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Ref #	Part #	Description	Qty	Context Note
1	VF118001	STARTER ASSEMBLY	1	(Includes Ref. Nos. 2 & 3)
2	N/A	RECOIL, With Handle	1	(Not a serviceable part. Ord Kit No. 1)
3	N/A	SCREW	4	(Not a serviceable part. Ord Kit No. 1)
4	VF118002	PLATE ASSEMBLY	1	(Includes Ref. Nos. 5 & 6)
5	N/A	PASSIVE PLATE	1	(Not a serviceable part. Ord Kit No. 4)
6	N/A	NUT, Flywheel	1	(Not a serviceable part. Ord Kit No. 4)
7	VF118003	FLYWHEEL ASSEMBLY	1	(Includes Ref. Nos. 8, 9 & 10)
8	N/A	FAN	1	(Not a serviceable part. Ord Kit No. 7)
9	N/A	FLYWHEEL	1	(Not a serviceable part. Ord Kit No. 7)
10	N/A	KEY, Flywheel	1	(Not a serviceable part. Ord Kit No. 7)
11	VF118005	IGNITION ASSEMBLY	1	(Includes Ref. Nos. 12 & 13)
12	N/A	IGNITION	1	(Not a serviceable part. Ord Kit No. 11)
13	N/A	SCREW, Ignition	1	(Not a serviceable part. Ord Kit No. 11)
14	VF118006	FUEL TANK ASSEMBLY	1	(Includes Ref. Nos. 15, 16, 17, 18 & 19)
15	N/A	TANK, Fuel	1	(Not a serviceable part. Ord Kit No. 14)
16	VF118071	CAP, Fuel	1	
17	N/A	FUEL LINE	1	(Not a serviceable part. Ord Kit No. 14 or 35
18	N/A	CLIP, Fuel Line	2	(Not a serviceable part. Ord Kit No. 14 or 35
19	N/A	WASHER, Rubber	2	(Not a serviceable part. Ord Kit No. 14)
20	VF118070	DIPSTICK ASSEMBLY	1	(Includes Ref. Nos. 21, 22 & 23)
21	N/A	DIPSTICK	1	(Not a serviceable part. Ord Kit No. 20)
22	N/A	TUBE, Filler	1	(Not a serviceable part. Ord Kit No. 20)
23	N/A	O-RING	1	(Not a serviceable part. Ord Kit No. 20)
24	VF118007	SWITCH ASSEMBLY	1	(Includes Ref. Nos. 25 & 26)
25	N/A	SWITCH	1	(Not a serviceable part. Ord Kit No. 24)
26	N/A	FLAME OUT WIRE	1	(Not a serviceable part. Ord Kit No. 24)
27	VF118008	CONTROL ASSEMBLY	1	
28	VF118012	AIR FILTER ASSEMBLY	1	(Includes Ref. Nos. 29, 30, 31, 32, 33 & 34)
29	AF07883A	FILTER, Air	1	
30	N/A	CONTAINER, Air Filter	1	(Not a serviceable part. Ord Kit No. 28)
31	N/A	COVER, Air Filter	1	(Not a serviceable part. Ord Kit No. 28)
32	N/A	FILTER SEAL	1	(Not a serviceable part. Ord Kit No. 28)
33	N/A	SEAL FRAME	1	(Not a serviceable part. Ord Kit No. 28)
34	N/A	SCREW	2	(Not a serviceable part. Ord Kit No. 28)
	N/A			
35	VF118073	FUEL LINE ASSEMBLY	1	(Includes Ref. Nos. 18, 19 & 36)
36	N/A	FILTER, Fuel	1	(Not a serviceable part. Ord Kit No. 35)
37	VF118009	SHORT ENGINE ASSEMBLY	1	(Includes Ref. Nos. 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63 & 97)
38	N/A	SHORT ENGINE	1	(Not a serviceable part. Ord Kit No. 37)
39	N/A	SEAL, Bottom	1	(Not a serviceable part. Ord Kit No. 37)
40	N/A	COVER, Crankcase	1	(Not a serviceable part. Ord Kit No. 37)
41	N/A	PINS	1	(Not a serviceable part. Ord Kit No. 37)
42	N/A	PRESSBOARD	1	(Not a serviceable part. Ord Kit No. 37)
43	N/A	SCREW	1	(Not a serviceable part. Ord Kit No. 37)
44	N/A	ROTARY ASSEMBLY	1	(Not a serviceable part. Ord Kit No. 37)
45	N/A	COVER, Gasket	1	(Not a serviceable part. Ord Kit No. 37)
46	N/A	CAMSHAFT	1	(Not a serviceable part. Ord Kit No. 37)
47	N/A	TAPPETS	1	(Not a serviceable part. Ord Kit No. 37)
		GEAR	1	(Not a serviceable part. Ord Kit No. 37)

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49	N/A	CRANKSHAFT	1	(Not a serviceable part. Ord Kit No. 37)
50	N/A	COVER, Connecting Rod	1	(Not a serviceable part. Ord Kit No. 37)
51	N/A	SCREW (Conarod)	1	(Not a serviceable part. Ord Kit No. 37)
53	N/A	BEARINGS	1	(Not a serviceable part. Ord Kit No. 37)
54	N/A	RINGS, Piston, Set of 2	1	(Not a serviceable part. Ord Kit No. 37)
55	N/A	PISTON	1	(Not a serviceable part. Ord Kit No. 37)
56	N/A	CLIP	1	(Not a serviceable part. Ord Kit No. 37)
57	N/A	KIT, Connecting Rod	1	(Not a serviceable part. Ord Kit No. 37)
58	N/A	PLUG, Oil Drain	1	(Not a serviceable part. Ord Kit No. 37)
59	N/A	PLUG, Oil Drain	1	(Not a serviceable part. Ord Kit No. 37)
60	N/A	CYLINDER	1	(Not a serviceable part. Ord Kit No. 37)
61	N/A	GASKET	1	(Not a serviceable part. Ord Kit No. 37)
62	N/A	PINS, Parallel	1	(Not a serviceable part. Ord Kit No. 37)
63	VF118074	BREATHER ASSEMBLY	1	
65	VF118004	SEAL, Upper	1	
70	VF118010	CYLINDER HEAD ASESMBLY	1	(Includes Ref. Nos. /1, /2, /3, /4, /5, 76, 77, 78, 79, 80, 81, 82, 83 & 84)
71	N/A	GASKET, Cylinder Head	1	(Not a serviceable part. Ord Kit No. 70)
72	N/A	VALVE, Intake	1	(Not a serviceable part. Ord Kit No. 70)
73	N/A	VALVE, Exhaust	1	(Not a serviceable part. Ord Kit No. 70)
74	N/A	CYLINDER HEAD	1	(Not a serviceable part. Ord Kit No. 70)
75	N/A	BOLT STUD	1	(Not a serviceable part. Ord Kit No. 70)
76	N/A	BOLT, Gas Outlet	1	(Not a serviceable part. Ord Kit No. 70)
77	N/A	VALVE, Push Rod	1	(Not a serviceable part. Ord Kit No. 70)
78	N/A	GUIDE, Push Rod	1	(Not a serviceable part. Ord Kit No. 70)
79	N/A	VALVE SPRING	1	(Not a serviceable part. Ord Kit No. 70)
80	N/A	VALVE SPRING KEEPERS	1	(Not a serviceable part. Ord Kit No. 70)
81	N/A	BOLT, Rocker	1	(Not a serviceable part. Ord Kit No. 70)
82	N/A	ROCKER	1	(Not a serviceable part. Ord Kit No. 70)
83	N/A	NUT, Rocker	1	(Not a serviceable part. Ord Kit No. 70)
84	N/A	NUT	1	(Not a serviceable part. Ord Kit No. 70)
85	VF118011	MUFFLER ASSEMBLY	1	(Includes Ref. Nos. 86 & 87)
86	N/A	MUFFLER	1	(Not a serviceable part. Ord Kit No. 85)
87	N/A	GASKET, Muffler	1	(Not a serviceable part. Ord Kit No. 85)
88	VF118013	CARBY ASSEMBLY	1	
95	VF118072	COVER, Case	1	
96	VF118069	KIT, Gasket	1	
97	VF118086	KIT, Piston, With Rings	1	(Includes Ref. Nos. 54, 55, 56 & 57)
98	VF118087	KIT, Linkages & Springs	1	(Includes Ref. Nos. 99, 100, 101, 102, 103, 104, 105, 106, 107, 108 & 109)
99	N/A	LEVER, Regulator	1	(Not a serviceable part. Ord Kit No. 98)
100	N/A	SCREW, Governor Arm	1	(Not a serviceable part. Ord Kit No. 98)
101	N/A	NUT, Governor Arm	1	(Not a serviceable part. Ord Kit No. 98)
102	N/A	GOVERNOR ARM	1	(Not a serviceable part. Ord Kit No. 98)
103	N/A	SPRING, Pressure	2	(Not a serviceable part. Ord Kit No. 98)
104	N/A	SCREW, Pressure Spring, 535	1	(Not a serviceable part. Ord Kit No. 98)
105	N/A	SCREW, Pressure Spring, 520	1	(Not a serviceable part. Ord Kit No. 98)
106	N/A	REGULATOR STARTER (Governor Rod)	1	(Not a serviceable part. Ord Kit No. 98)
107	N/A	SPRING, Compensator (Anti-Surge Spring)	1	(Not a serviceable part. Ord Kit No. 98)
108	N/A	ROD, Governor	1	(Not a serviceable part. Ord Kit No. 98)
109	N/A	SPRING, Governor	1	(Not a serviceable part. Ord Kit No. 98)

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