Code
Item Code

5) Description and Additional Information

The part name, the location, the size, and the serial number as additional information, etc. are described here. Use them to find out and check the part required.

When a part number is changed without change of the product revision code and the changed parts are not interchangeable, the serial number of the product is noted as follows;

- (FA130 - 100001) : Affected units are from beginning of the product of the product code up to and including this serial number.
(FA130 - 100002 -) : Affected units are from this serial number and above.
(FA130 - 100002 - FA130 - 110001) : Affected units are in this serial number range.

6) Quantity

The figure shows quantity of the part required at the indicated position on the illustration and for the specified product revision code.

The asterisk (*) on this column means the part can be used as the substitute on the product and is supplied until the stock is exhausted.

Note:Some small parts will be supplied by units.

Example: If six (6) bolts are ordered and the minimum quantity per unit is five (5), two (2), units of the bolt will be delivered.

7) Product Revision Code

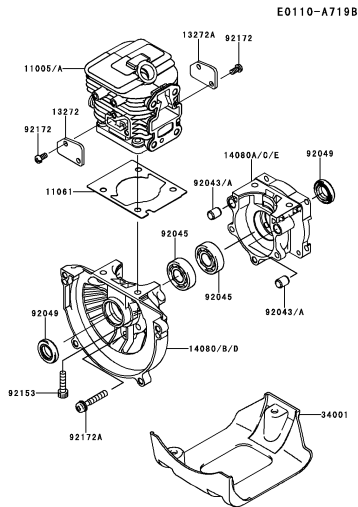
This Code indicates an important change which affects the service parts interchangeability.

3. ABBREVIATIONS

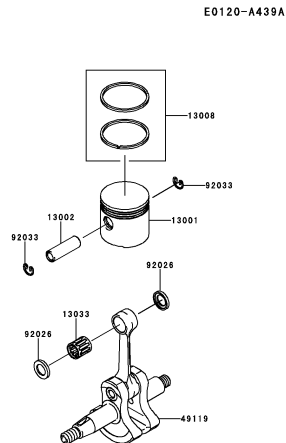
#.....	Number	FR.....	Front	RH.....	Right Hand
&.....	And	G.....	Gram	RPM.....	Revolutions Per Minute
(+).....	Plus	HEX.....	Hexagonal	RR.....	Rear
(-).....	Minus	ID=.....	Inside Diameter	STD.....	Standard
2ND.....	Second	IN.....	Inch	T.....	Teeth
3RD.....	Third	L=.....	Length	T=.....	Thickness
4TH.....	Fourth	LH.....	Left Hand	U/S.....	Under Size
A.....	Ampere	LWR.....	Lower	UPP.....	Upper
AR.....	As Required	MM.....	Millimeter	V.....	Volt
ASSY.....	Assembly	O/S.....	Over Size	W.....	Watt
CNT.....	Center	OD=.....	Outside Diameter		
COMP.....	Complete	REF.....	Reference		

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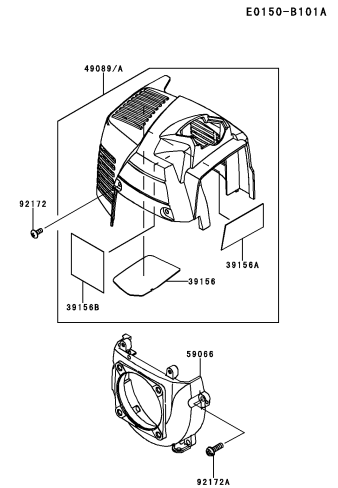
GRID NO. This grid covers:
B-01 PICTORIAL INDEX



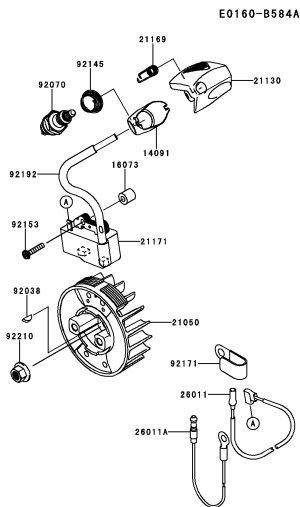
B-03 CYLINDER/CRANKCASE



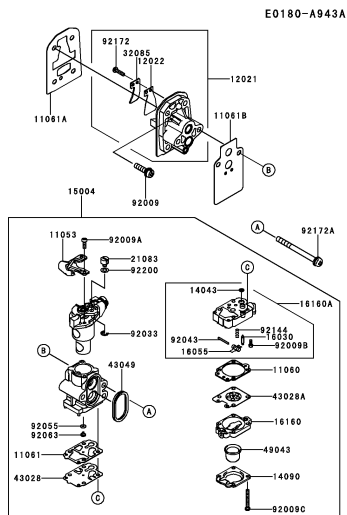
B-04 PISTON/CRANKSHAFT



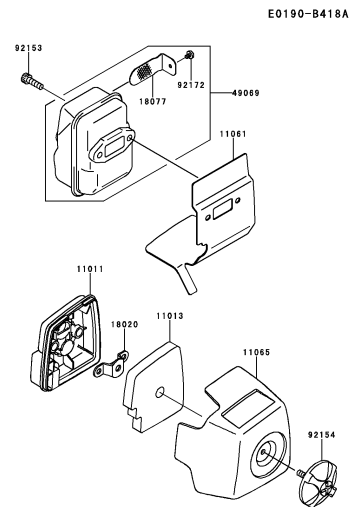
B-05 COOLING-EQUIPMENT



B-06 ELECTRIC-EQUIPMENT



B-07 CARBURETOR



B-08 AIR-FILTER/MUFFLER

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GRID NO. This grid covers:
B-02 PICTORIAL INDEX

E0200-A629G

B-09 FUEL-TANK/FUEL-VALVE

E0210-A459B

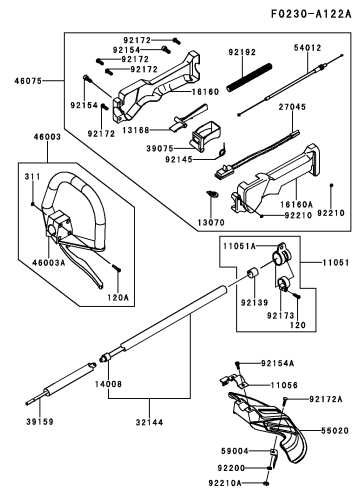
B-10 STARTER

E0220-A039A

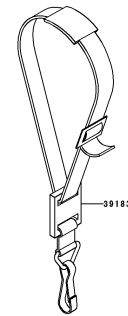
B-11 P.T.O-EQUIPMENT

This catalog covers:
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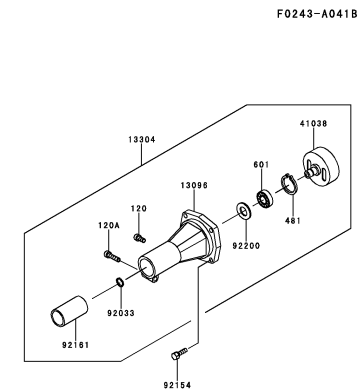
GRID NO. This grid covers:
C-01 PICTORIAL INDEX



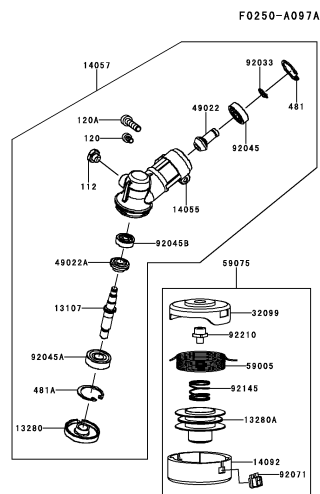
C-03 PIPE/HANDLE/GUARD



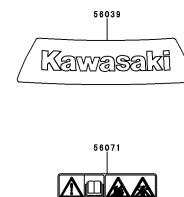
C-04 HANGER



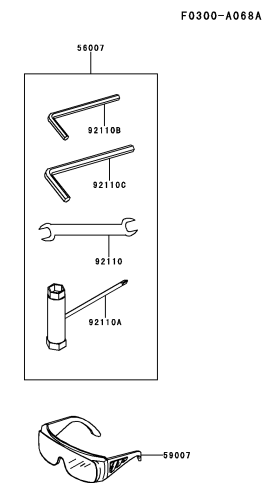
C-05 HOUSING



C-06 CASE/CUTTER



C-07 LABEL

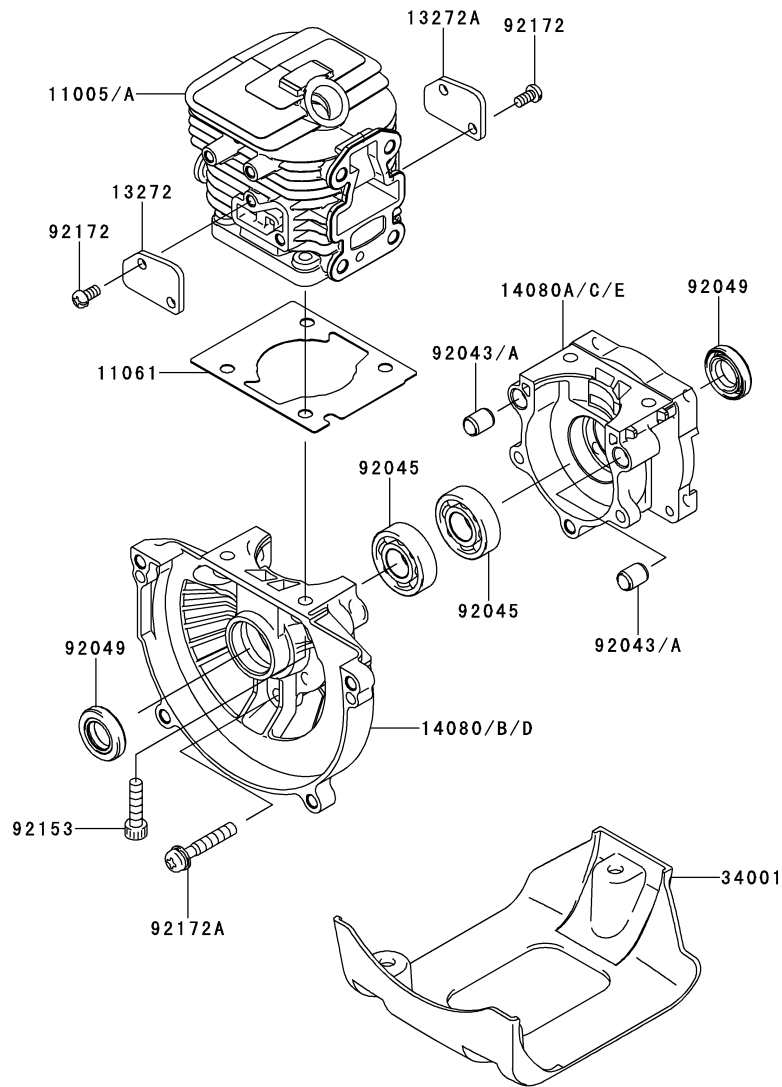


C-08 TOOL

This catalog covers:
HA023A- □ T25

GRID NO. **B-03** This grid covers:
CYLINDER/CRANKCASE

E0110-A719B



Ref. No.	Part No.	Description	Quantity
			A
11005	11005-0614	CYLINDER-ENGINE	1
11005A	11005-2164	CYLINDER-ENGINE	*
11061	11061-2203	GASKET,CYLINDER	1
13272	13272-2013	PLATE	1
13272A	13272-2031	PLATE	1
14080	14080-0661	CRANKCASE	*
14080A	14080-0662	CRANKCASE	*
14080B	14080-0663	CRANKCASE	1
14080C	14080-0664	CRANKCASE	1
14080D	14080-2068	CRANKCASE	*
14080E	14080-2069	CRANKCASE	*
34001	34001-2091	STAND	1
92043	92043-0755	PIN	2
92043A	92043-2257	PIN	*
92045	92045-2278	BEARING-BALL,6001C3	2
92049	92049-2269	SEAL-OIL,12X22X4.5	2
92153	92153-2136	BOLT,SOCKET,5X20	4
92172	92172-2103	SCREW,4X8	4
92172A	92172-2104	SCREW,5X30	3

This catalog covers:
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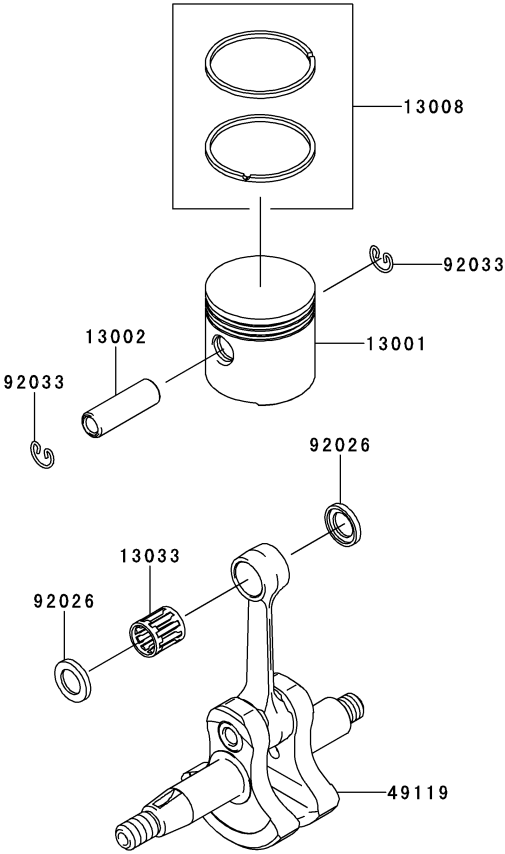
GRID NO.

B-04

This grid covers:

PISTON/CRANKSHAFT

E0120-A439A

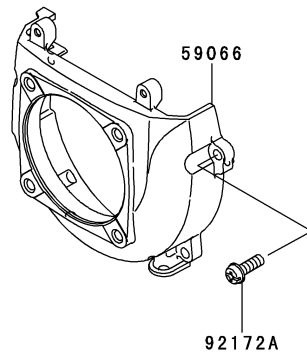


Ref. No.	Part No.	Description	Quantity
13001	13001-2176	PISTON-ENGINE	1
13002	13002-2100	PIN-PISTON	1
13008	13008-6072	RING-SET-PISTON	1
13033	13033-2064	BEARING-SMALL END	1
49119	49119-2242	CRANKSHAFT-ASSY	1
92026	92026-2356	SPACER	2
92033	92033-2198	RING-SNAP	2

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B-05

COOLING-EQUIPMENT



Ref. No.	Part No.	Description	Quantity
39156	39156-2101	PAD	1
39156A	39156-2102	PAD	1
39156B	39156-2104	PAD	1
49089	49089-0768	SHROUD-ENGINE	*
49089A	49089-0809	SHROUD-ENGINE	1
59066	59066-2824	HOUSING-FAN	1
92172	92172-2060	SCREW,4X10	2
92172A	92172-2125	SCREW,5X16	4

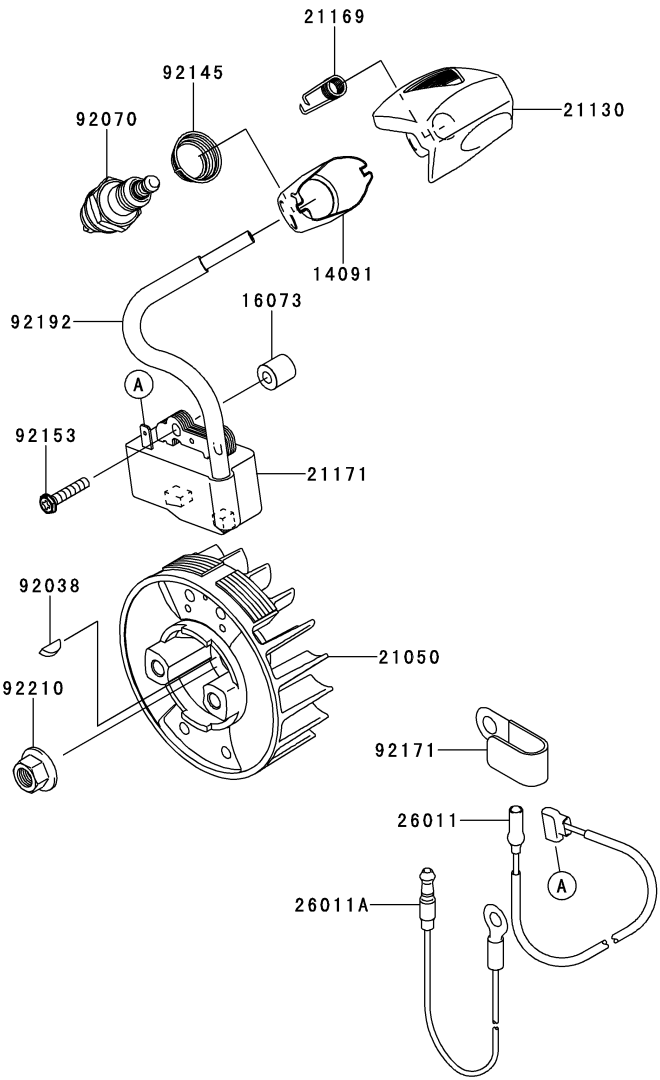
This catalog covers:
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GRID NO.

B-06

This grid covers:
ELECTRIC-EQUIPMENT

E0160-B584A



Ref. No.	Part No.	Description	Quantity
		A	
14091	14091-2147	COVER	1
16073	16073-2239	INSULATOR	2
21050	21050-2316	FLYWHEEL	1
21130	21130-2071	CAP-SPARK PLUG	1
21169	21169-2078	TERMINAL	1
21171	21171-2265	COIL-ASSY-IGNITION	1
26011	26011-2388	WIRE-LEAD,L=230	1
26011A	26011-2389	WIRE-LEAD	1
92038	92038-2106	KEY	1
92070	92070-2121	PLUG-SPARK,BPMR7A(NGK)	1
92145	92145-2193	SPRING	1
92153	92153-2138	BOLT,4X20	2
92171	92171-2083	CLAMP	1
92192	92192-2135	TUBE	1
92210	92210-0737	NUT,8MM	1

This catalog covers:

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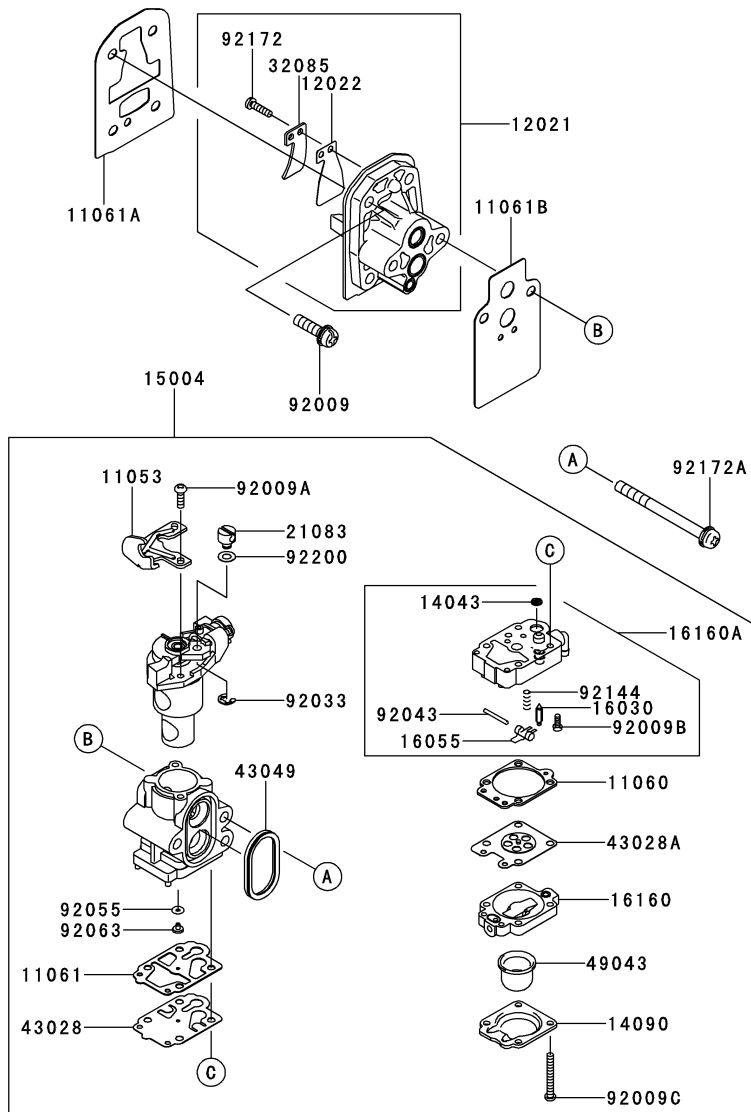
GRID NO.

B-07

This grid covers:

CARBURETOR

E0180-A943A



Ref. No.	Part No.	Description	Quantity
		A	
11053	11053-2066	BRACKET	1
11060	11060-2111	GASKET	1
11061	11061-2054	GASKET	1
11061A	11061-2246	GASKET,CYLINDER-INSULATOR	1
11061B	11061-2247	GASKET,CARBURETOR-INSULATOR	1
12021	12021-2059	VALVE-ASSY-REED	1
12022	12022-2064	VALVE-REED	1
14043	14043-2051	FILTER	1
14090	14090-2017	COVER,PRIMER PUMP	1
15004	15004-2109	CARBURETOR-ASSY	1
16030	16030-2078	VALVE-FLOAT	1
16055	16055-2051	LEVER	1
16160	16160-2089	BODY	1
16160A	16160-2141	BODY	1
21083	21083-2073	ARM	1
32085	32085-2107	STOPPER	1
43028	43028-2067	DIAPHRAGM	1
43028A	43028-2096	DIAPHRAGM	1
43049	43049-2062	PACKING	1
49043	49043-2067	PUMP-PRIMING	1
92009	92009-2249	SCREW,5X20	4
92009A	92009-2277	SCREW	2
92009B	92009-2336	SCREW	1
92009C	92009-2337	SCREW	4
92033	92033-2078	RING-SNAP	1
92043	92043-2094	PIN	1
92055	92055-2147	RING-O	1
92063	92063-2473	JET-MAIN,#36	1
92144	92144-2308	SPRING	1
92172	92172-2123	SCREW,3X12	1
92172A	92172-2145	SCREW,5X60	2
92200	92200-2074	WASHER	1

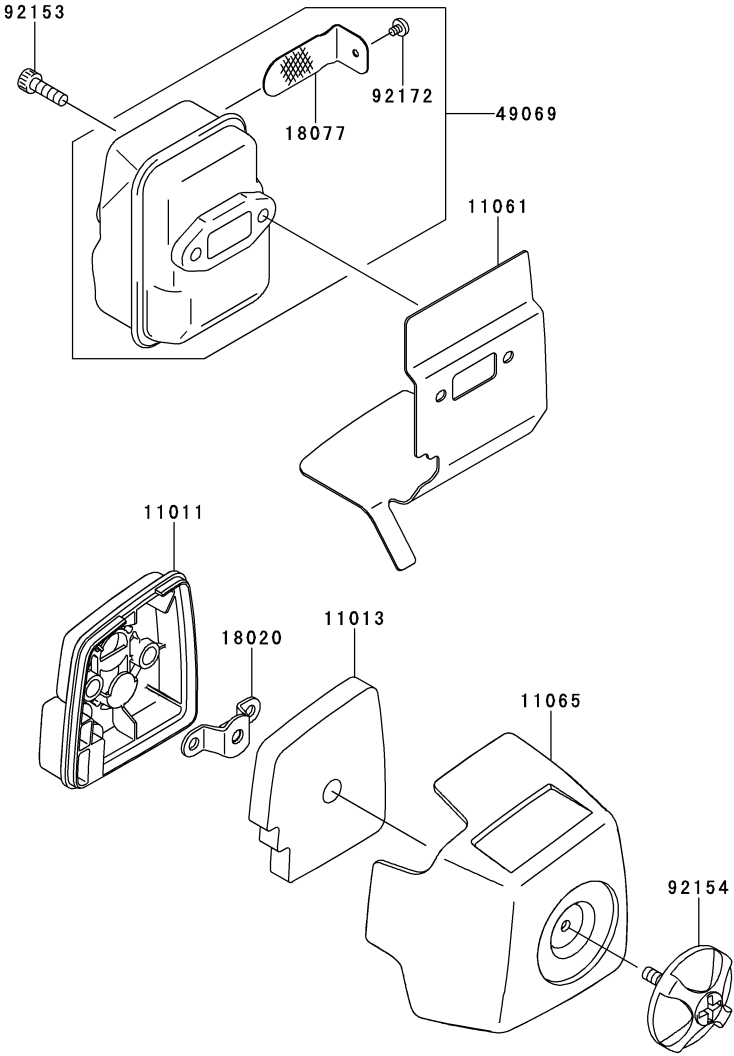
This catalog covers:
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GRID NO.

B-08

This grid covers:
AIR-FILTER/MUFFLER

E0190-B418A



Ref. No.	Part No.	Description	Quantity
		A	
11011	11011-2396	CASE-AIR FILTER	1
11013	11013-2246	ELEMENT-AIR FILTER	1
11061	11061-2204	GASKET,MUFFLER	1
11065	11065-2145	CAP	1
18020	18020-2097	BAFFLE	1
18077	18077-2140	ARRESTER-SPARK	1
49069	49069-2455	MUFFLER-ASSY	1
92153	92153-2137	BOLT,SOCKET,5X16	2
92154	92154-2053	BOLT	1
92172	92172-2112	SCREW	1

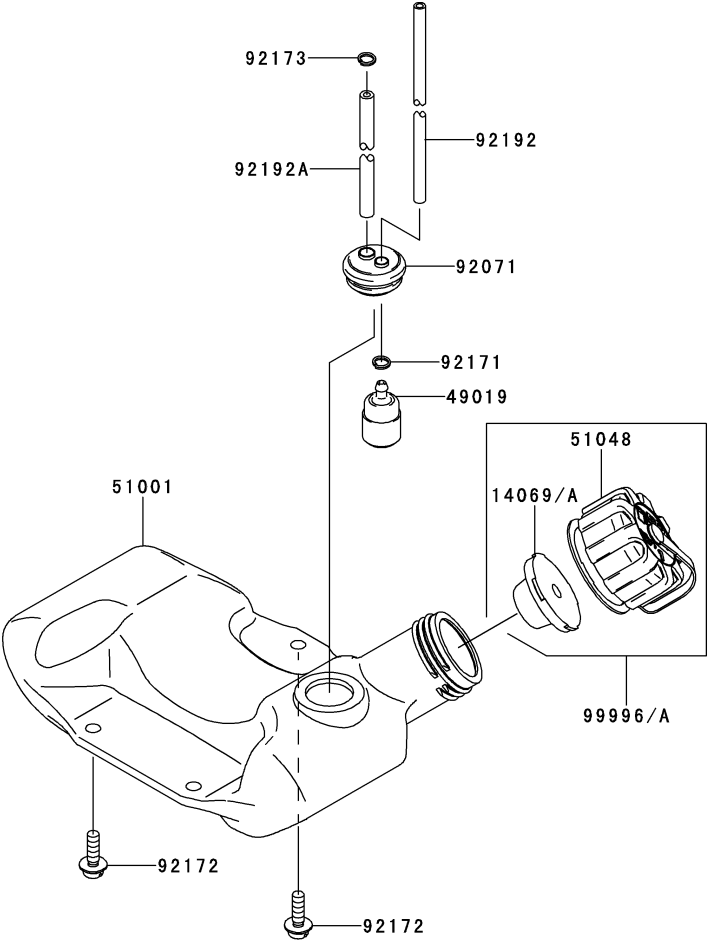
This catalog covers:
HA023A- □ T25

GRID NO.

B-09

This grid covers:
FUEL-TANK/FUEL-VALVE

E0200-A629G

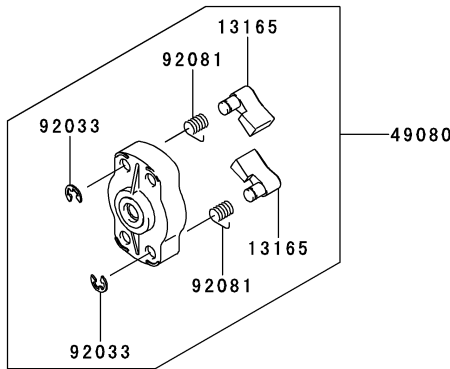
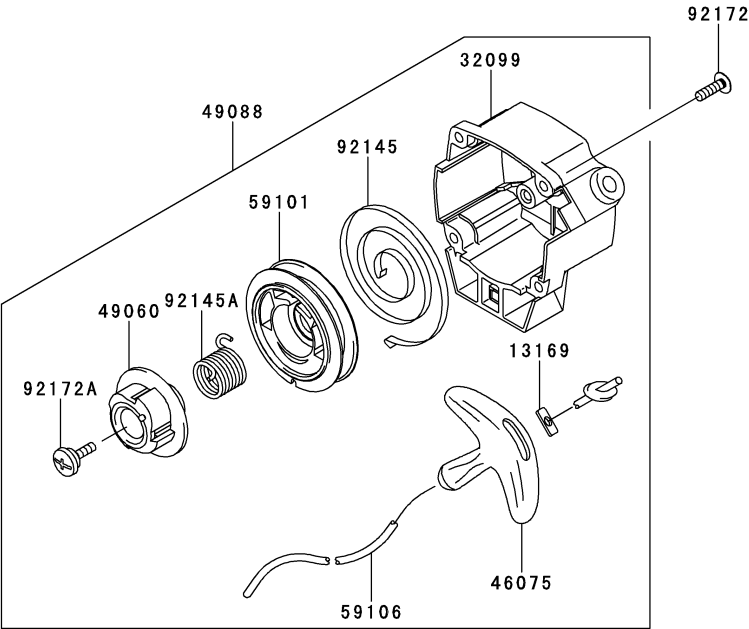


Ref. No.	Part No.	Description	Quantity
14069	14069-0013	BREATHER	1
14069A	14069-2088	BREATHER	*
49019	49019-2114	FILTER-FUEL	1
51001	51001-2335	TANK-COMP-FUEL	1
51048	51048-2083	CAP-ASSY-TANK	1
92071	92071-2142	GROMMET,FUEL TANK	1
92171	92171-2073	CLAMP	1
92172	92172-2080	SCREW,5X18	3
92173	92173-2009	CLAMP	1
92192	92192-2130	TUBE,3X5X174	1
92192A	92192-2152	TUBE,3X6X80	1
99996	99996-6089	CAP-TANK & BREATHER,ASSY	*
99996A	99996-6101	KIT,CAP-TANK & BREATHER	1

This catalog covers:
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GRID NO. **B-10** This grid covers:
STARTER

E0210-A459B



Ref. No.	Part No.	Description	Quantity
13165	13165-2100	PAWL	2
13169	13169-2386	PLATE,RECOIL STARTER	1
32099	32099-2432	CASE,RECOIL STARTER	1
46075	46075-2161	GRIP,STARTER-RECOIL	1
49060	49060-2064	CAM	1
49080	49080-2215	PULLEY-STARTING	1
49088	49088-2594	STARTER-RECOIL	1
59101	59101-0558	REEL,STARTER-RECOIL	1
59106	59106-0556	ROPE,3X850	1
92033	92033-2010	RING-SNAP	2
92081	92081-2253	SPRING	2
92145	92145-0850	SPRING,RECOIL	1
92145A	92145-2128	SPRING,RECOIL	1
92172	92172-2061	SCREW,4X14	4
92172A	92172-2065	SCREW	1

This catalog covers:
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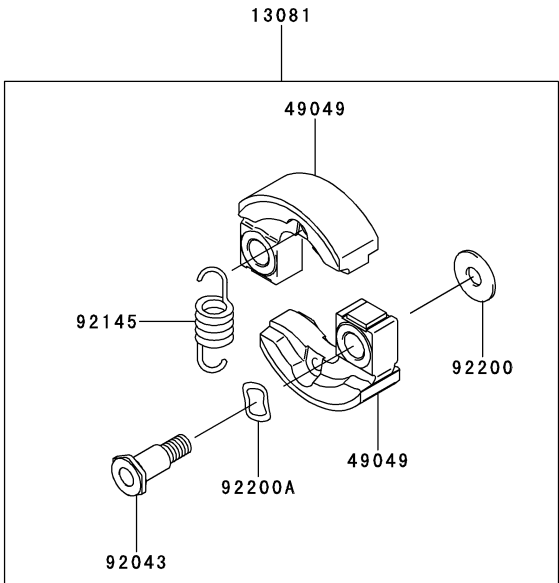
GRID NO.

B-11

This grid covers:
P.T.O-EQUIPMENT

E0220-A039A

Ref. No.	Part No.	Description	Quantity
			A
13081	13081-2232	CLUTCH-ASSY	1
49049	49049-2101	SHOE-CLUTCH	2
92043	92043-2243	PIN	2
92145	92145-2129	SPRING	1
92200	92200-2145	WASHER,6X16X1	2
92200A	92200-2146	WASHER	2



This catalog covers:

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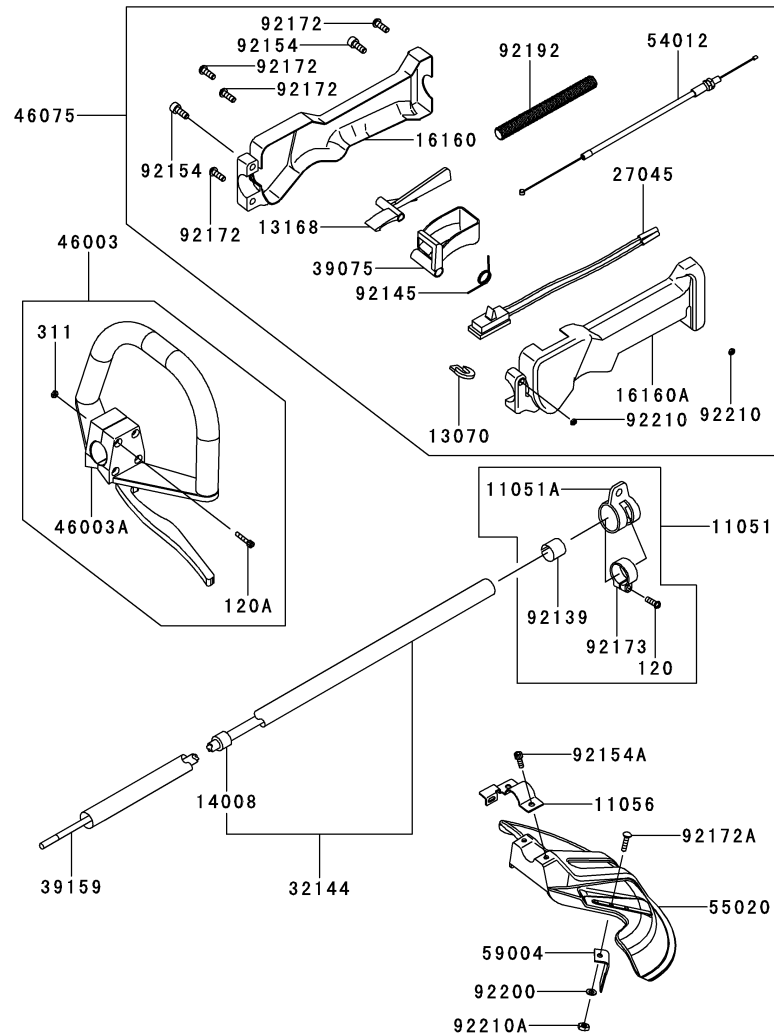
GRID NO.

C-03

This grid covers:

PIPE/HANDLE/GUARD

F0230-A122A



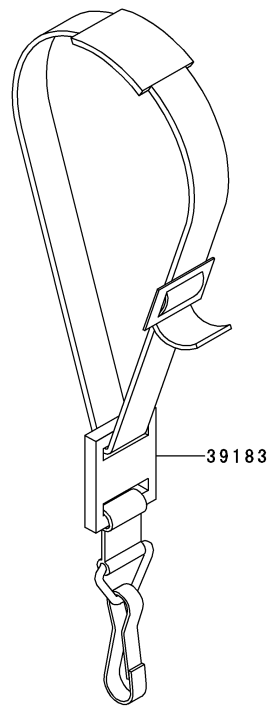
Ref. No.	Part No.	Description	Quantity
		A	
11051	11051-R001	BRACKET,SET	1
11051A	11051-R002	BRACKET	1
11056	11056-R001	BRACKET,GUARD	1
13070	13070-R001	GUIDE, TOP	1
13168	13168-R001	LEVER,STOP	1
14008	14008-R001	LINER	1
16160	16160-R001	BODY,GRIP,RH	1
16160A	16160-R002	BODY,GRIP,LH	1
27045	27045-R009	SWITCH-ASSY	1
32144	32144-R012	PIPE-ASSY	1
39075	39075-R001	LEVER-THROTTLE	1
39159	39159-R001	SHAFT-DRIVE	1
46003	46003-R010	HANDLE,SET	1
46003A	46003-R011	HANDLE	1
46075	46075-R011	GRIP,ASSY	1
54012	54012-R009	CABLE-THROTTLE	1
55020	55020-R002	GUARD	1
59004	59004-R001	CUTTER,STRING	1
92139	92139-R001	BUSHING	1
92145	92145-R001	SPRING,RETURN	1
92154	92154-R001	BOLT,SOCKET,5X20	2
92154A	92154-R027	BOLT,SOCKET,6X25	2
92172	92172-R001	SCREW,4X20	4
92172A	92172-R002	SCREW,5X15	1
92173	92173-R001	CLAMP	1
92192	92192-R002	TUBE	1
92200	92200-R001	WASHER,M5	1
92210	92210-R001	NUT	2
92210A	92210-R004	NUT,M5	1
120	120CB0525	BOLT-SOCKET,5X25	1
120A	120CB0530	BOLT-SOCKET,5X30	4
311	311R0500	NUT-HEX,5MM	4

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GRID NO. This grid covers:
C-04 HANGER

F0242-A011A

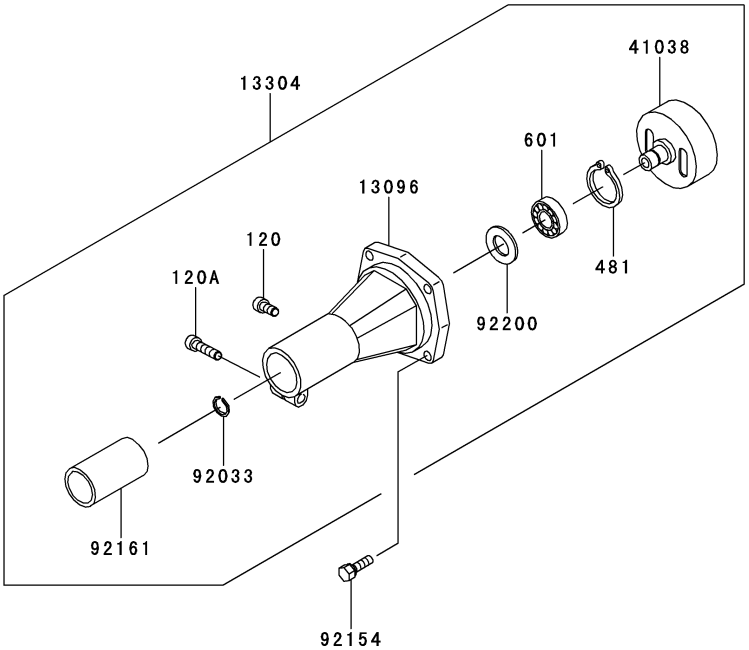
Ref. No.	Part No.	Description	Quantity
			A
39183	39183-R001	BAND-ASSY	1



This catalog covers:
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GRID NO. **C-05** This grid covers:
HOUSING

F0243-A041B



Ref. No.	Part No.	Description	Quantity
13096	13096-R001	HOUSING-CLUTCH	1
13304	13304-R001	HOUSING-ASSY	1
41038	41038-R001	DRUM	1
92033	92033-R003	RING-SNAP	1
92154	92154-R026	BOLT,SOCKET,6X15	4
92161	92161-R001	DAMPER	1
92200	92200-R002	WASHER,PLATE	1
120	120CB0514	BOLT-SOCKET,5X14	1
120A	120CB0525	BOLT-SOCKET,5X25	1
481	481J3700	CIRCLIP,37MM	1
601	601A6301ZZ	BEARING-BALL,6301ZZ	1

This catalog covers:

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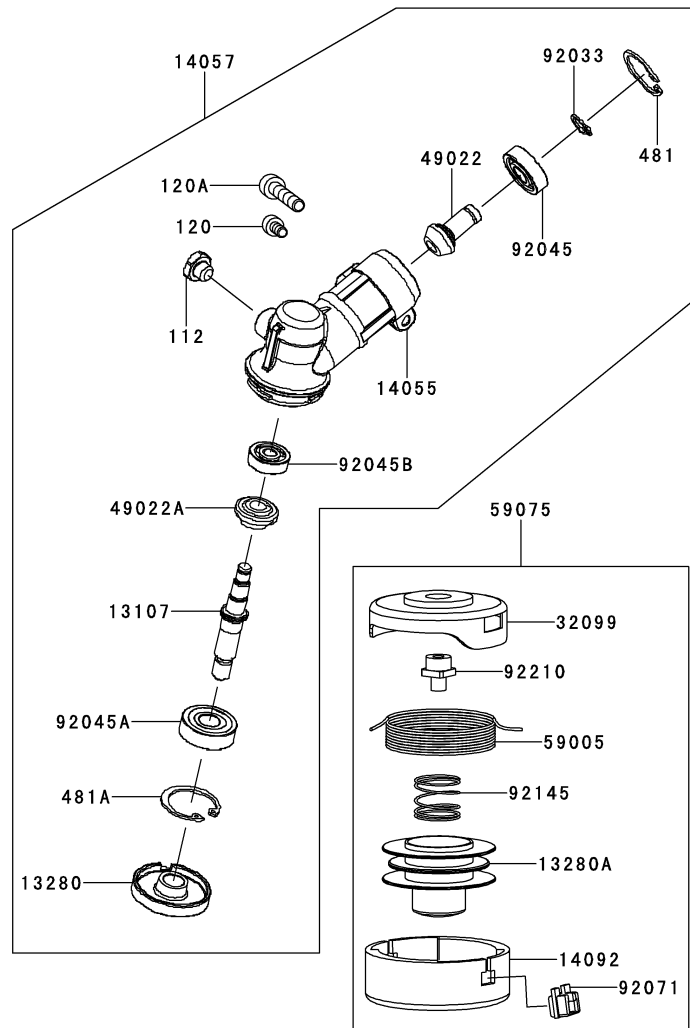
GRID NO.

C-06

This grid covers:

CASE/CUTTER

F0250-A097A

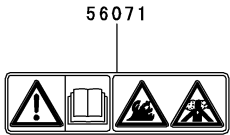
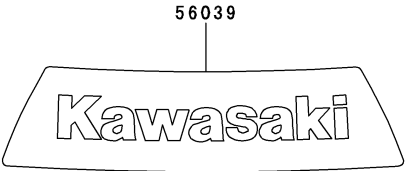


Ref. No.	Part No.	Description	Quantity
13107	13107-R001	SHAFT,GEAR	1
13280	13280-R001	HOLDER,UPP	1
13280A	13280-R002	HOLDER	1
14055	14055-R008	CASE-GEAR	1
14057	14057-R012	CASE-COMP-GEAR	1
14092	14092-R001	COVER	1
32099	32099-R001	CASE	1
49022	49022-R011	GEAR-BEVEL	1
49022A	49022-R012	GEAR-BEVEL	1
59005	59005-R001	STRING	1
59075	59075-R001	CUTTER-CORD	1
92033	92033-R001	RING-SNAP,DIA=9	1
92045	92045-X004	BEARING-BALL,609Z	1
92045A	92045-2191	BEARING-BALL,6001DDUC3	1
92045B	92045-2237	BEARING-BALL,608Z	1
92071	92071-R001	GROMMET,EYELET	2
92145	92145-R002	SPRING	1
92210	92210-R003	NUT	1
112	112AA0608	BOLT-UPSET,6X8	1
120	120CB0510	BOLT-SOCKET,5X10	1
120A	120CB0525	BOLT-SOCKET,5X25	1
481	481J2400	CIRCLIP,24MM	1
481A	481J2800	CIRCLIP,28MM	1

This catalog covers:
HA023A- □ T25

GRID NO. This grid covers:
C-07 LABEL

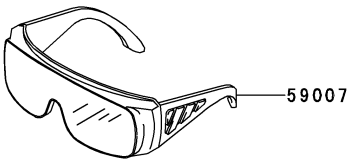
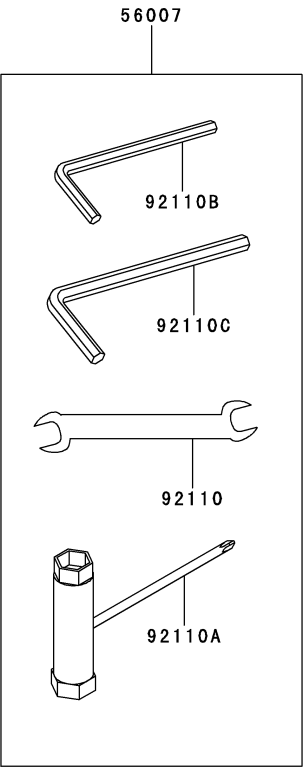
F0290-B812A				Quantity
Ref. No.	Part No.	Description	A	
56039	56039-0937	LABEL-PRODUCT	1	
56071	56071-2010	LABEL-WARNING	1	



This catalog covers:
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GRID NO. This grid covers:
C-08 TOOL

F0300-A068A



Ref. No.	Part No.	Description	Quantity
56007	56007-R001	TOOL-KIT	1
59007	59007-2004	GOGGLES	1
92110	92110-R003	TOOL-WRENCH,10X13	1
92110A	92110-R004	TOOL-WRENCH,BOX,13X19,+	1
92110B	92110-2085	TOOL-WRENCH,ALLEN,4MM	1
92110C	92110-2097	TOOL-WRENCH,ALLEN,5MM	1

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GRID NO.

H-09

This grid covers:

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COOLING-EQUIPMENT	B-05
CYLINDER/CRANKCASE.....	B-03
ELECTRIC-EQUIPMENT	B-06
FUEL-TANK/FUEL-VALVE	B-09
HANGER.....	C-04
HOUSING	C-05
LABEL.....	C-07
P.T.O-EQUIPMENT	B-11
PIPE/HANDLE/GUARD.....	C-03
PISTON/CRANKSHAFT	B-04
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This catalog covers:

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GRID NO.

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This grid covers:

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Part No.	Grid No.	Part No.	Grid No.	Part No.	Grid No.	Part No.	Grid No.	Part No.	Grid No.
11005-0614.....	B-03	16160-2141.....	B-07	59101-0558.....	B-10	92172-2145.....	B-07		
11005-2164.....	B-03	16160-R001.....	C-03	59106-0556.....	B-10	92172-R001.....	C-03		
11011-2396.....	B-08	16160-R002.....	C-03	601A6301ZZ.....	C-05	92172-R002.....	C-03		
11013-2246.....	B-08	18020-2097.....	B-08	92009-2249.....	B-07	92173-2009.....	B-09		
11051-R001.....	C-03	18077-2140.....	B-08	92009-2277.....	B-07	92173-R001.....	C-03		
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11053-2066.....	B-07	21083-2073.....	B-07	92009-2337.....	B-07	92192-2135.....	B-06		
11056-R001.....	C-03	21130-2071.....	B-06	92026-2356.....	B-04	92192-2152.....	B-09		
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11061-2203.....	B-03	26011-2388.....	B-06	92033-2198.....	B-04	92200-2145.....	B-11		
11061-2204.....	B-08	26011-2389.....	B-06	92033-R001.....	C-06	92200-2146.....	B-11		
11061-2246.....	B-07	27045-R009.....	C-03	92033-R003.....	C-05	92200-R001.....	C-03		
11061-2247.....	B-07	311R0500.....	C-03	92038-2106.....	B-06	92200-R002.....	C-05		
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120CB0525.....	C-06	39156-2104.....	B-05	92049-2269.....	B-03				
120CB0530.....	C-03	39159-R001.....	C-03	92055-2147.....	B-07				
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