



SPARES MANUAL

**1991-92
PRODUCTS**



THE QUALITY IS RIGHT— **VICTA** GUARANTEES IT

INDEX

Model	Assy.	Page	Model	Assy.	Page
Rapier & Family			Craftsman 4 st		
BH 087 EX7	Chassis	1	BP 095 AA91	Chassis/Eng	6
BH 087 AA90	Engine	5	Craftsman Electric Start		
	Sub Assys.	10	BQ 096 AA91	Chassis/Eng	6
Family			Corvette	Chassis	6
BH 087 AC90 Bronco			BX 104 AA90	Engine	7
BH 087 AX90 Corsair				Sub Assys.	10
BH 087 AB90 Tiger			Promo 2 Family	Chassis	8
BH 087 CX90			AF 055 A	Engine	9
BH 087 CX07 Sport				Sub Assys.	10
BH 087 FX90 Corvette			Family		
BH 087 GX90 Statesman Dlx.			AF 055 AA90 Pacer		
BH 087 FX90 Mayfair			AF 055 AB90 Hurricane		
Craftsman Deluxe 1990	Chassis	2	AF 055 AC90 Lawnmaster		
BF 085 EX7	Engine	5	AF 055 AD90 Matador		
BF 085 AA90	Sub Assys.	10	AF 055 AE90 Concorde		
BF 085 AB90 Silver St 2 st			AF 055 AG90 Pioneer		
Silver Streak 1989	Chassis	2	AF 055 AH90 Clubsman		
BF 085 EX7	Engine	5	AF 055 AI90 Wildcat		
	Sub Assys.	10	AF 055 AJ90 Trooper		
Silver Streak 4st			AF 055 AK90 Capri		
BR 097 AA91	Chassis/Eng	2	AF 055 AL90 Charger		
Commodore	Chassis	2	AF 055 AN90 Jogger		
BW 103 AA90	Engine	5	AF 055 AP90 Cortina		
	Sub Assys.	10	AF 055 AU90 Statesman		
Silver Streak Deluxe 1989	Chassis	3	AF 055 AF90 Sprinter		
BI 088 EX08	Engine	5	AF 055 AM90 Mower City		
	Sub Assys.	10	AF 055 AQ90 Valiant		
Silver Streak UK	Chassis	3	Promo 4 Family Mower		8
AT 047 AB90	Engine	5	AZ 072 A		
	Sub Assys.	10	Family		
Mustang 18	Chassis	4	AZ 072 AA90 Comet		
AT 047 EX08	Engine	5	AZ 072 AB90 Pacer 4		
AT 047 AA90	Sub Assys.	10	AZ 072 AD90 Clubsman 4st		
AD 053 AA90 Mustang 18 Elect/S			AZ 072 AH90 Wildcat 4st		
AD 053 AB90 S/Streak 18 Elect/S			AZ 072 AA09 Comet		
AT 047 AB90 Silver Streak			AZ 072 AB09 Pacer 4		
Commando & Family			AZ 072 AC90 Pioneer 4 UK		
AC 052 AA08	Chassis	6	AZ 072 AD09 Clubsman 4		
AC 052 AA90	Engine	7	AZ 072 AE90 Pioneer 4 MSAA		
AC 052 AF90	Sub Assys.	10	AZ 072 AF90 Hurricane 4		
Commando Electric Start		38	Quadra Family Mower		11
AG 056 AA90			AR 045 AA09		
AG 056 AB90			AR 045 AA90		
Family			Family		
AC 052 AB08 Hurricane 2 N/Z			AR 045 AD90 Mayfair 4		
AC 052 AD08 G.T.S.			AR 045 AE09 Hurricane 4 N/Z		
Craftsman	Chassis	6	AR 045 AB90 Tiger 4 N/Z		
BC 082 AA08	Engine	7			
BC 082 AA90	Sub Assys.	10			

INDEX

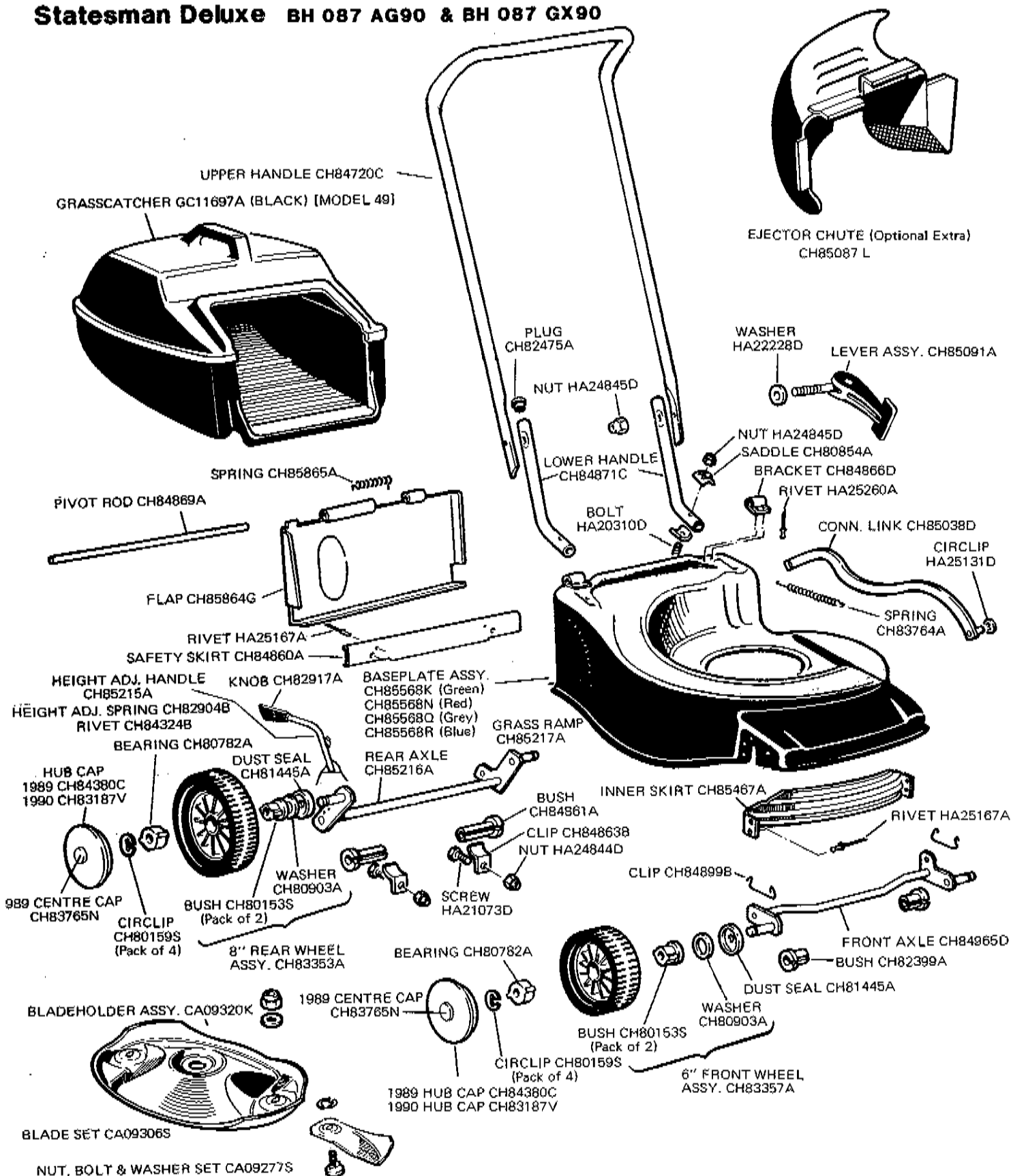
Model	Assy.	Page	Model	Assy.	Page
Quadra Dix. & Family		11	Pro 550 Push 4st	Chassis/Eng	22
BS 097 AB91 Tiger 4st			AW 069 AA91	Sub Assys.	25
BS 097 AD91 Mayfair 4st			Professional 550 S/P	Chassis	22
BS 097 AF91 Sports 4st			AQ 064 AA90	Engine	23
BS 097 AH91 Bronco 4st			AQ 064 UK90	Sub Assys.	24
Utility	Chassis	12	AQ 064 EX7	Gear Box	25
AE 054 AA90	Engine	7	AK 060 UK7		
AE 054 AB90	Sub Assys.	15	Pro 550 S/P 4st		
AE 054 EX7			AX 070 AA91	Chassis/Eng	22
AE 054 UK90			Professional 600	Chassis	26
Utility 4 Mower		12	AQ 066 EX5	Engine	27
AY 071			AQ 066 UK7	Sub Assys.	28
AY 071 AA90			AQ 066 AA90		
NG 224			AQ 066 UK90		
Professional 460	Chassis	13	Pro 600 4st		
VO 170 EX7	Engine	14	AP 065 AA91	Chassis/Eng	26
AV 068 AA90	Sub Assys.	15	Vanguard 600	Chassis	29
AV 068 UK90			AP 065 AA09	Engine	30
AV 068 UK91			Tilt-A-Cut	Chassis	31
AJ 059 AA91 Pro 460 4st	Only	13	CA 901 A6	Engine	32
Craftsman Ute	Chassis	13		Sub Assys.	33
BE 034 A6	Engine	14	Victa Vac 2000	Chassis	34
BE 034 AA90	Sub Assys.	15	CG 907 A5	Engine	35
Mustang Electric Start	Chassis	16		Sub Assys.	36
AS 046 EX08	Eng & Batt.	17	Victa Vac 500	Assy.	
505 Push			CF 911 A6	Complete 37 & 38	
Mustang	Chassis	18	CF 911 UK7		
AM 062 AA90	Engine	20	CF 911 NZ7		
AM 062 EX7	Sub Assys.	21	Electric Start Parts		39
AM 062 AB90 Mustang Push			Replacement Engines		40
Vulcan					
AN 063 UK90					
Pro 505 Push 4st					
AH 057 AA91	Only	18			
505 S/P					
Mustang S/P	Chassis	19			
AL 061 AA90	Engine	20			
AL 061 EX7	Sub Assys.	21			
AL 061 AC90 Pro 505 S/P					
AL 061 AB90 Mustang S/P					
Pro 505 S/P 4st					
AI 058 AA91	Only	19			
Mustang Electric Start S/P	Chassis/Eng	19			
AA 050 AB90	Sub Assys.	21			
Vulcan S/P					
AL 061 UK90					
Professional 550 Push	Chassis	22			
AK 060 UK90	Engine	23			
AK 060 UK07	Sub Assys.	24			

Mayfair
Rapier
Bronco
Corsair
Tiger
Sport
Corvette
Statesman Deluxe

BH 087 FX90
BH 087 EX7 & BH 087 AA90
AB 051 EX7
BH 087 AX7 & BH 087 AB90 & BH 087 AX90
BH 087 BX7 & BH 087 AC90 & BH 087 AB90
BH 087 CX7 & BH 087 AD90 & BH 087 CX07
BH 087 DX7 & BH 087 AE90
BH 087 AG90 & BH 087 GX90

Chassis Assy.

1



**Craftsman Deluxe
Silver Streak 2st
Commodore (White)
■ Silver Streak 4st**

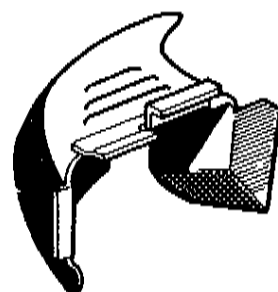
**BF 085 AA90
BF 085 EX7 & BF 085 AB90
BW 103 AA90
BR 097 AA91**

Chassis Assy.

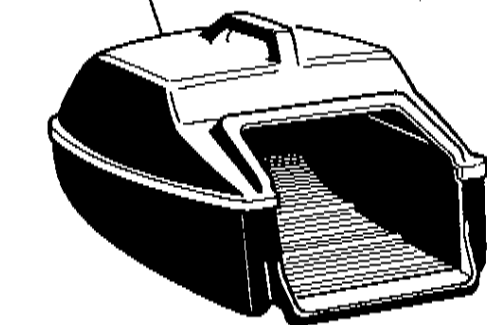
2

■ UPPER HANDLE CH85082C
UPPER HANDLE CH84720C

GRASSCATCHER GC11716AA (MODEL 51)



EJECTOR CHUTE CH85087L
(Optional Extra)



SPRING CH85865A

PIVOT ROD CH84869A

FLAP CH85864G

RIVET HA25167A

SAFETY SKIRT CH84860A

HEIGHT ADJ. HANDLE CH82916A

HEIGHT ADJ. SPRING CH82904B

DUST SEAL CH81445A

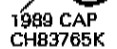
RIVET HA25167A

BEARING CH80782A

HUB CAP

1989 CH84380C

1990 CH83187V



1989 CAP CH83765K

CIRCLIP CH80159S

(Pack of 4)

BUSH CH80153S

(Pack of 2)

8" REAR WHEEL ASSY. CH85688A

1989 CAP CH83765K

FAN CA09369A

NYLOC NUT HA24844D



BLADE DISC ASSY.
1989 CA09320K
1990 CA09381A

SCREW HA20328D

BLADE SET CA09306S
NUT, BOLT & WASHER SET CA09277S

PLUG CH82475A

NUT HA24845D

LOWER HANDLE CH84871C

GRASS RAMP CH85217A

BOLT HA20310D

WASHER HA22228D

LEVER ASSY. CH85091A

NUT HA24845D

SADDLE CH80854A

BRACKET CH84866D

RIVET HA25260A

CONN. LINK CH85496D

CIRCLIP HA25131D

SPRING CH83764A

SEGMENT CH85482A

RIVET HA25167A

HANDLE CH85596A

AXLE ASSY. CH85592A

GRASS RAMP CH85217A

BUSH CH84861A

CLIP CH84863B

NUT HA24844D

INNER SKIRT CH85467A

CLIP CH84899B

RIVET HA25167A

FRONT AXLE CH85554D

BUSH CH82399A

DUST SEAL CH81445A

WASHER CH80903A

BUSH CH80153S

(Pack of 2)

CIRCLIP CH80159S

(Pack of 4)

7" FRONT WHEEL ASSY. CH85687A

WASHER CH80903A

BUSH CH80153S

(Pack of 2)

CIRCLIP CH80159S

(Pack of 4)

1989 HUB CAP CH84380C Chrome

1990 HUB CAP CH83187Y Yellow

UK HUB CAP CH83187V Grey

7" FRONT WHEEL ASSY. CH85687A

WASHER CH80903A

BUSH CH80153S

(Pack of 2)

CIRCLIP CH80159S

(Pack of 4)

1989 HUB CAP CH84380C Chrome

1990 HUB CAP CH83187Y Yellow

UK HUB CAP CH83187V Grey

7" FRONT WHEEL ASSY. CH85687A

WASHER CH80903A

BUSH CH80153S

(Pack of 2)

CIRCLIP CH80159S

(Pack of 4)

1989 HUB CAP CH84380C Chrome

1990 HUB CAP CH83187Y Yellow

UK HUB CAP CH83187V Grey

7" FRONT WHEEL ASSY. CH85687A

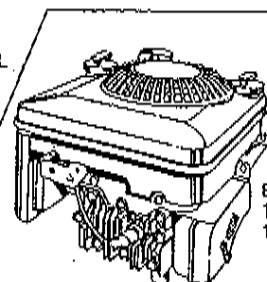
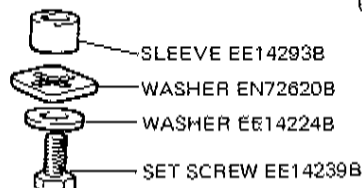
WASHER CH80903A

BUSH CH80153S

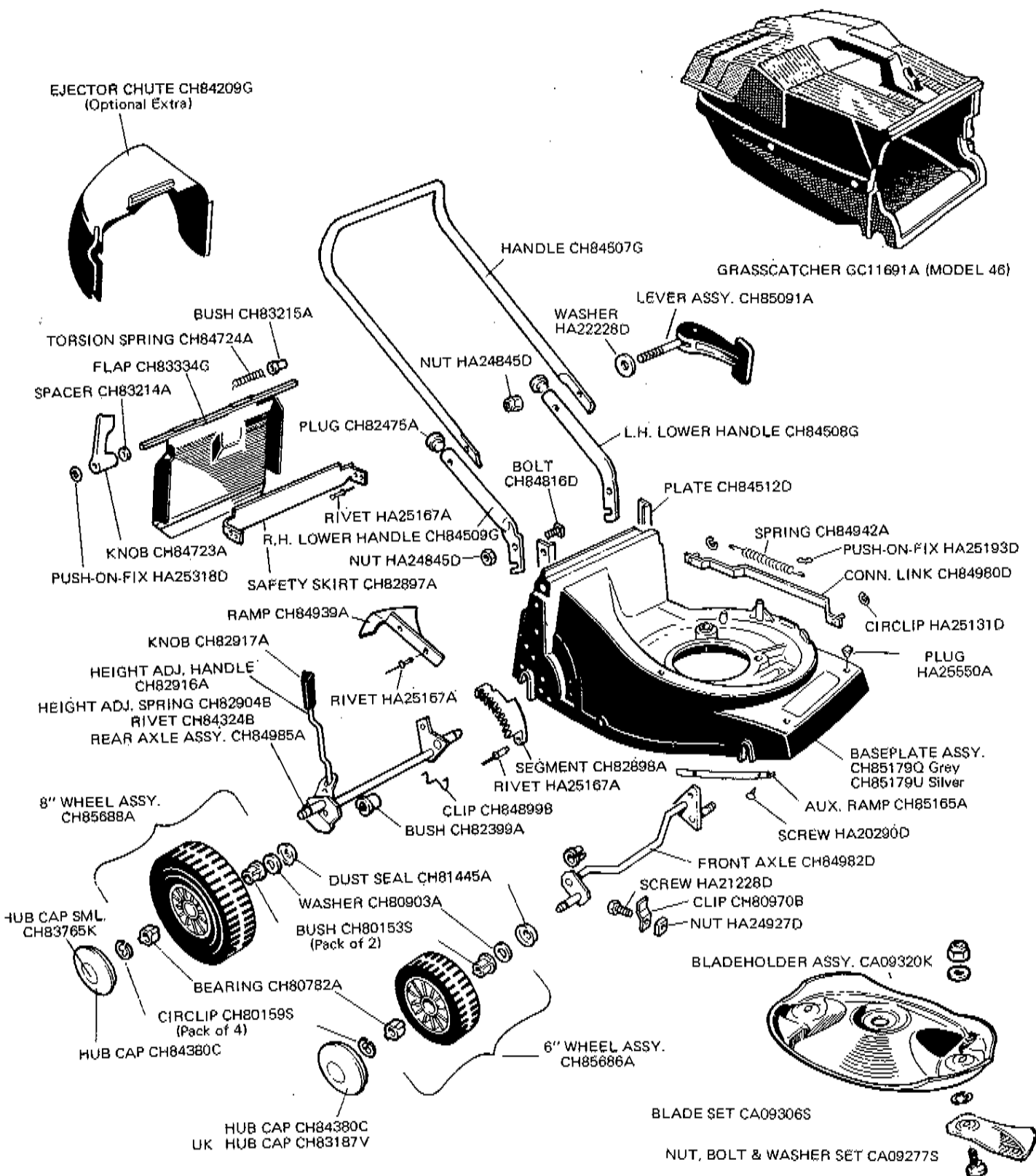
(Pack of 2)

4 STROKE MODELS ONLY

NOT ILLUSTRATED
THROTTLE CONTROL ASSY.
TC04400A
ENGINE MTG. BOLT HA21086D
WASHER HA23140D
NUT HA24745D
ENGINE SUPPORT PLATE
CH84916A
PLUG COVER MA05376A
SCREW HA20402D
NUT HA24742D
WASHER HA23163D



B & S No.
100708-0158-01
121702-0178-01



Mustang
Mustang
Mustang

★ Silver Streak Electric Start
★ Mustang 18 Electric Start
Silver Streak

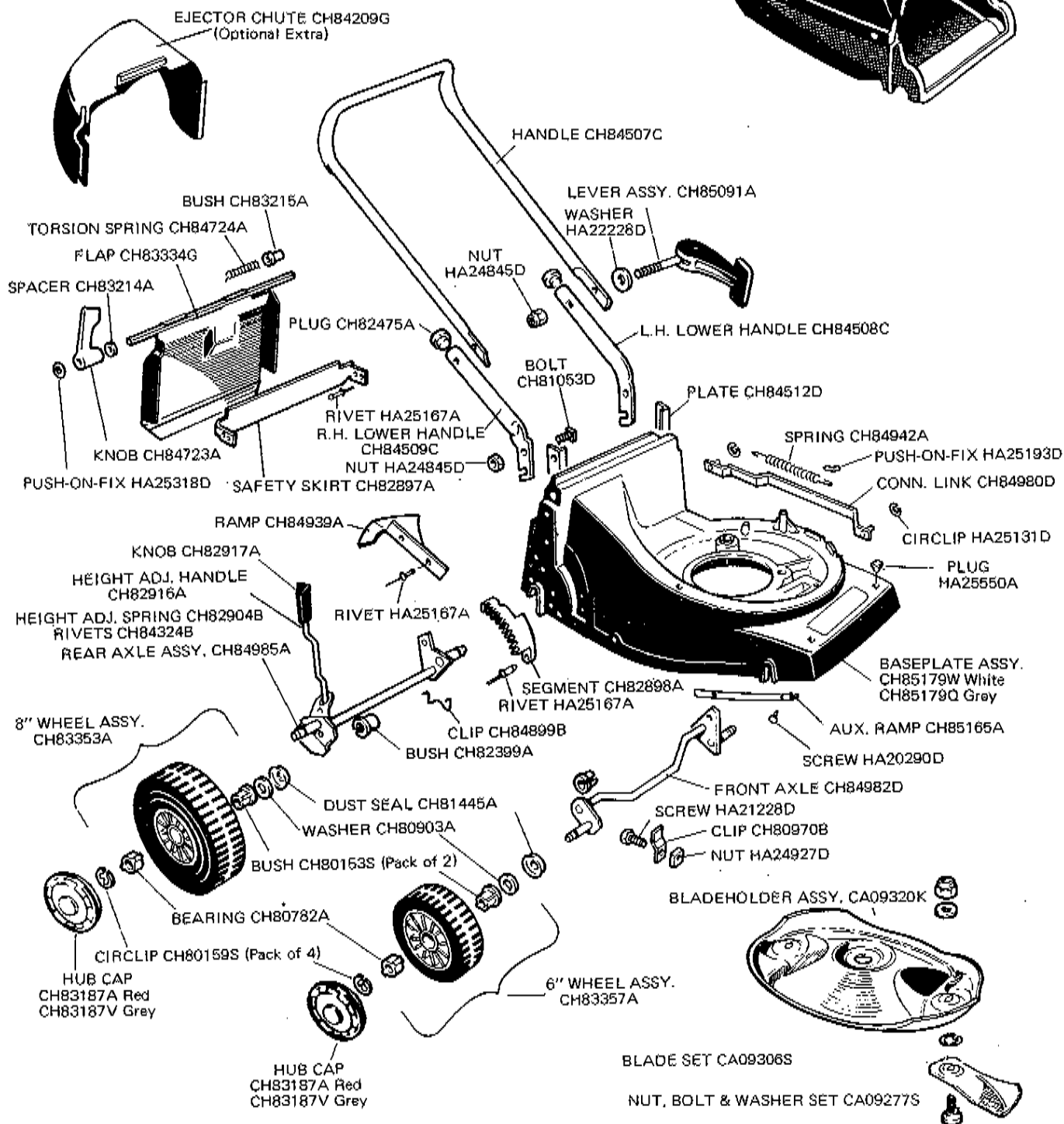
AT 047 EX08
AT 047 EX08NZ
AT 047 EX90
AD 053 AB90
AD 053 AA90
AT 047 AB90

Chassis Assy.

4

★ ELECTRIC START PARTS — SEE PAGE 38

MODEL 46 GRASSCATCHER
GC11691A



Mayfair
Rapier
Bronco

Tiger

Craftsman Deluxe

Silver Streak

Mustang 18

Silver Streak

Corsair

Sport

Corvette

Statesman Deluxe

Commodore

★ Mustang 18" Electric Start

★ Silver Streak 18" Electric Start AD 053 AB90

BH 087 FX90

BH 087 EX7 & BH 087 AA90

AB 051 EX7

BH 087 EX7NZ & BH 087 AB90

BF 085 EX7 & BF 085 AA90

BF 085 EX7

AT 047 EX08 & AT 047 AA90

AT 047 AB90

BH 087 AX90

BH 087 CX07 & BH 087 CX90

BH 087 EX90

BH 087 GX90

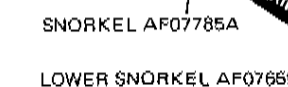
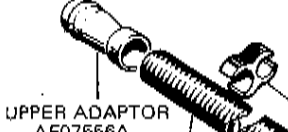
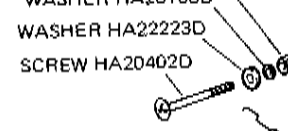
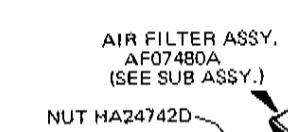
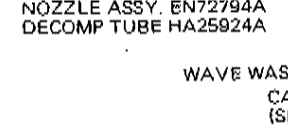
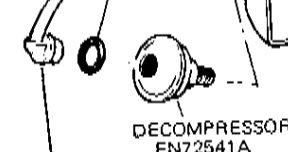
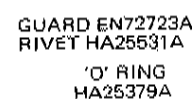
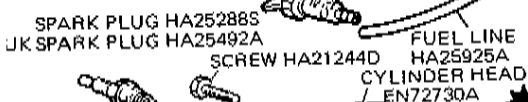
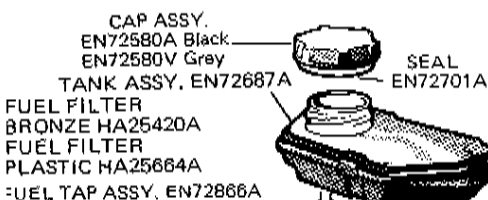
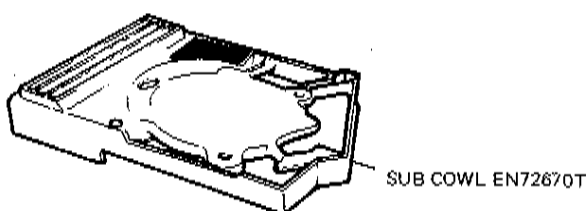
BW 103 AA90

AD 053 AA90

Engine Assy.

5

★ ELECTRIC START PARTS — SEE PAGE 38



BLACK EN72671A
WHITE EN72671K
ORANGE EN72671T



PISTON ASSEMBLY

GUIDE PIN EN70708A

CON. ROD ASSY. EN02104A

GASKET EN72516A

CIRCLIP EN70709A

MANIFOLD CR03633A

SCREW HA21248D

'O' RING HA25363A

VAC. TUBE HA25912A

PUSH-ON-FIX HA25513B

VACUUM NOZZLE CR03601A

IGNITION ASSY. (SEE SUB ASSY.)

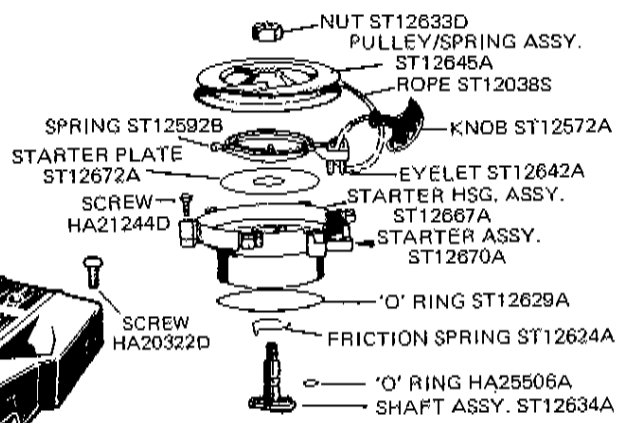
MODULE ASSY. MA05617A (SEE SUB ASSY.)

THROTTLE CABLE TC04352A (RED)

UPPER ADAPTOR AF07556A

LOWER SNORKEL AF07665A

CLAMP AF07574G



SCREW HA21244D

(2) S/TAP SCREW HA20329D

CRANKSHAFT EN02118A

UPPER BEARING HA25502A

BAFFLE EN72521G

LOWER BEARING HA25501A

FLYWHEEL ASSY. MA05548A

SLEEVE EN726448

WASHER EN72620B

NUT EN72534D

SCREW HA21256D

STEEL DECK SUPP. PLATE CH84916A

ALUMIN. DECK WASHER HA23165D

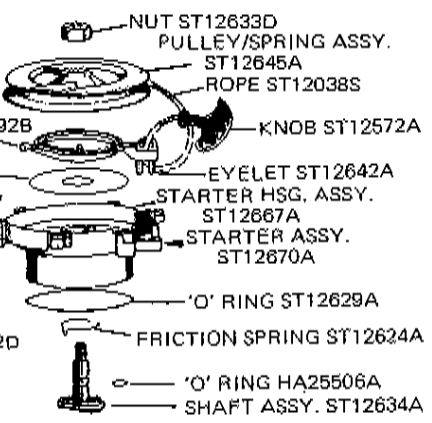
STEEL DECK WASHER HA23140D

MUFFLER EN72845G UK

MUFFLER EN72699G

MUFFLER CLIP EN72560B

ENGINE BLOCK EN72804A



DUCT EN72918A

MUFFLER EN72845G UK

MUFFLER EN72699G

MUFFLER CLIP EN72560B

ENGINE BLOCK EN72804A

STEEL DECK SUPP. PLATE CH84916A

ALUMIN. DECK WASHER HA23165D

STEEL DECK WASHER HA23140D

MUFFLER EN72845G UK

MUFFLER EN72699G

MUFFLER CLIP EN72560B

ENGINE BLOCK EN72804A

STEEL DECK SUPP. PLATE CH84916A

ALUMIN. DECK WASHER HA23165D

STEEL DECK WASHER HA23140D

MUFFLER EN72845G UK

MUFFLER EN72699G

MUFFLER CLIP EN72560B

PISTON ASSY. STANDARD	EN72841A
PISTON ASSY. +0.5mm	EN72842A
PISTON ASSY. +1.0mm	EN72843A
PISTON ASSY. +1.5mm	EN72844A
RING SET STANDARD	EN70743S
RING SET +0.5mm	EN70740P
RING SET +1.0mm	EN70742P
RING SET +1.5mm	EN72322A

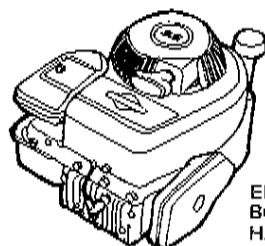
★ **Commando Electric Start** AG 056 AA90 & AG 056 AB90
Commando AC 052 AA08 & AC 052 AA90 & AC 052 AF90
Craftsman BC 082 AA08 & BC 082 AA90
Hurricane White AC 052 AB08
Hurricane 2 N/Z Grey AC 052 AB90
GTS AC 052 AD08 & AC 052 AD90
Corvette BX 104 AA90
■ Craftsman 4st BP 095 AA91
★ Craftsman Electric Start BQ 096 AA91

Chassis Assy. 6

★ **ELECTRIC START PARTS - SEE PAGE 38**

4 STROKE MODELS ONLY

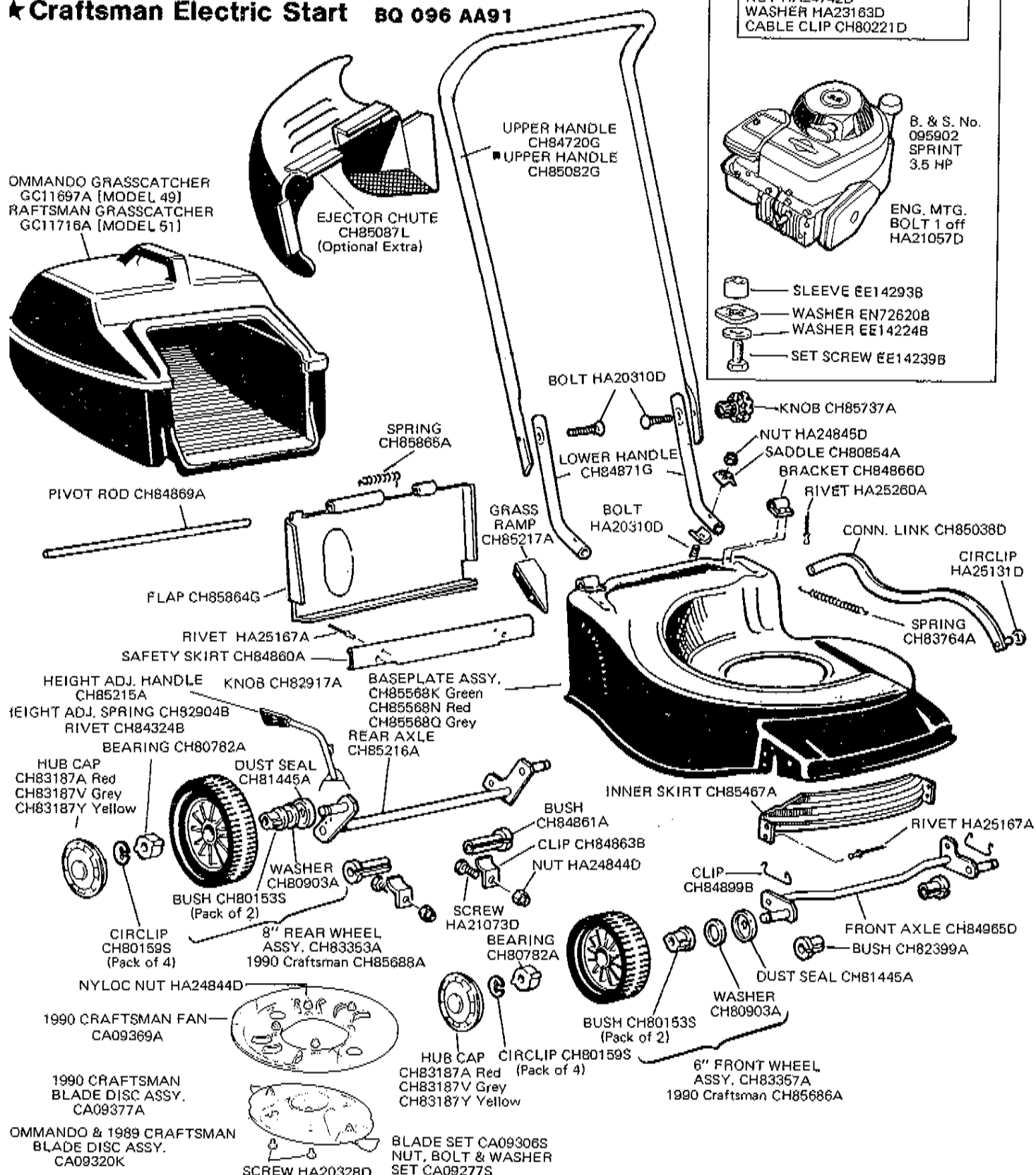
NOT ILLUSTRATED
 THROTTLE CONTROL ASSY.
 TC04400A
 ENGINE MTG. BOLT HA21086D
 (2 off)
 WASHER HA23125D
 NUT HA24745D
 SCREW HA20402D
 NUT HA24742D
 WASHER HA23163D
 CABLE CLIP CH80221D



B. & S. No.
095902
SPRINT
3.5 HP

ENG. MTG.
BOLT 1 off
HA21057D

SLEEVE EE14293B
 WASHER EN72620B
 WASHER EE14224B
 SET SCREW EE14239B



★ Commando Electric Start AG 056 AA90 & AG 056 AB90 Engine Assy.

7

Commando
Pioneer UK
Craftsman
Utility

AC 052 AA90 & AC 052 AA08

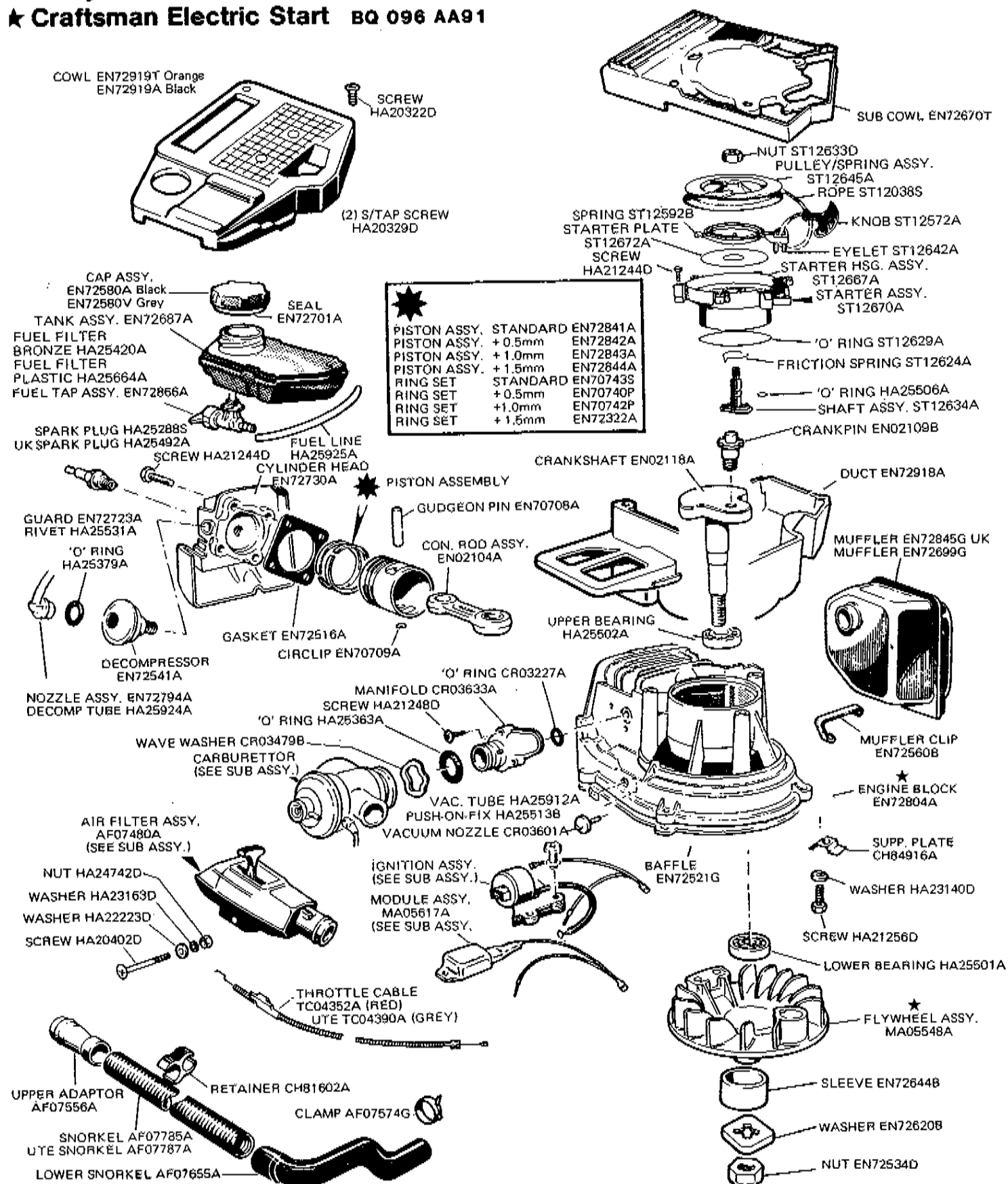
AH 057 AA90

BC 082 AA90

AE 054 AA90 & AE 054 AB90 & AE 054 UK90

★ Craftsman Electric Start BQ 096 AA91

★ ELECTRIC START PARTS — SEE PAGE 38



Promo AF 055 A6

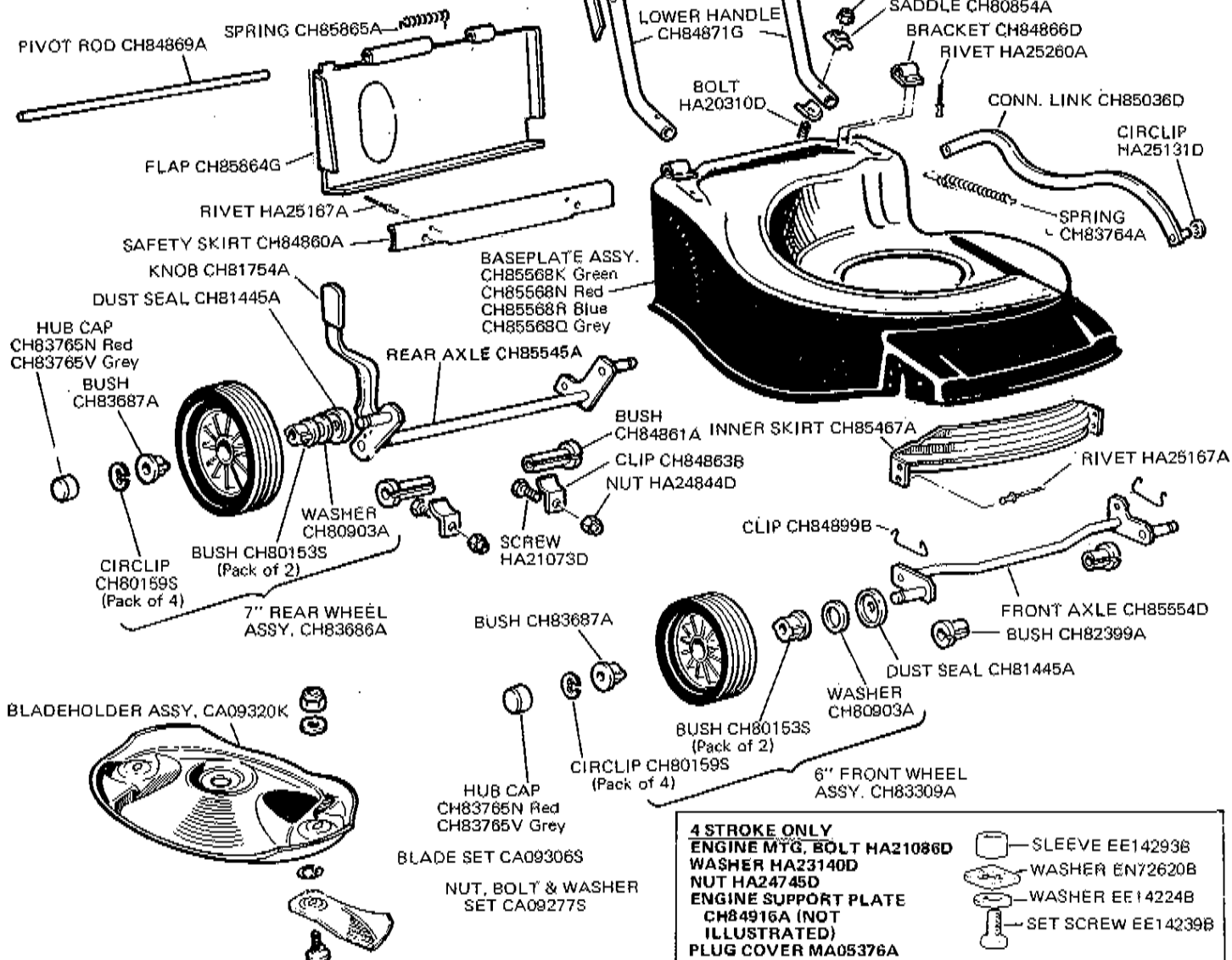
AZ 072 AA09 AZ 072 AA90 COMET 4
 AZ 072 AA09 AZ 072 AB90 PACER 4
 AZ 072 AD09 AZ 072 AD90 CLUBSMAN 4ST
 AZ 072 AC90 PIONEER 4ST UK
 AZ 072 AE90 PIONEER 4ST MSAA
 AZ 072 AF90 HURRICANE 4ST
 AZ 072 AH90 WILDCAT 4ST
 AF 055 A6 AF 055 AA90 PACER
 AF 055 A6 AF 055 AB90 HURRICANE
 AF 055 AC6 AF 055 AC90 LAWNMASTER
 AF 055 AD6 AF 055 AD90 MATADOR
 AF 055 AE6 AF 055 AE90 CONCORDE
 AF 055 AG6 AF 055 AG90 PIONEER
 AF 055 AH6 AF 055 AH90 CLUBSMAN
 AF 055 A16 AF 055 A190 WILDCAT
 AF 055 AJ6 AF 055 AJ90 TROOPER
 AF 055 AK6 AF 055 AK90 CAPRI
 AF 055 AL6 AF 055 AL90 CHARGER
 AF 055 AN6 AF 055 AN90 JOGGER
 AF 055 AP6 AF 055 AP90 CORTINA
 AF 055 AU90 STATESMAN
 AF 055 AF90 SPRINTER
 AF 055 AM90 MOWER CITY
 AF 055 AQ90 VALIANT

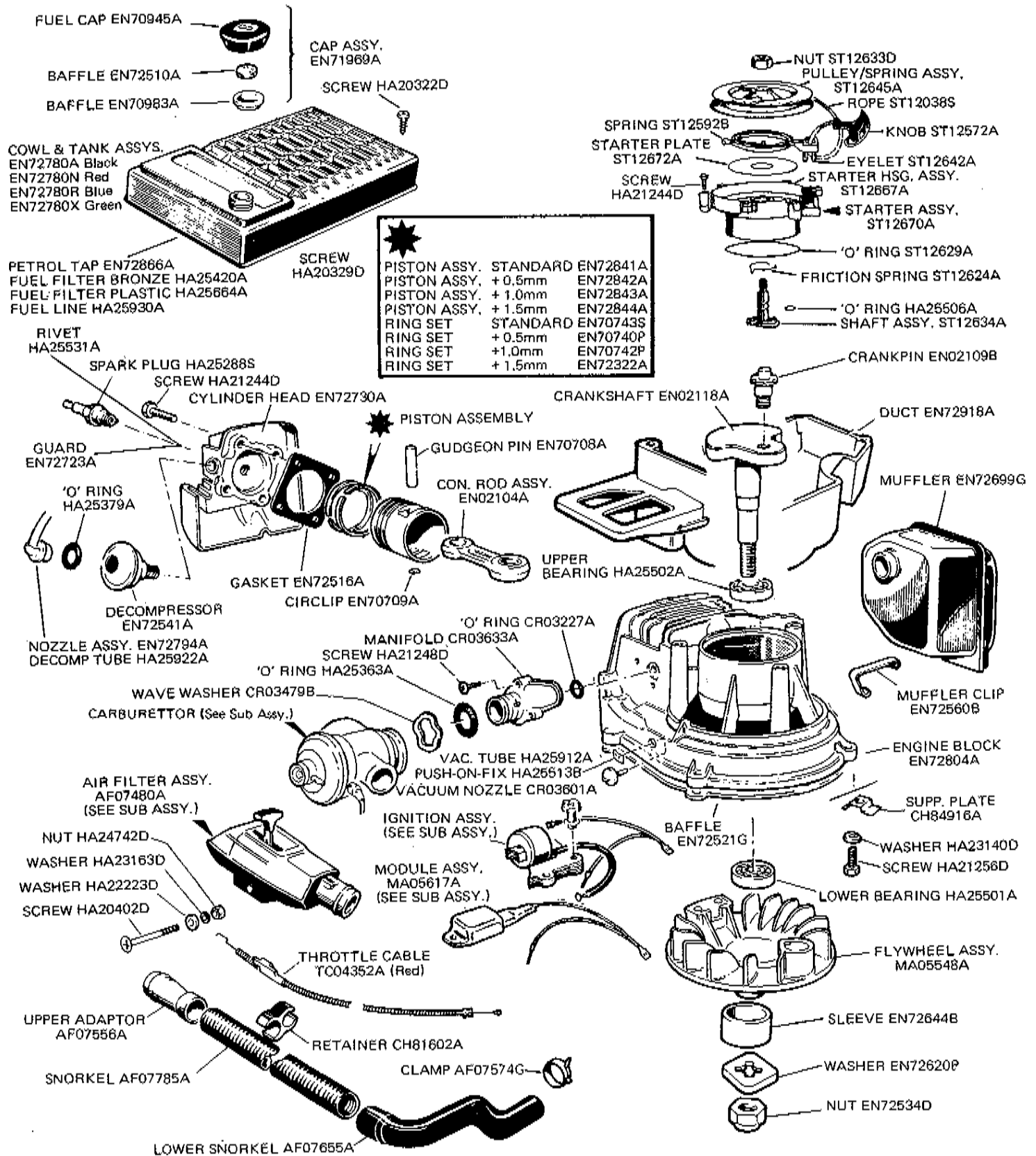
Chassis Assy.

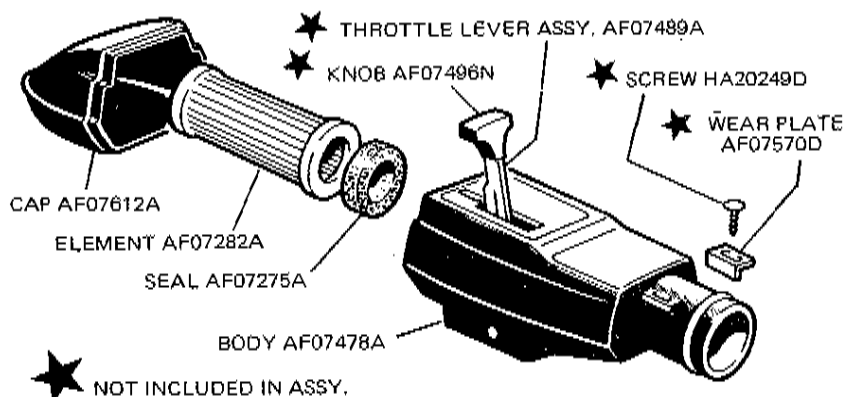
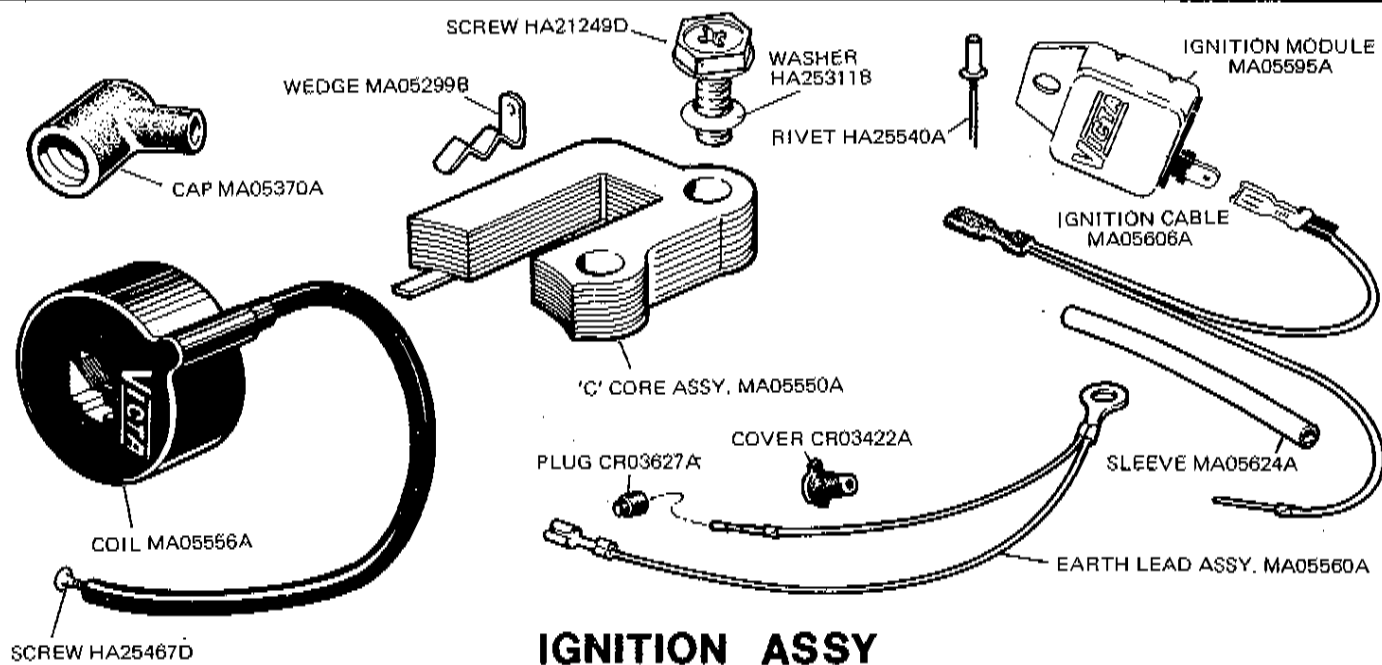
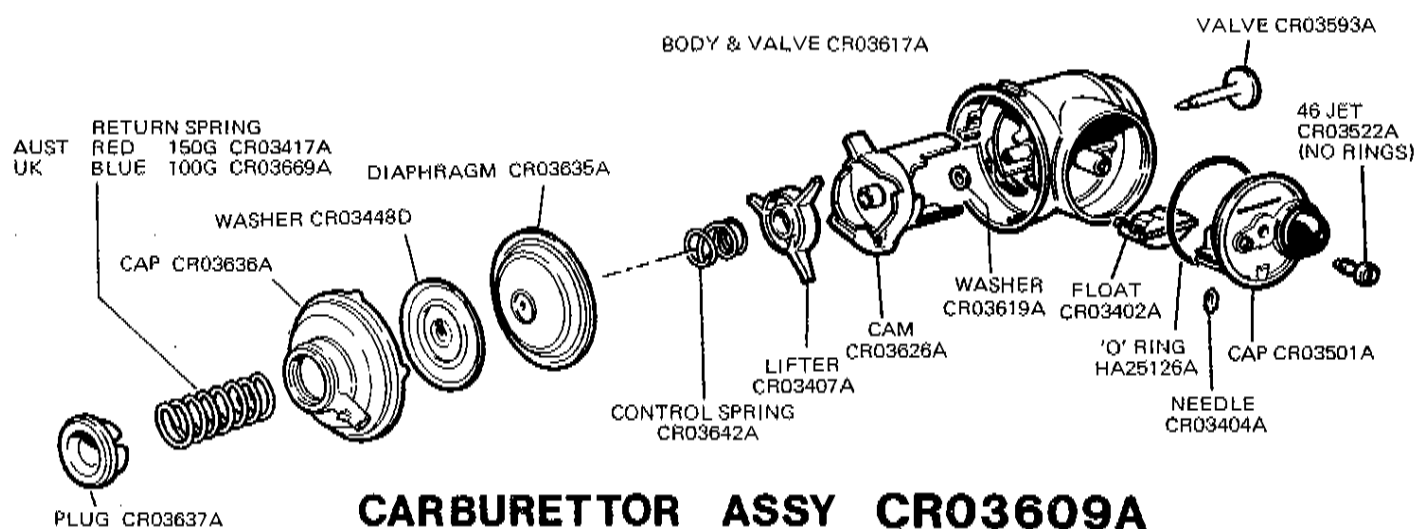
8

4 STROKE MODELS
 USE B/S ENGINE
 No. 92502-5186-01

4 STROKE ONLY USES -
 THROTTLE CONTROL ASSY. TC04400A
 SCREW HA20402D
 NUT HA24742D
 WASHER HA23163D
 LOCK TIE HA25529A







Quadra 4 AR 045 08

AR 045 AA08 QUADRA (RED)
 AR 045 AA09 QUADRA (GREY)
 AR 045 AA90 QUADRA (GREY)
 AR 045 AB08 QUADRA (BLACK)
 AR 045 AB90 TIGER 4 (GREY)
 AR 045 AD90 MAYFAIR 4 (GREY)
 AR 045 AE08 HURRICANE 4 (WHITE)
 AR 045 AE09 HURRICANE 4st

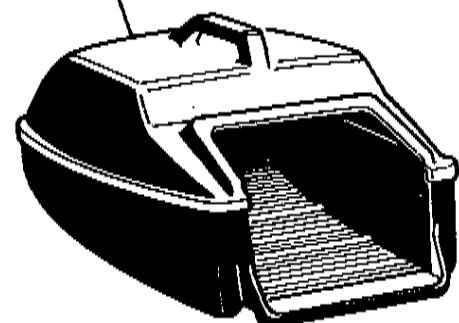
Quadra Dlx Family

BS 097 AB91 TIGER 4st (GREY)
 BS 097 AD91 MAYFAIR 4st (GREY)
 BS 097 AF91 SPORTS 4st (BLACK)
 BS 097 AH91 BRONCO 4st (BLACK)

Mower Assy.

11

GRASSCATCHER GC11697A (MODEL 49)



PIVOT ROD CH84869A

FLAP CH85864G

RIVET HA25167A

SAFETY SKIRT CH84860A

KNOB CH82917A

HEIGHT ADJ. HANDLE CH85215A
 HEIGHT ADJ. SPRING CH82904B

RIVET CH84324B
 DUST SEAL CH81445A

BEARING CH80782A

HUB CAP CH83187A

WASHER CH80903A

BUSH CH80153S (Pack of 2)

CIRCLIP CH80159S (Pack of 4)

8" REAR WHEEL ASSY. CH83353A

BLADEHOLDER ASSY. CA09320K

BLADE SET CA09306S

NUT, BOLT & WASHER SET CA09277S

SPRING CH85865A

BASEPLATE ASSY.
 CH85568G Black
 CH85568N Red
 CH85568K Green
 CH85568W White
 CH85568Q Grey

REAR AXLE CH85216A

GRASS RAMP CH85217A

BUSH CH84861A

CLIP CH84863B

NUT HA24844D

SCREW HA21073D

BEARING CH80782A

CIRCLIP CH80159S (Pack of 4)

HUB CAP CH83187A

UPPER HANDLE CH85082G

UPPER HANDLE CH85082C

BOLT HA20310D

LOWER HANDLE CH84871G

CH84871C

BOLT HA20310D

QUADRA

KNOB CH85737A

NUT HA24845D

SADDLE CH80854A

BRACKET CH84866D

RIVET HA25260A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

QUADRA DLX

LEVER ASSY.

WASHER CH85091A

NUT HA22228D

NUT HA24845D

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

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CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

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SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

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CONN. LINK CH85038D

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SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

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CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

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CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

SPRING CH83764A

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CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

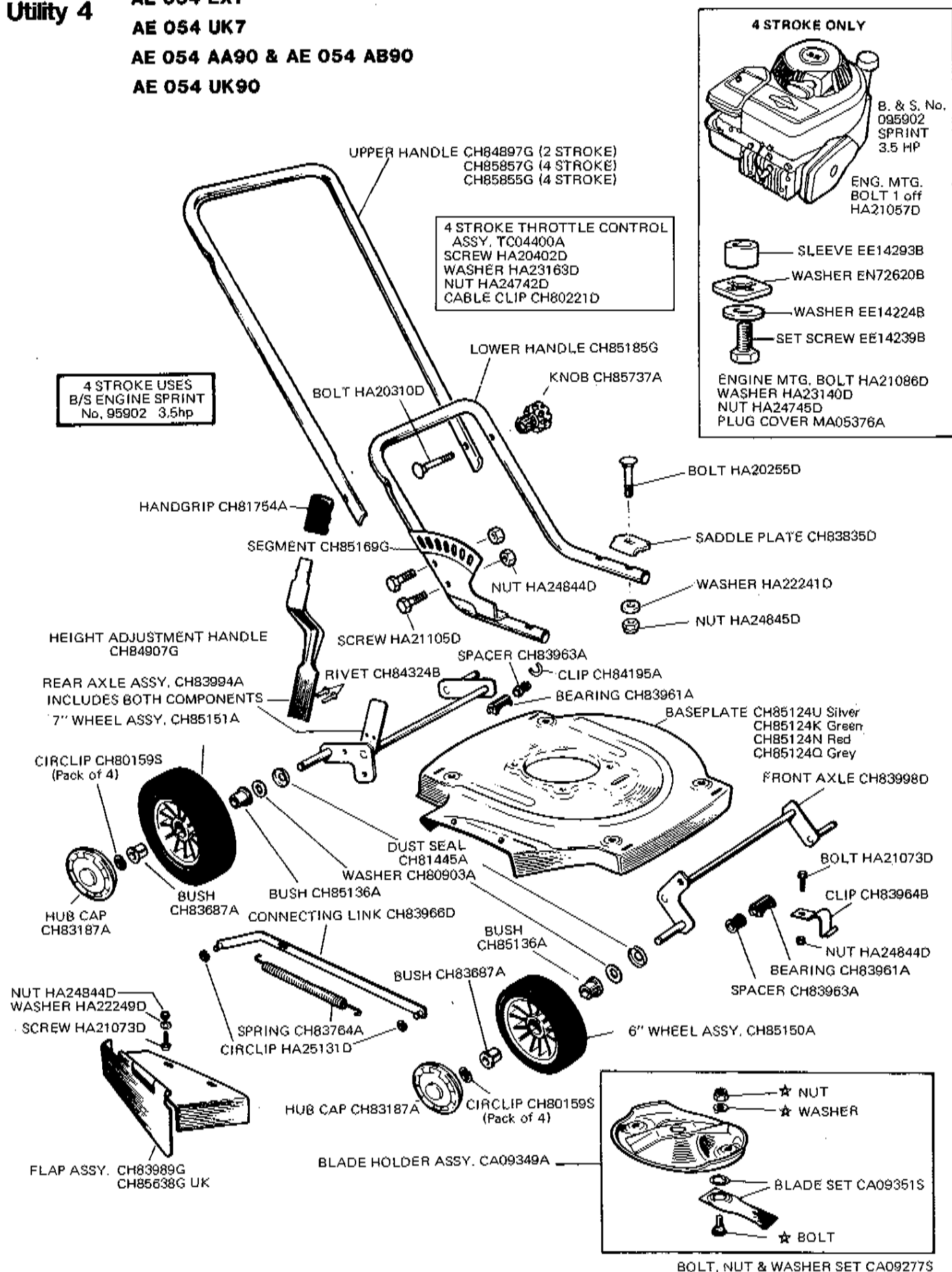
CIRCLIP HA25131D

SPRING CH83764A

CONN. LINK CH85038D

CIRCLIP HA25131D

NG 224 EX
AY 071 AA90
AE 054 EX7
AE 054 UK7
AE 054 AA90 & AE 054 AB90
AE 054 UK90

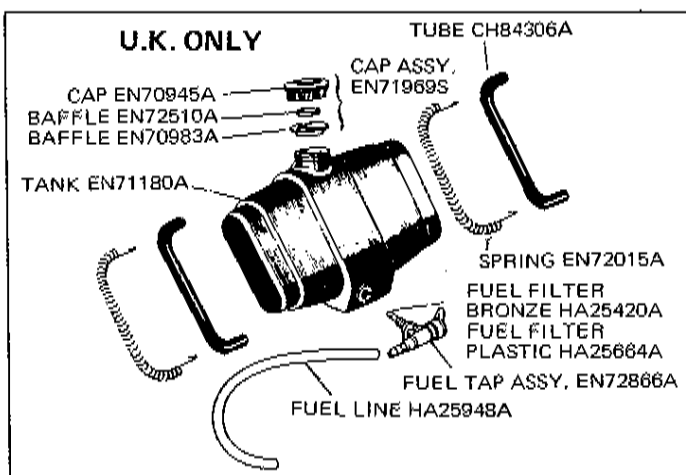
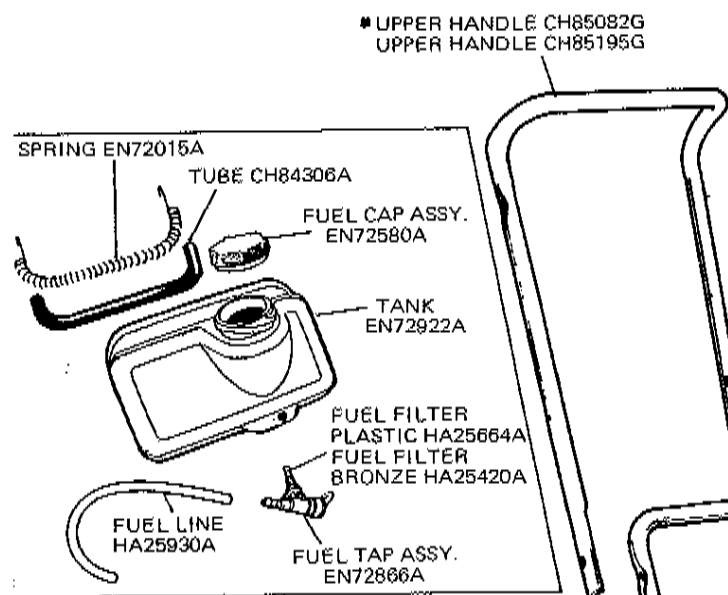


Prof 460 4st
Prof 460

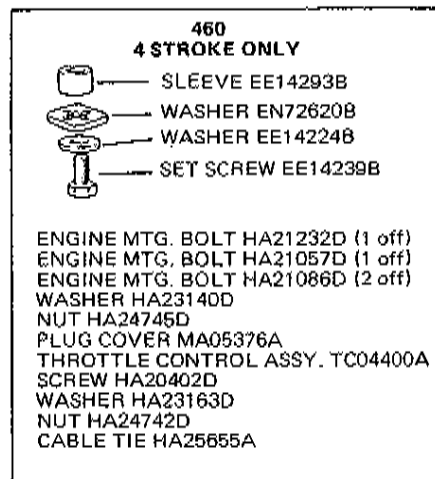
AJ 059 AA91
VO 170 EX7
AV 068 AA90
AV 068 UK90 & AV 068 UK91
Craftsman Utility BE 034 A6
BE 034 AA90

Chassis Assy.

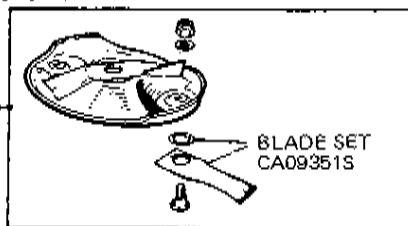
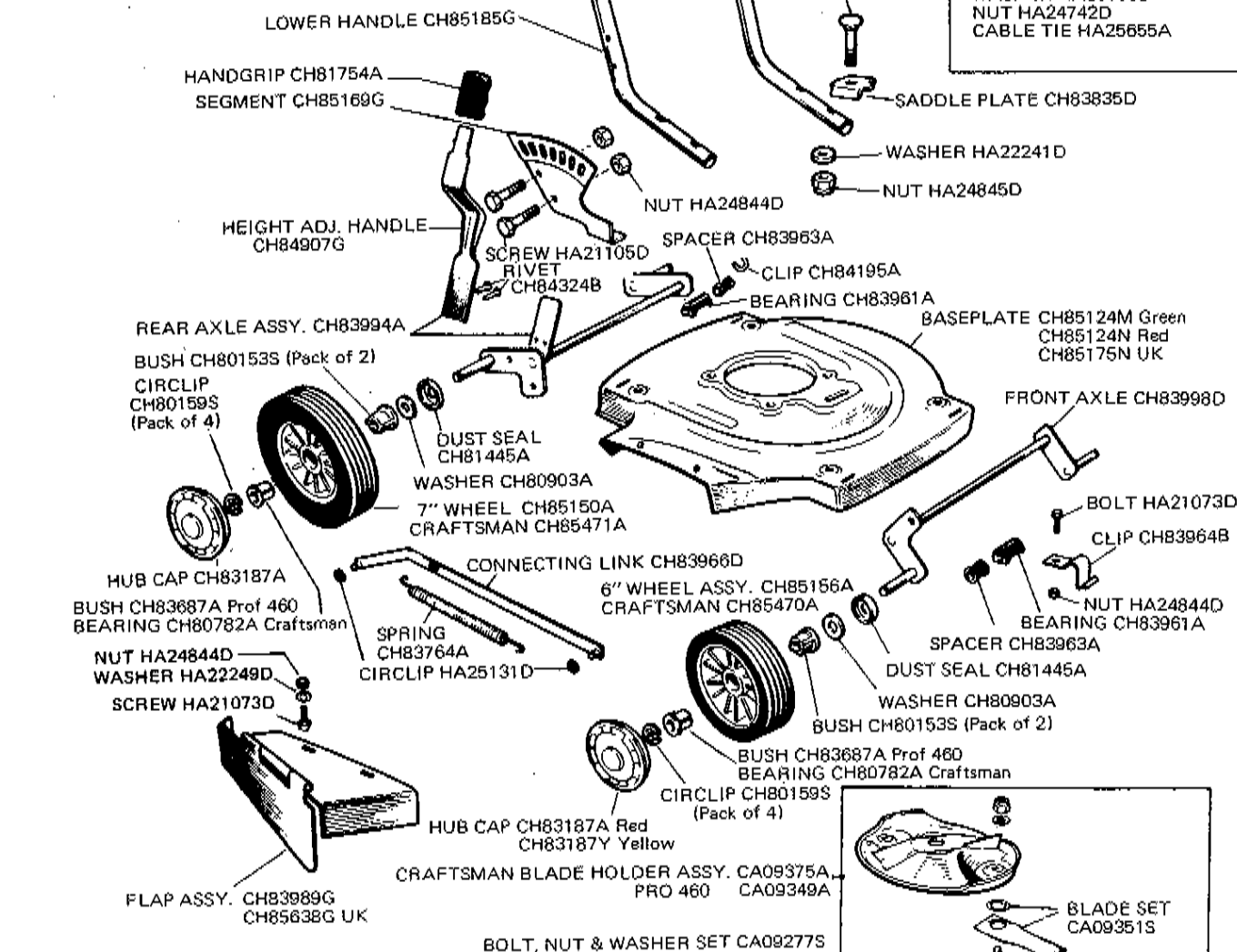
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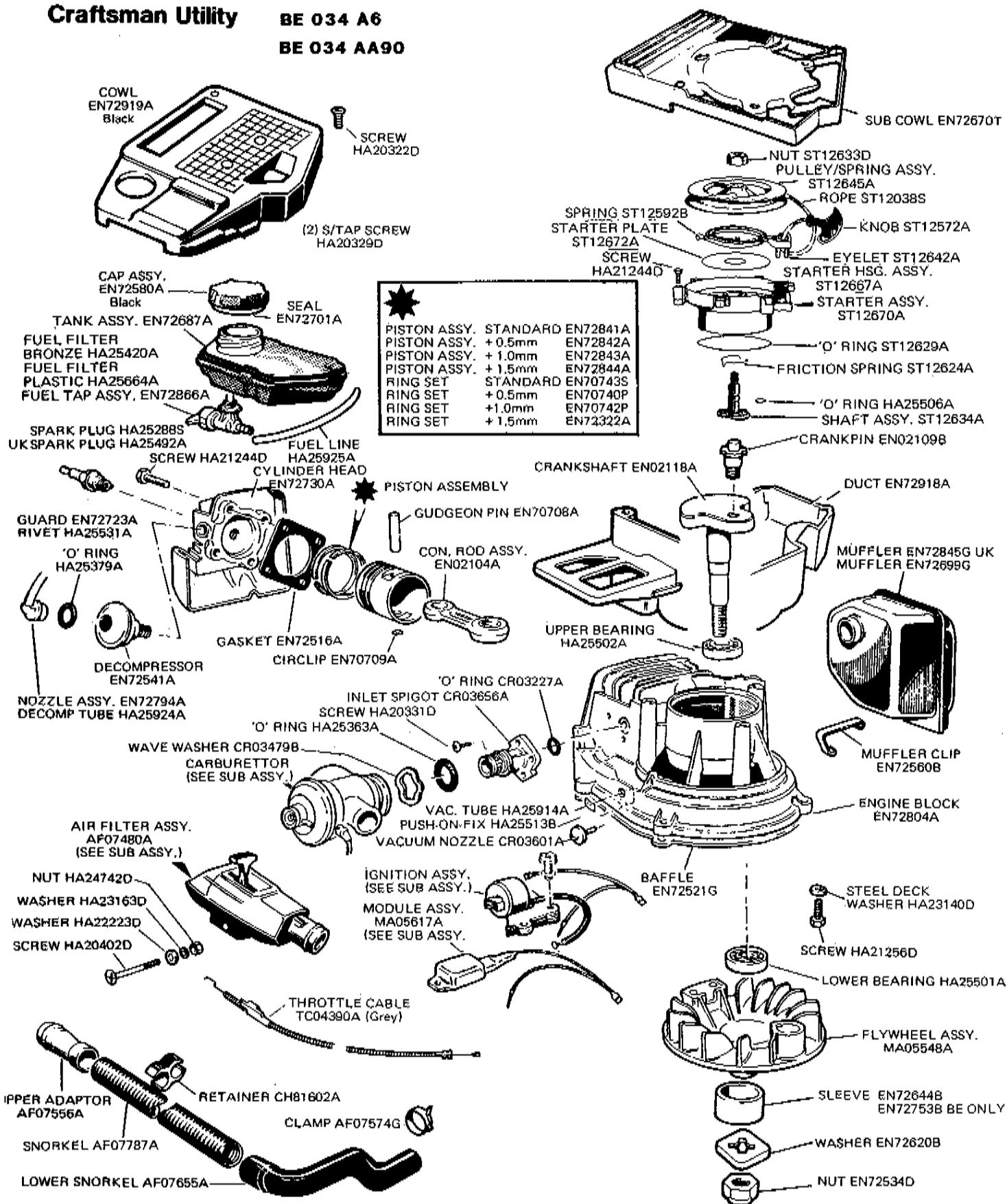


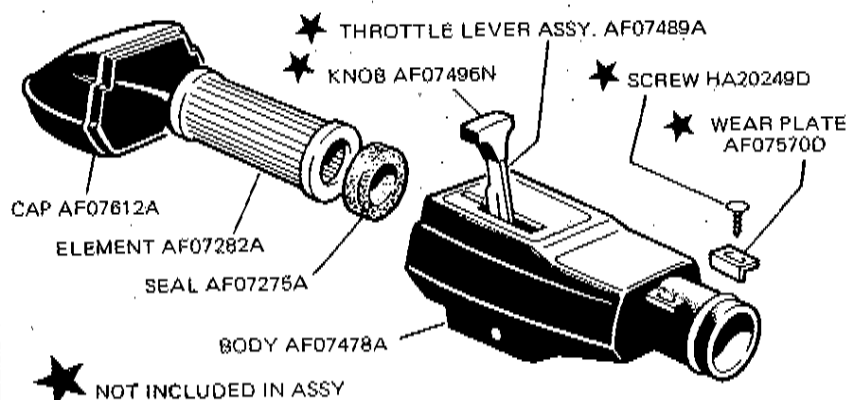
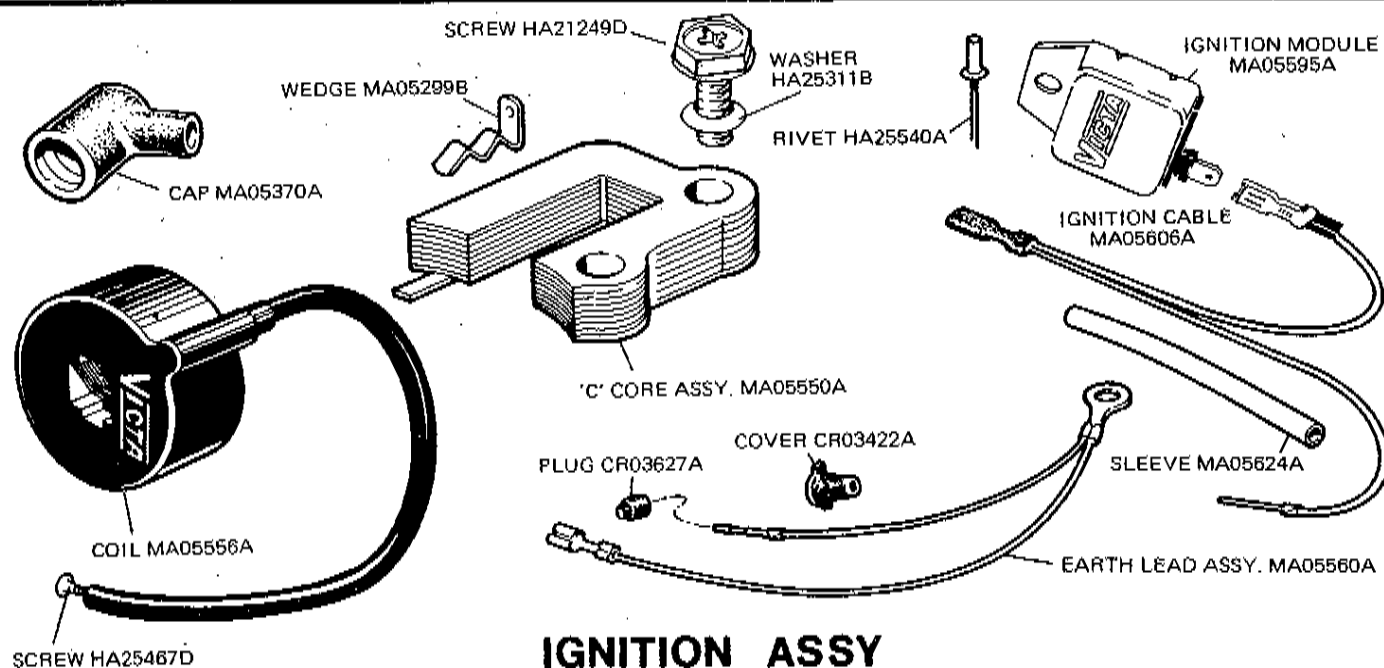
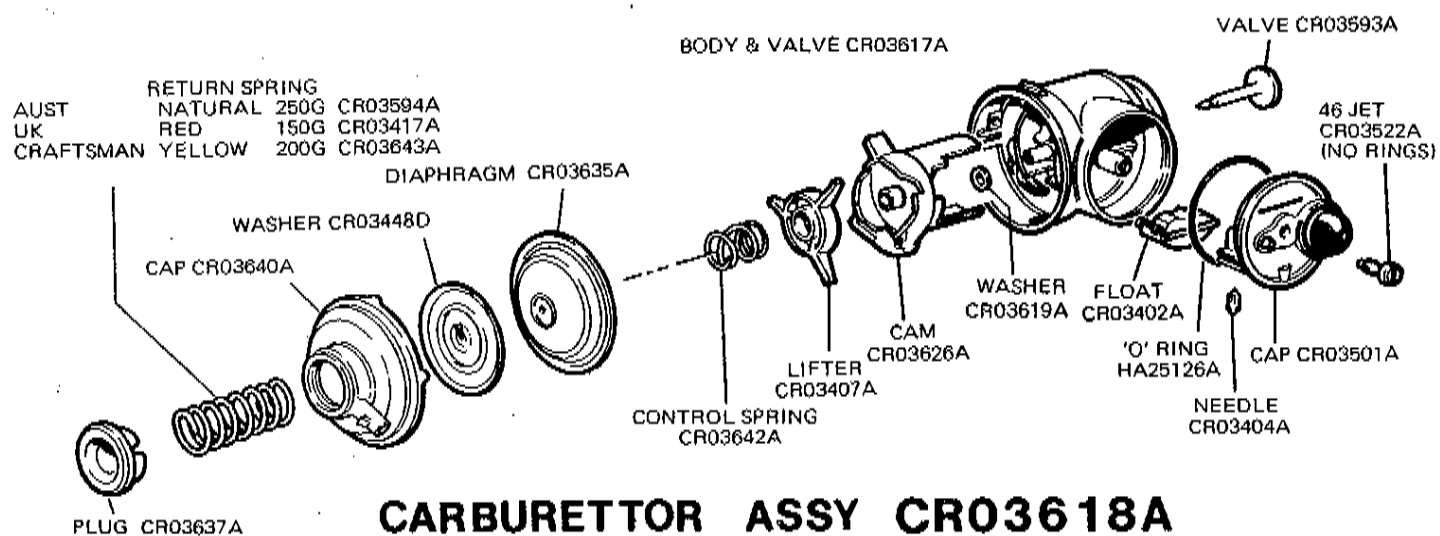
4 STROKE USES
B/S ENGINE SPRINT
No. 95902 3.5hp

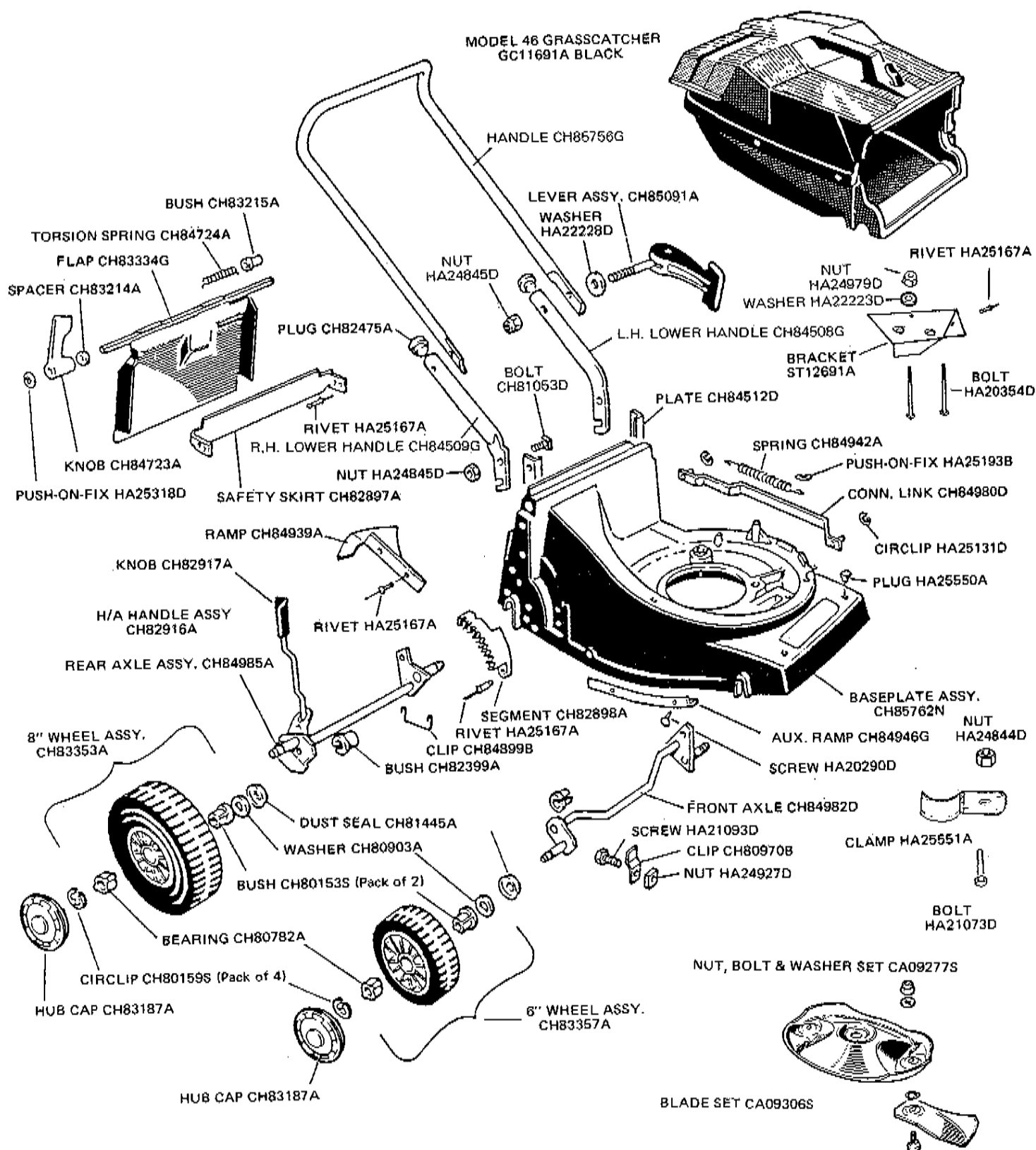


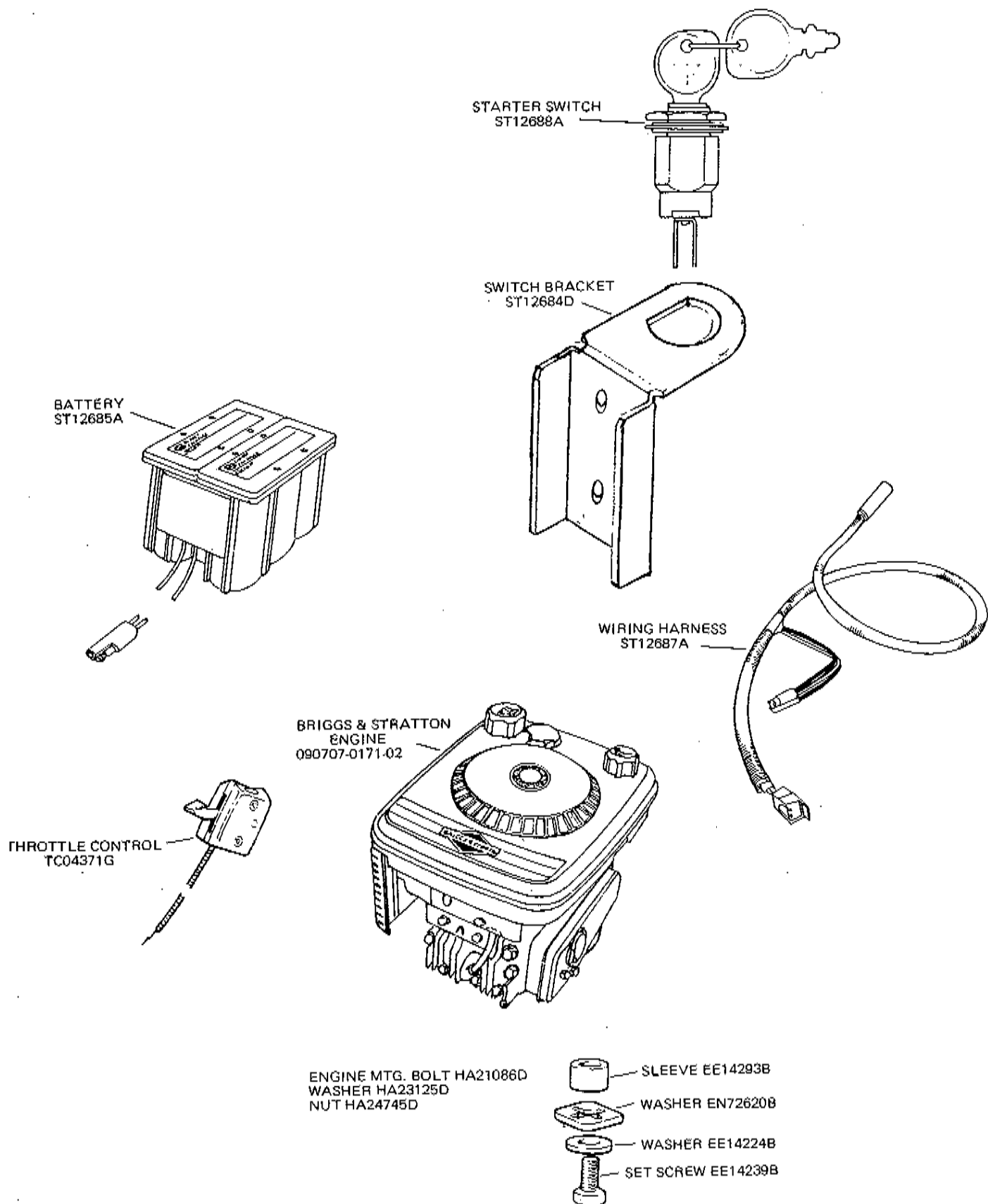
ENGINE MTG. BOLT HA21232D (1 off)
ENGINE MTG. BOLT HA21057D (1 off)
ENGINE MTG. BOLT HA21086D (2 off)
WASHER HA23140D
NUT HA24745D
PLUG COVER MA05376A
THROTTLE CONTROL ASSY. TC04400A
SCREW HA20402D
WASHER HA23163D
NUT HA24742D
CABLE TIE HA25655A











■ Pro 505 Push 4st
505 Push

AH 057 AA91

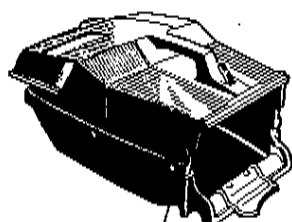
AM 62 UK7 & AM 062 AB90

AM 62 EX7

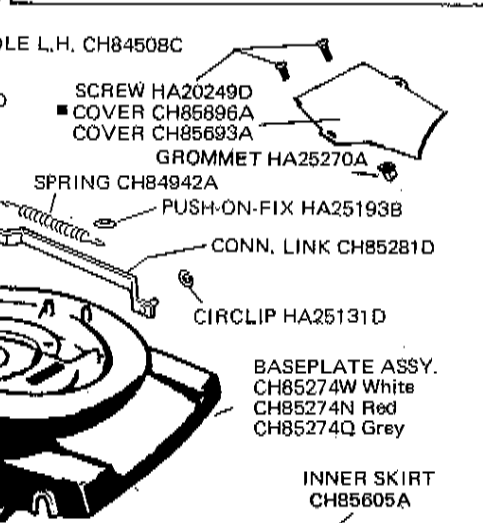
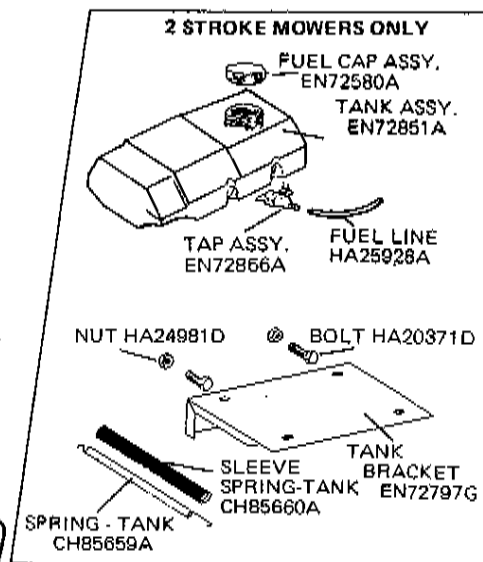
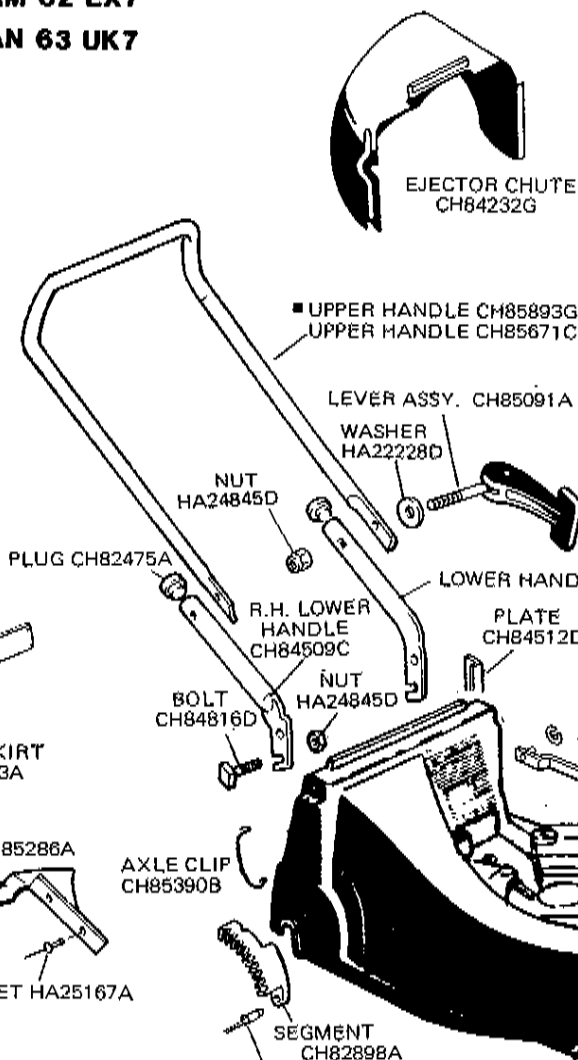
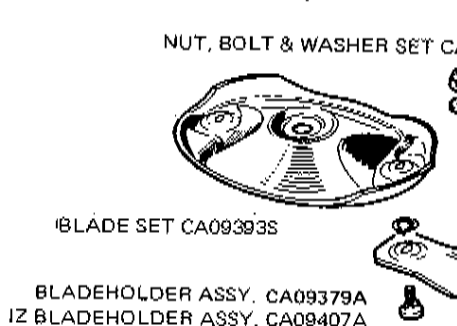
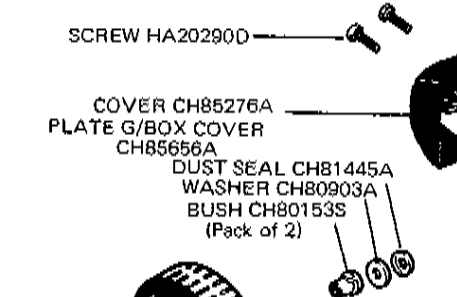
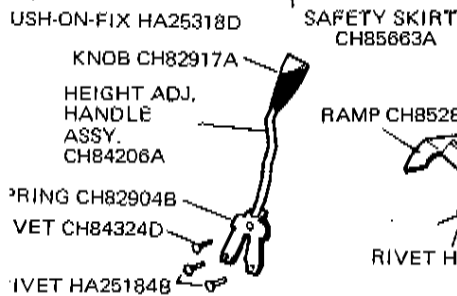
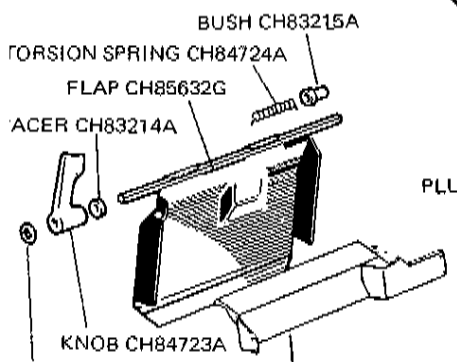
AN 63 UK7

Chassis Assy.

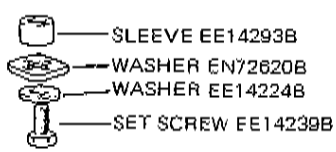
18



GRASSCATCHER GC11728A
(MODEL 50)



NOT ILLUSTRATED
THROTTLE CONTROL ASSY.
TC04400A
ENGINE MTG. BOLT HA21086D
(2 off)
WASHER HA23125D
NUT HA24745D
SCREW HA20402D
NUT HA24742D
WASHER HA23163D



■ Pro 505 Self Propelled
Mustang Self Propelled
Mustang Electric Start S/P
505 Self Propelled

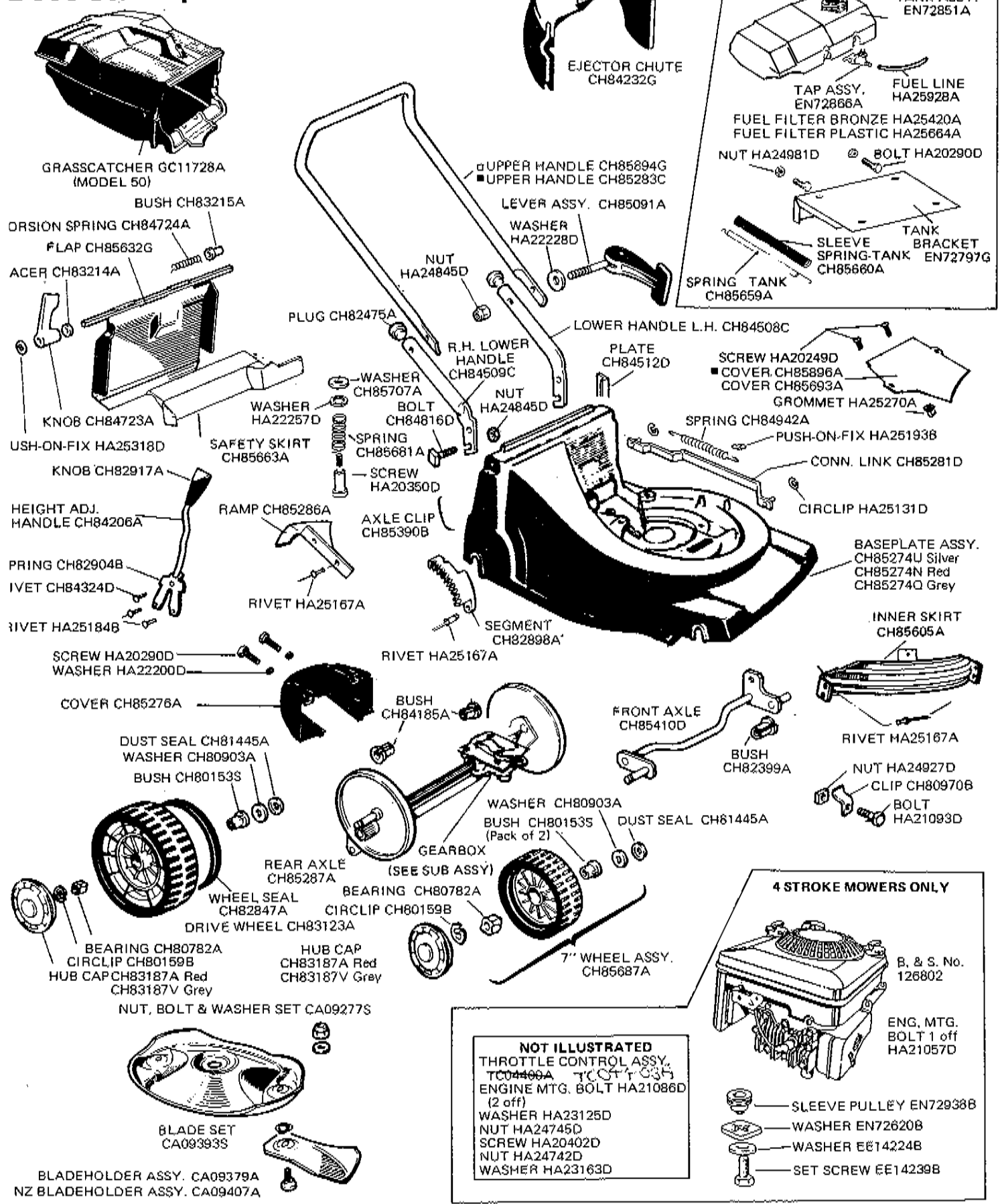
□ 505 Self Propelled 4st

AL 061 AC90
AL 061 AB90
AA 050 AB90
AL 61 EX7
AL 61 UK7
AI 058 AA91

Chassis Assy.

19

★ ELECTRIC START PARTS - SEE PAGE 38



● 505 Push

■ 505 Self Propelled

AM 62 AA90

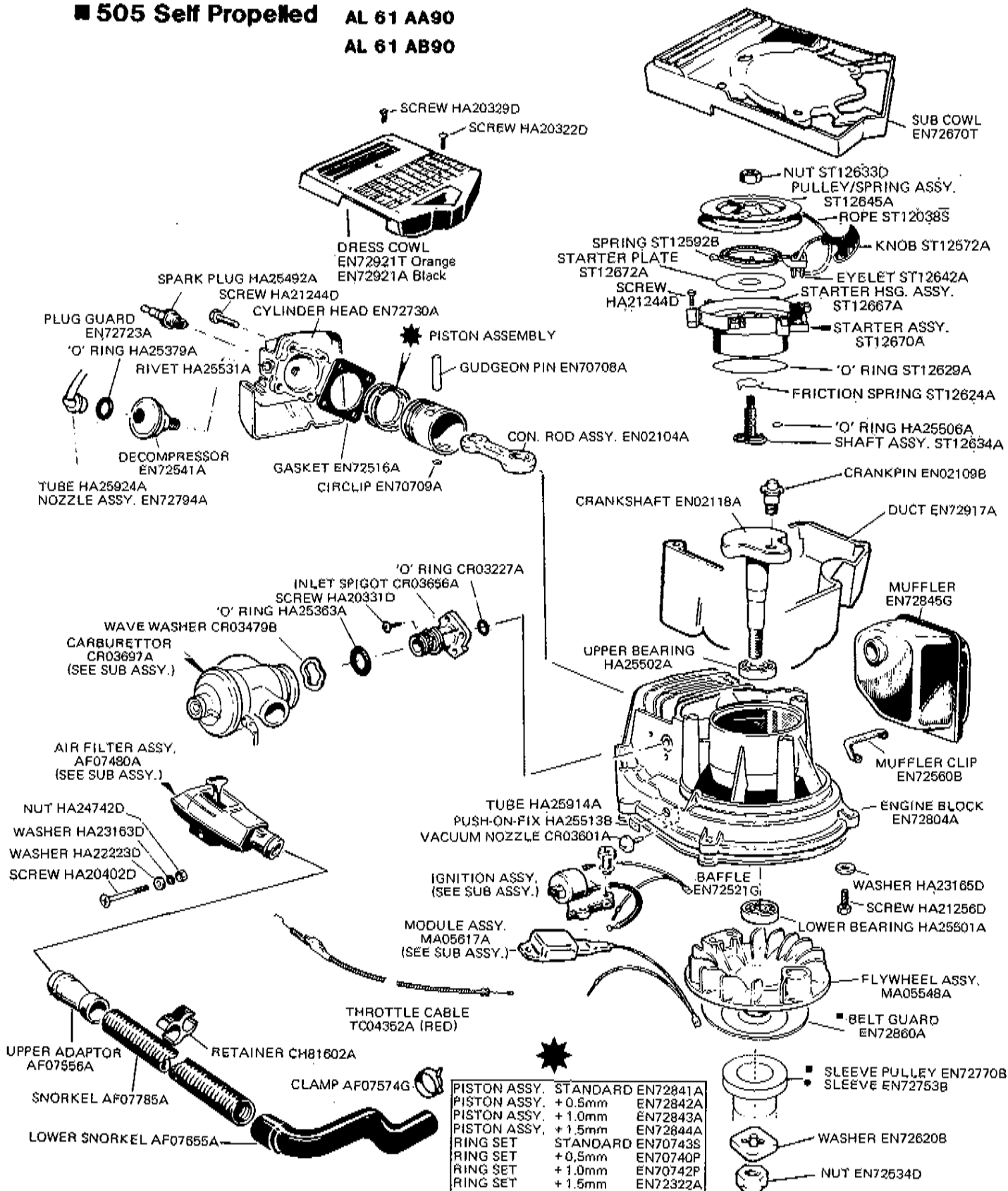
AM 62 AB90

AL 61 AA90

AL 61 AB90

Engine Assy.

20



1505 Push AM 62 90

AM 62 UK7

AM 62 EX7

AN 63 UK7

Mustang Electric Start S/P AA 050 AB90

Sub Assys. 21

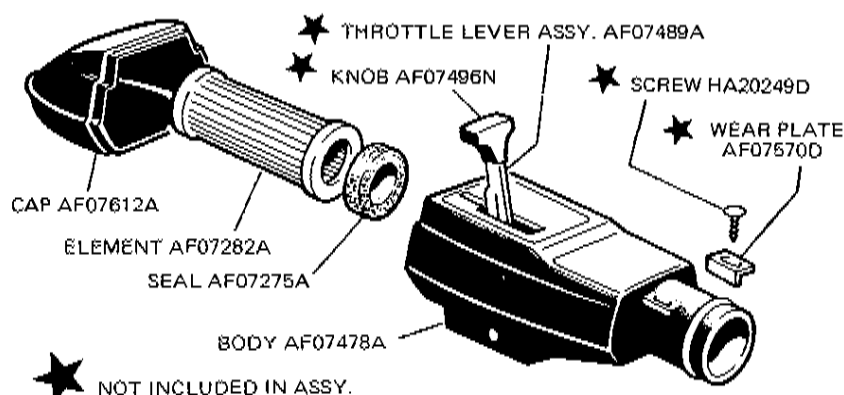
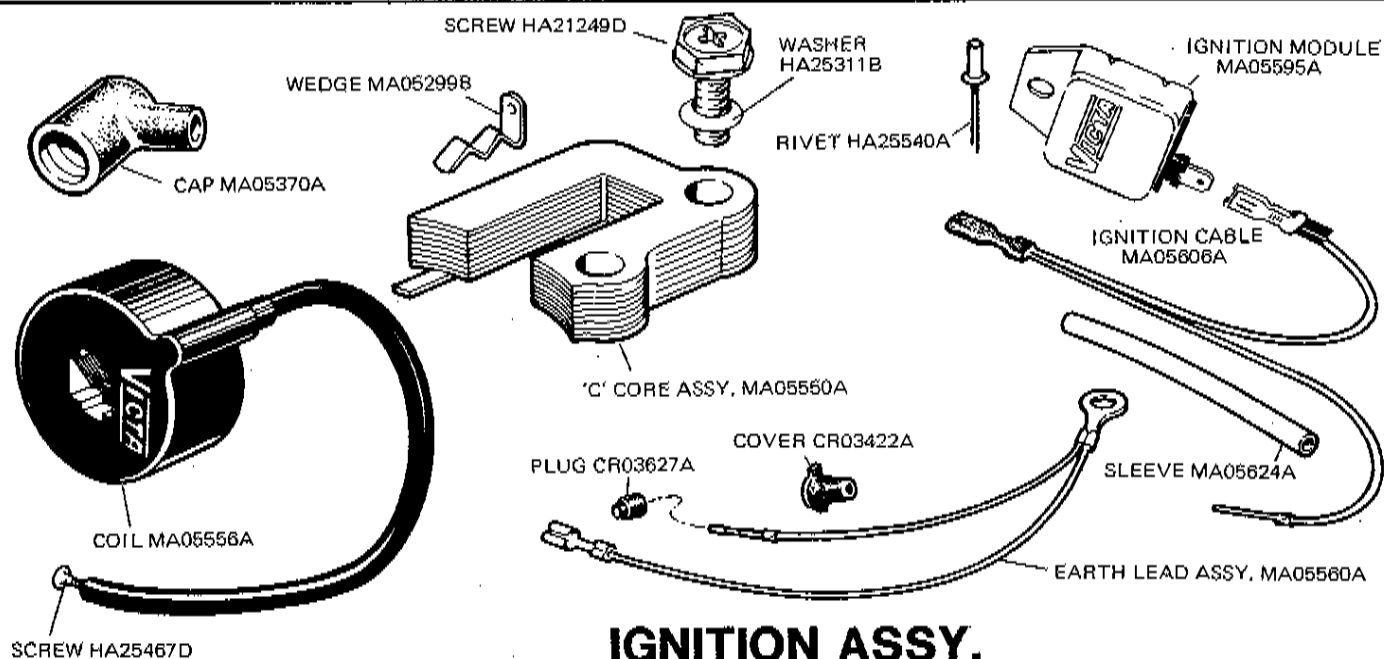
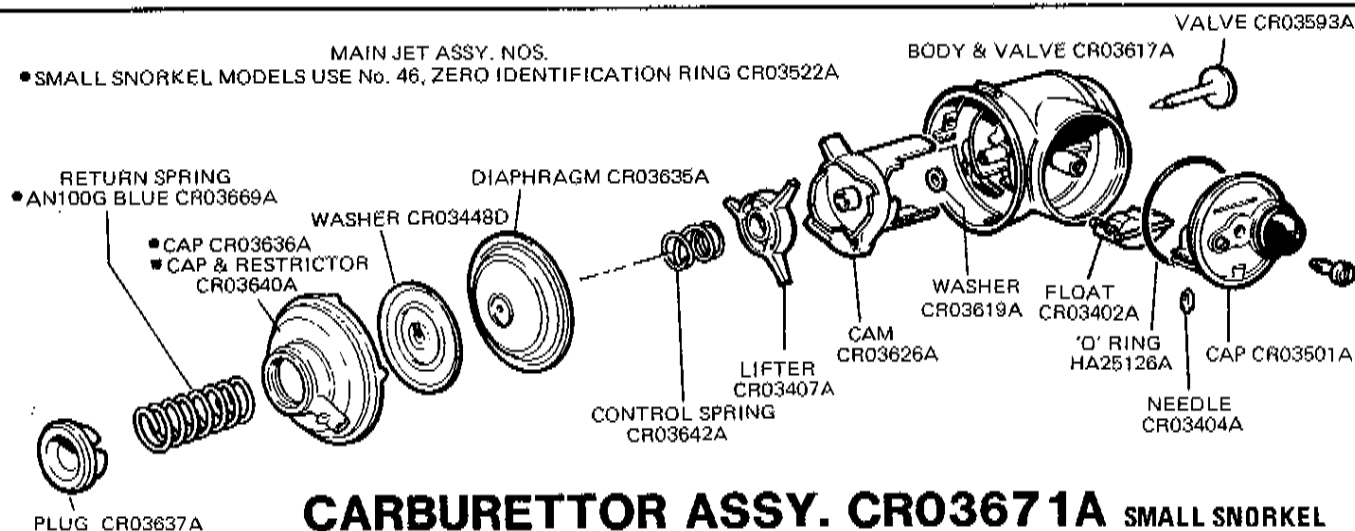
505 S/P AL 61 EX7

AL 61 UK7

AL 61 90

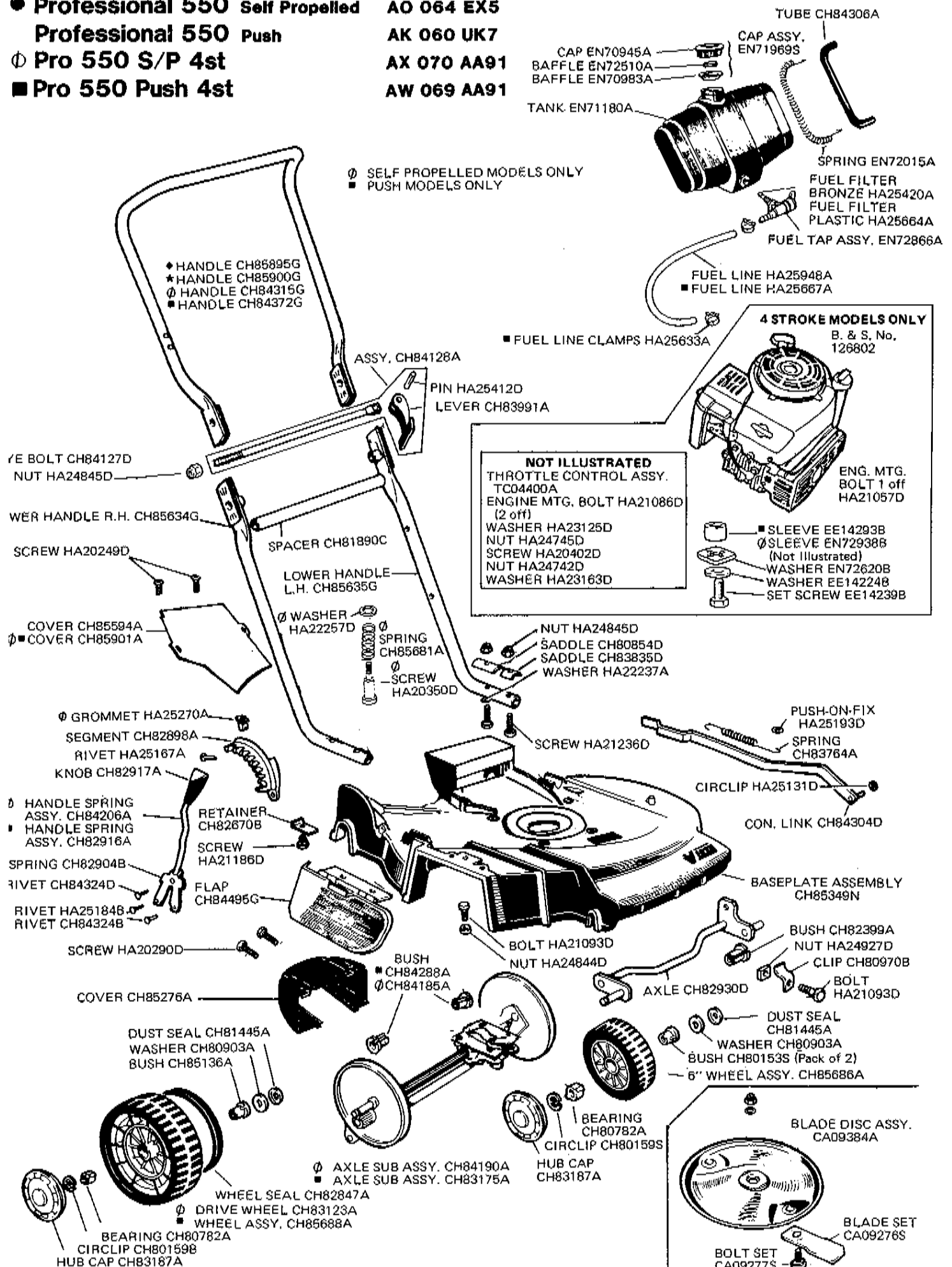
MAIN JET ASSY. NOS.

• SMALL SNORKEL MODELS USE No. 46, ZERO IDENTIFICATION RING CR03522A



- AO 064 UK7
AO 064 EX5
AK 060 UK7
AX 070 AA91
AW 069 AA91

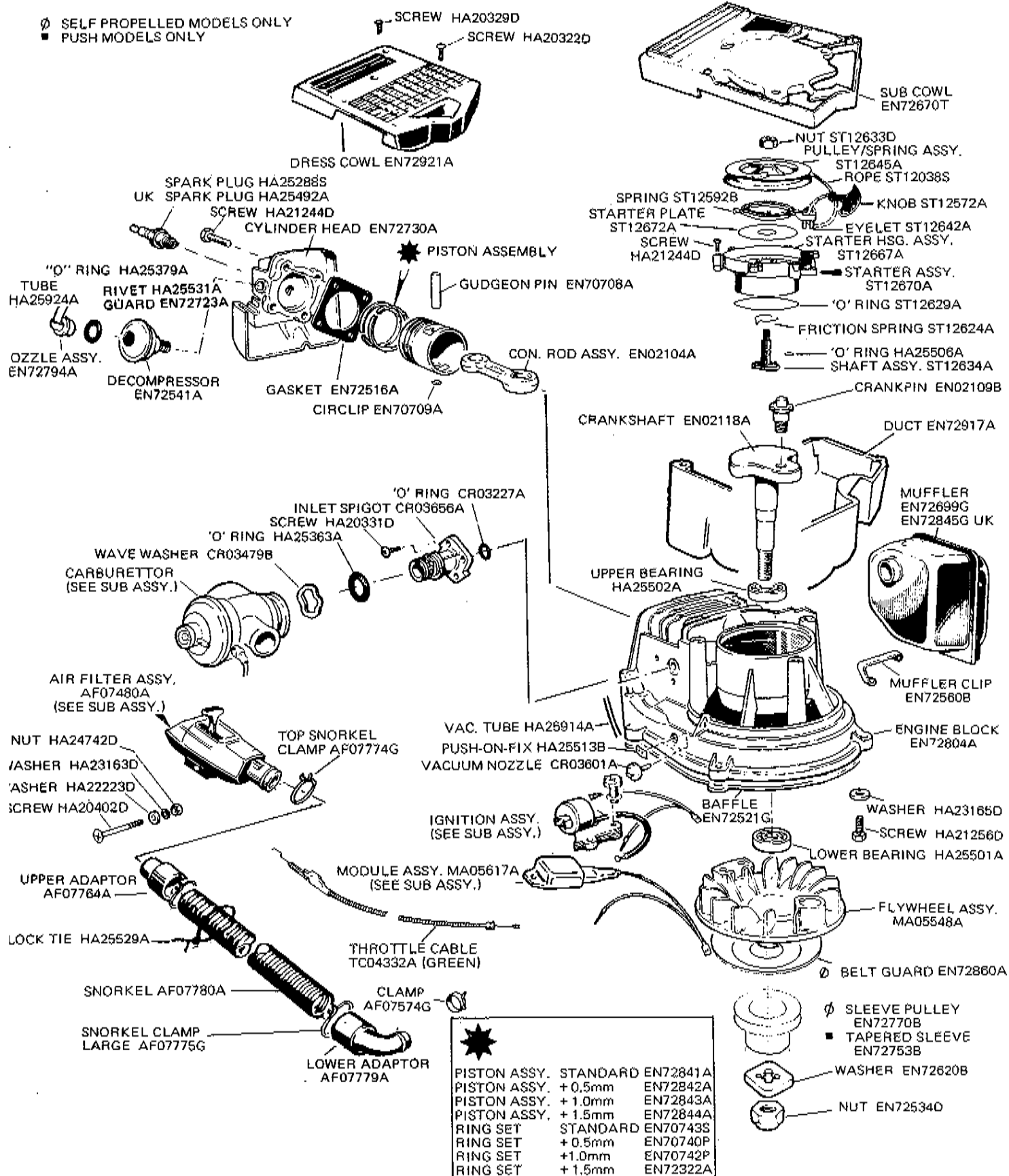
22



Professional 550 Self Propelled AO 064 UK7
Professional 550 Self Propelled AO 064 EX5
Professional 550 Push AK 060 UK7

Engine Assy. 23

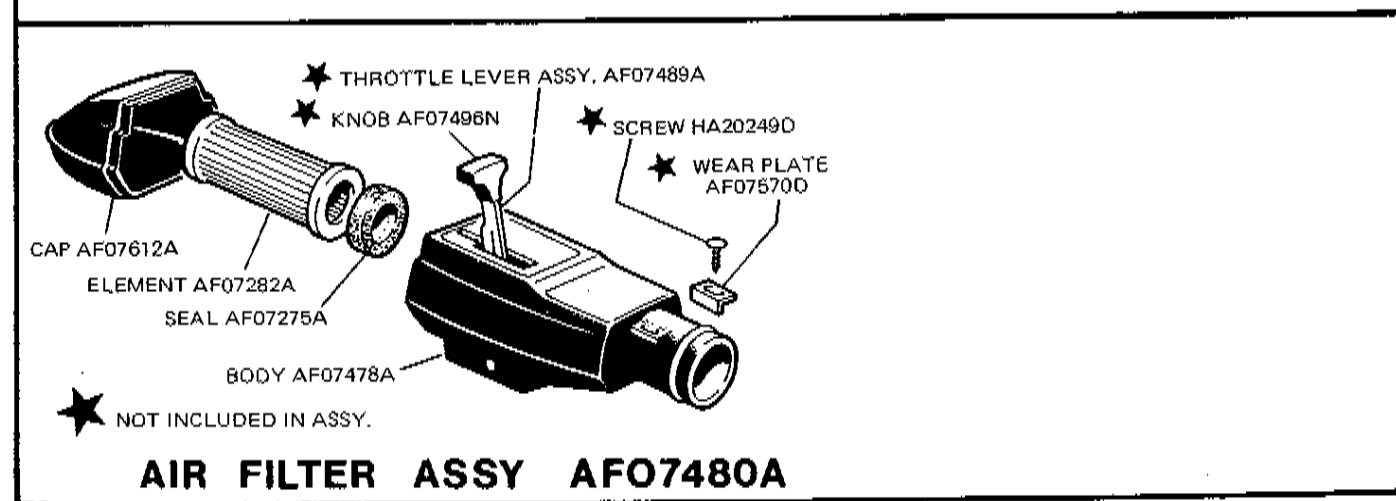
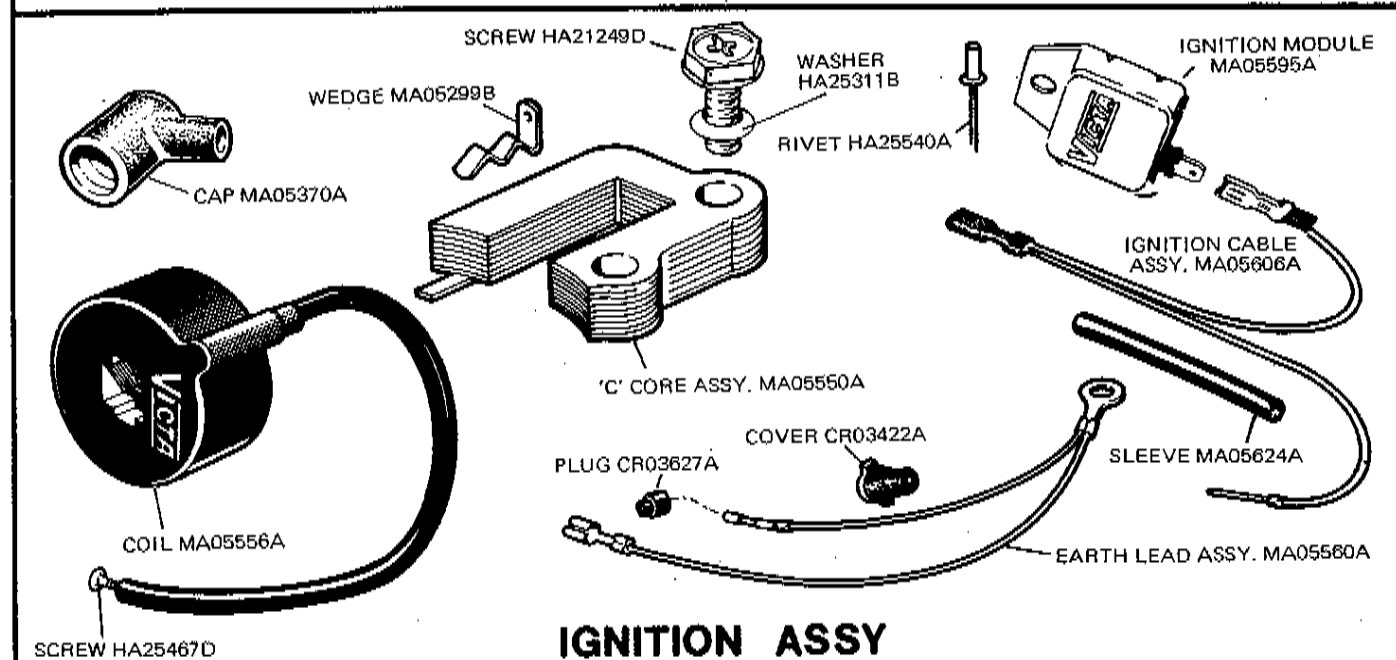
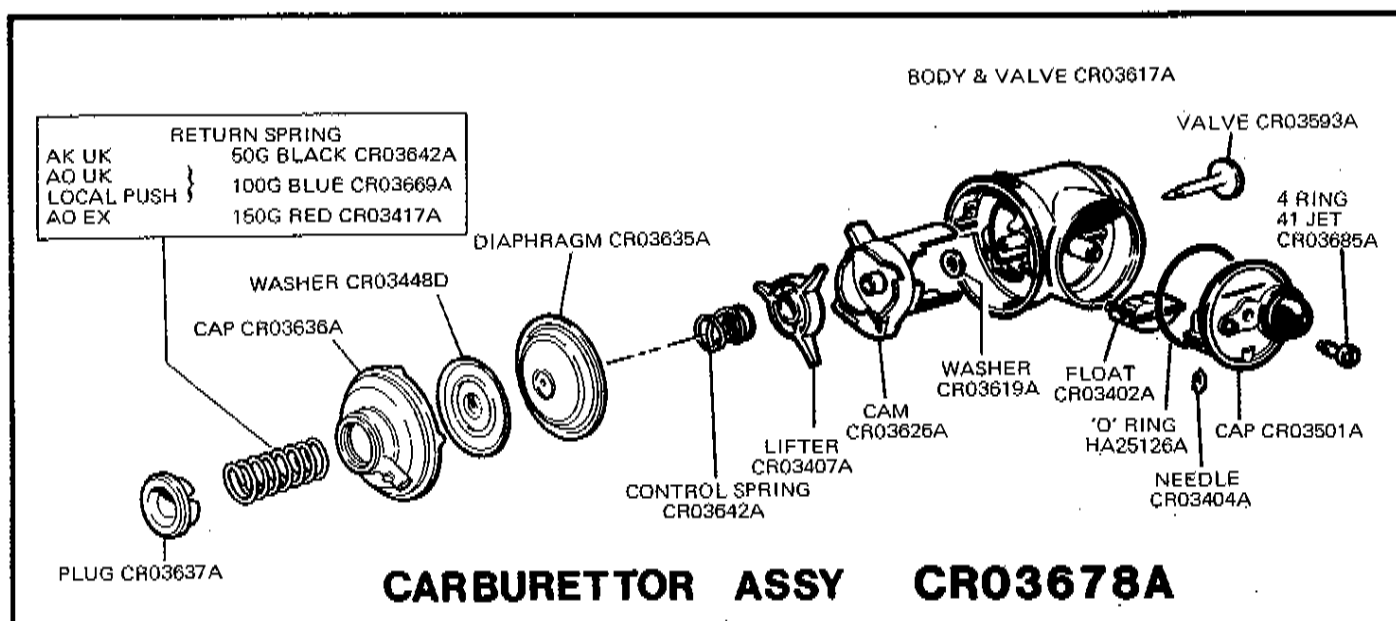
Ø SELF PROPELLED MODELS ONLY
■ PUSH MODELS ONLY



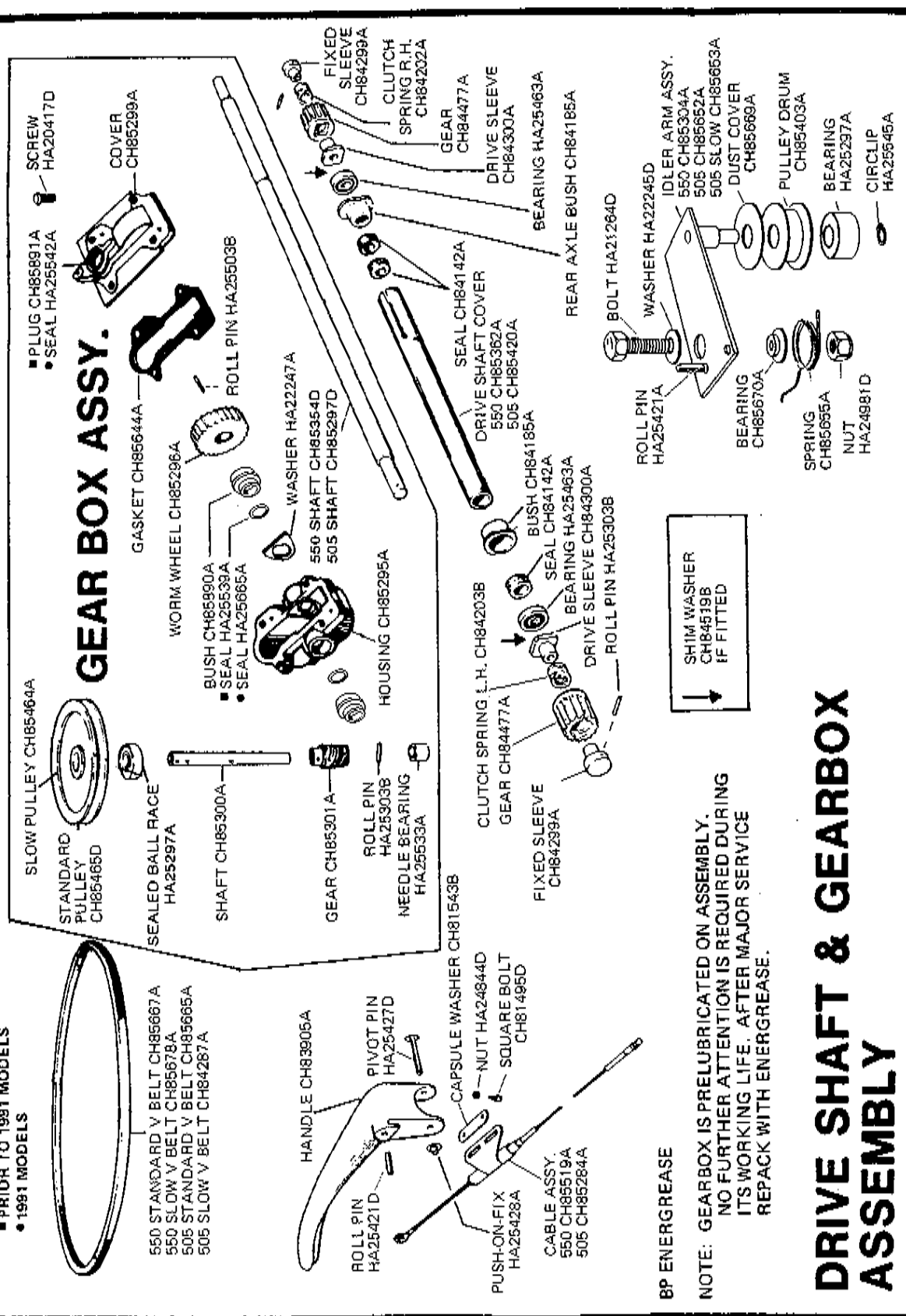
Professional 550 Self Propelled AO 064 UK7
Professional 550 Self Propelled AO 064 EX5
Professional 550 Push AK 060 UK7

Sub Assys.

24

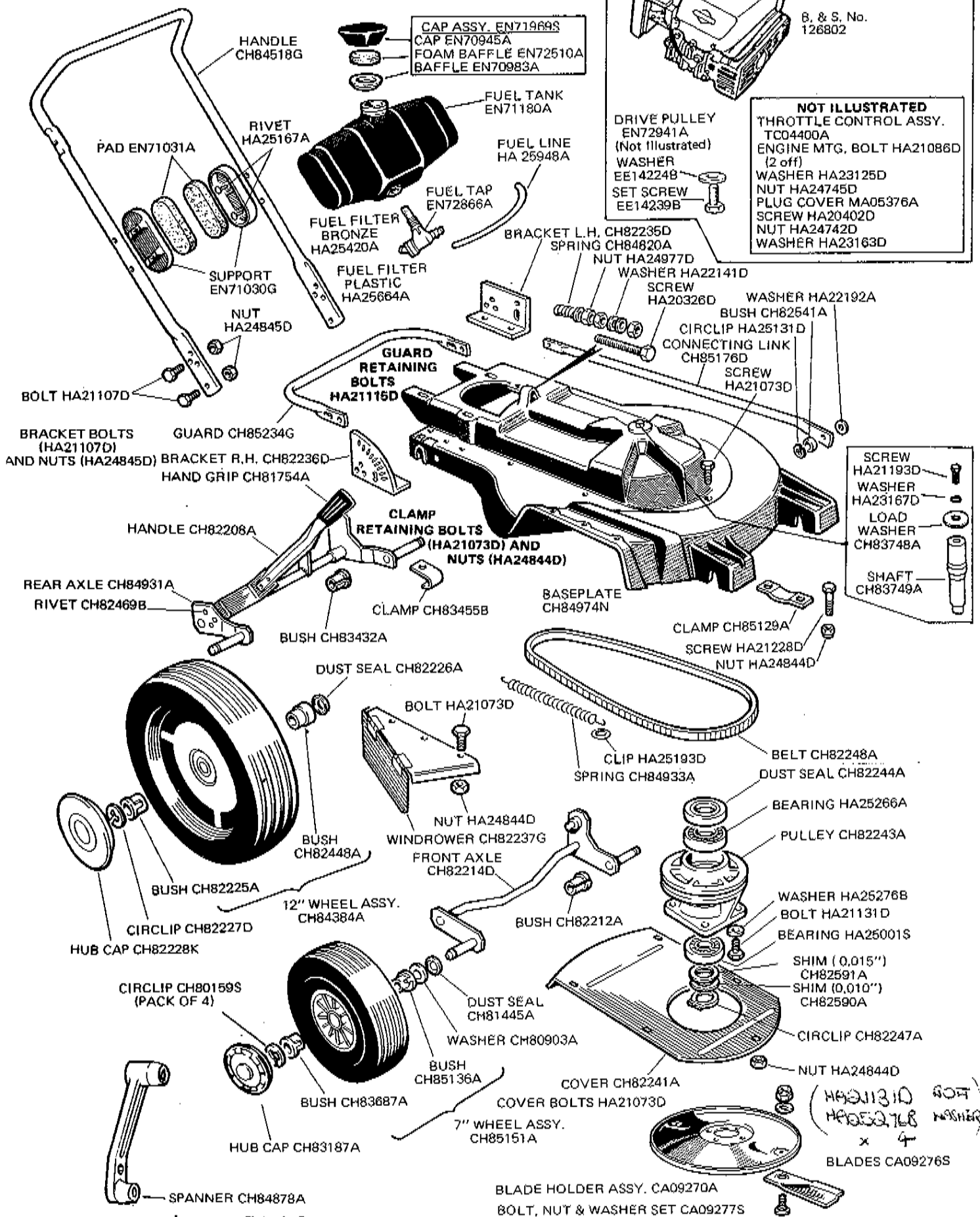


■ PRIOR TO 1991 MODELS
● 1991 MODELS

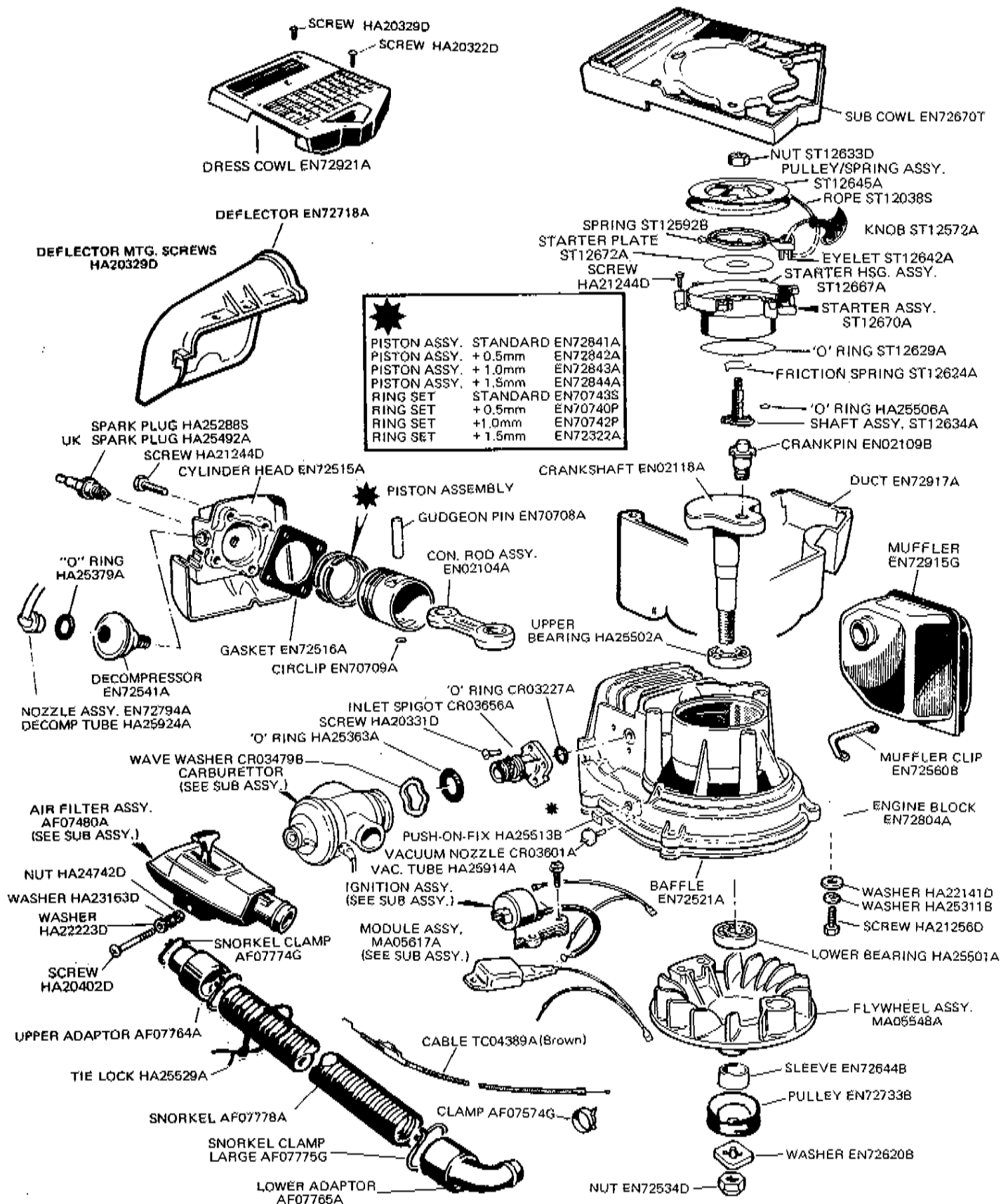


Super 600 AQ 066 EX5
Super 600 AQ 066 UK7
Super 600 4st AP 065 AA91 (268 Engine Series)

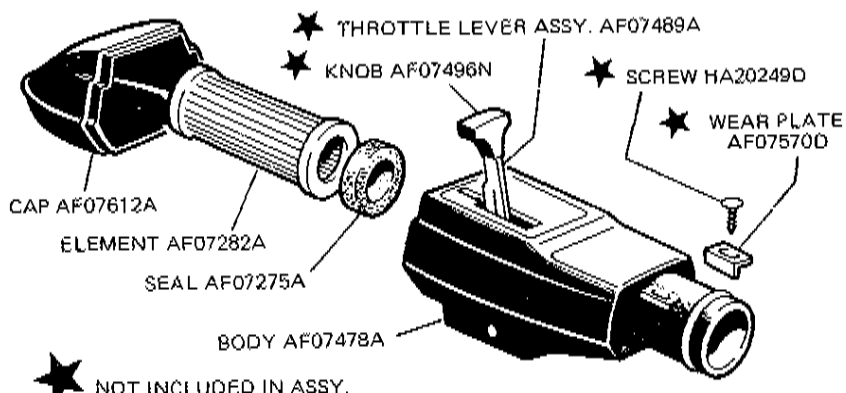
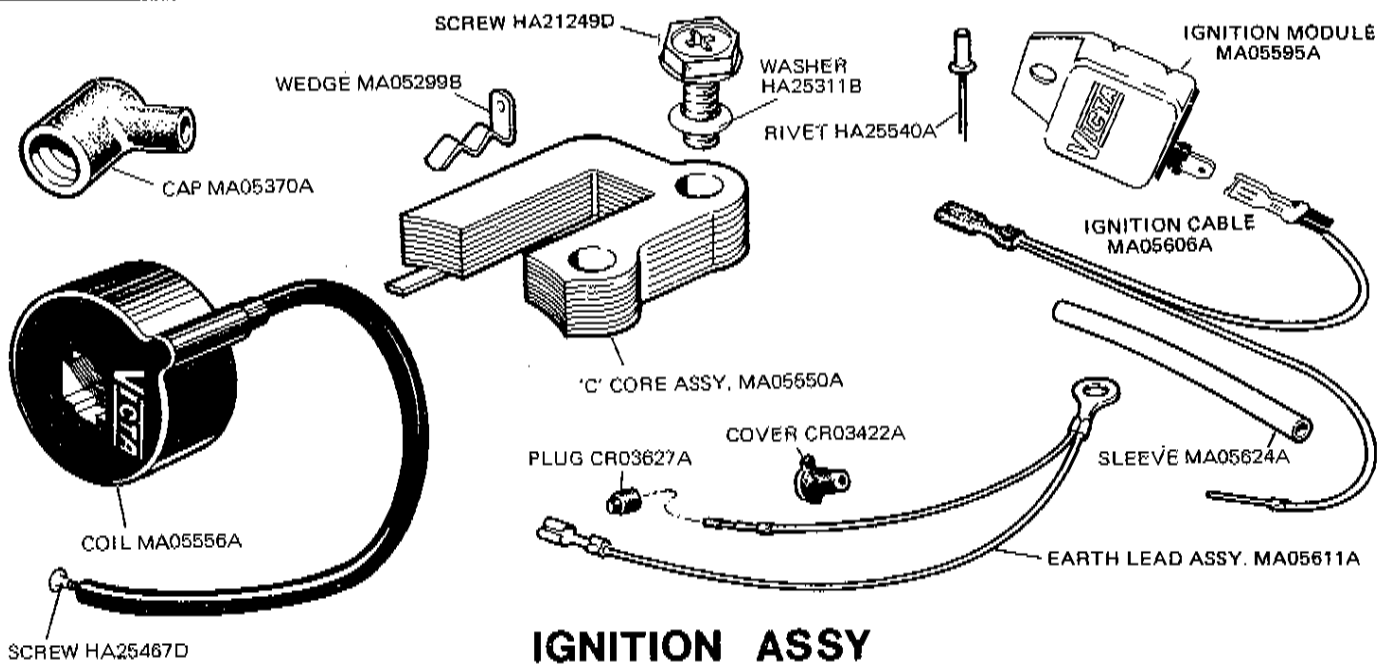
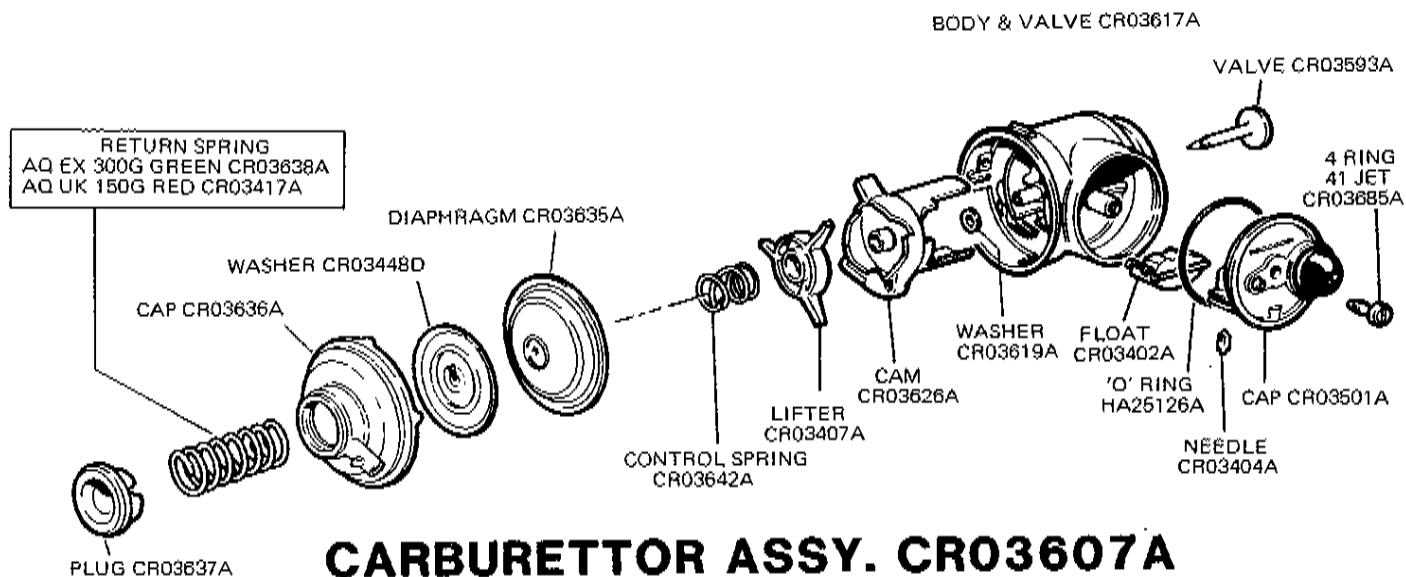
Chassis Assy. 26

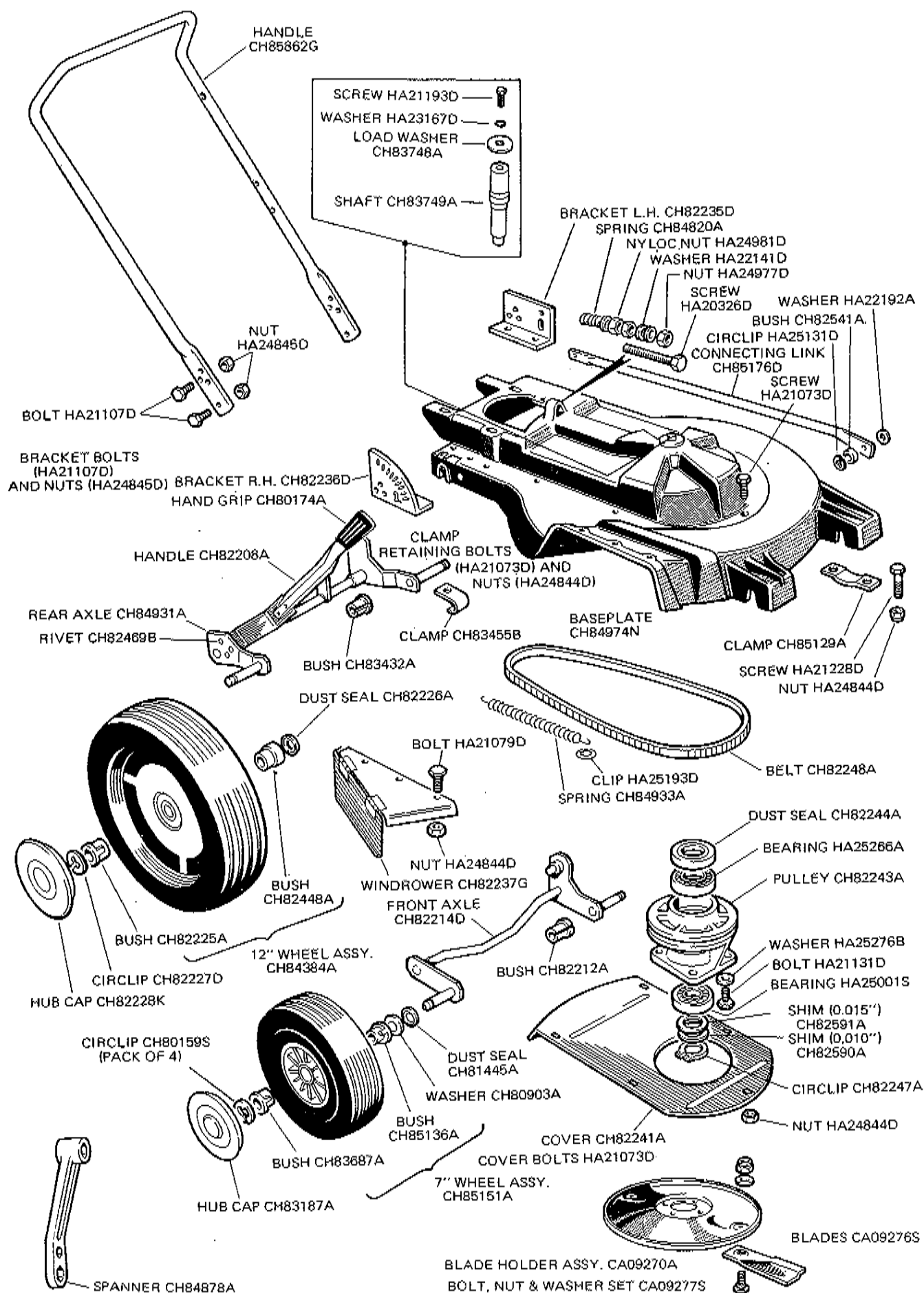


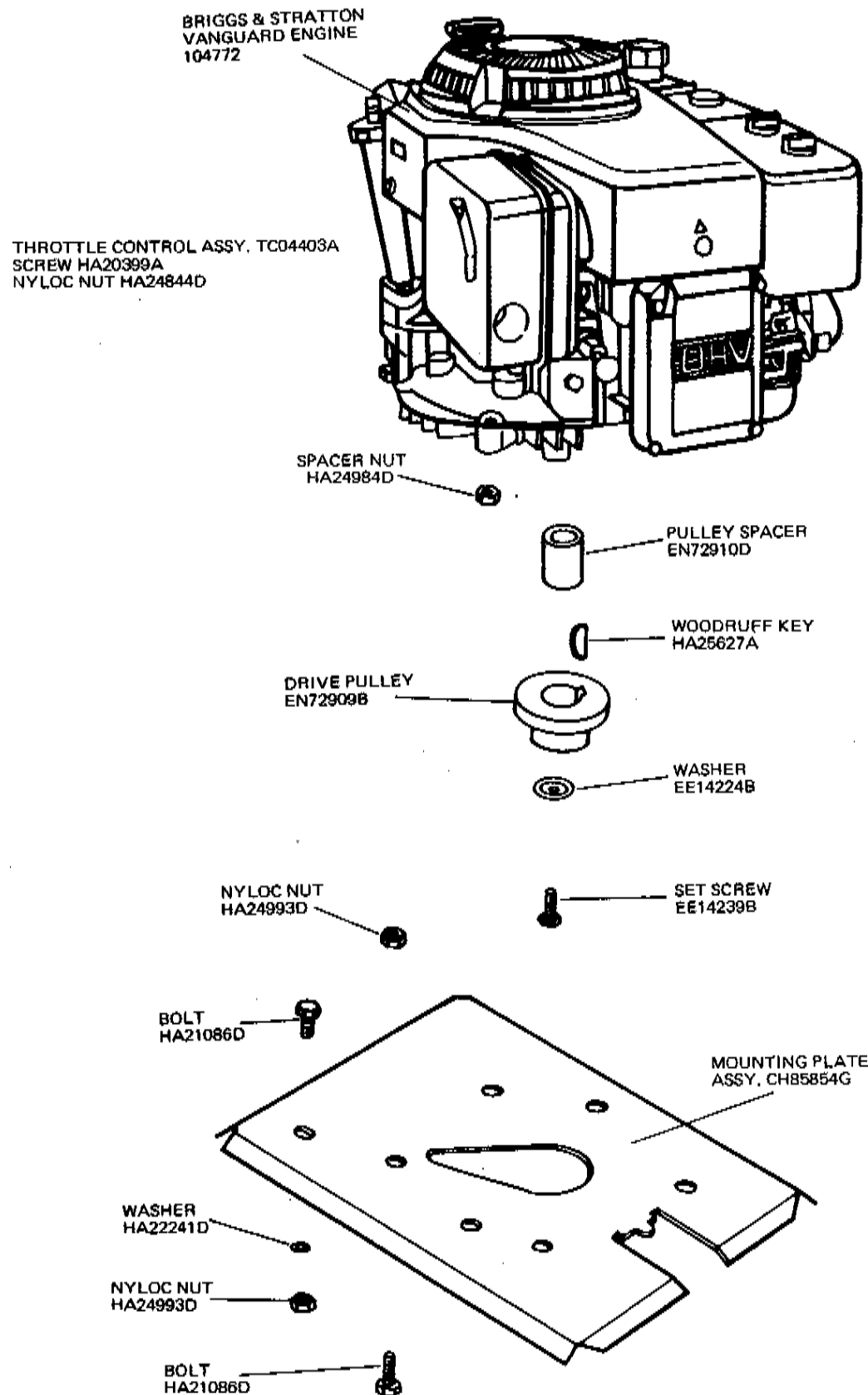
JAN KEY HA25664A

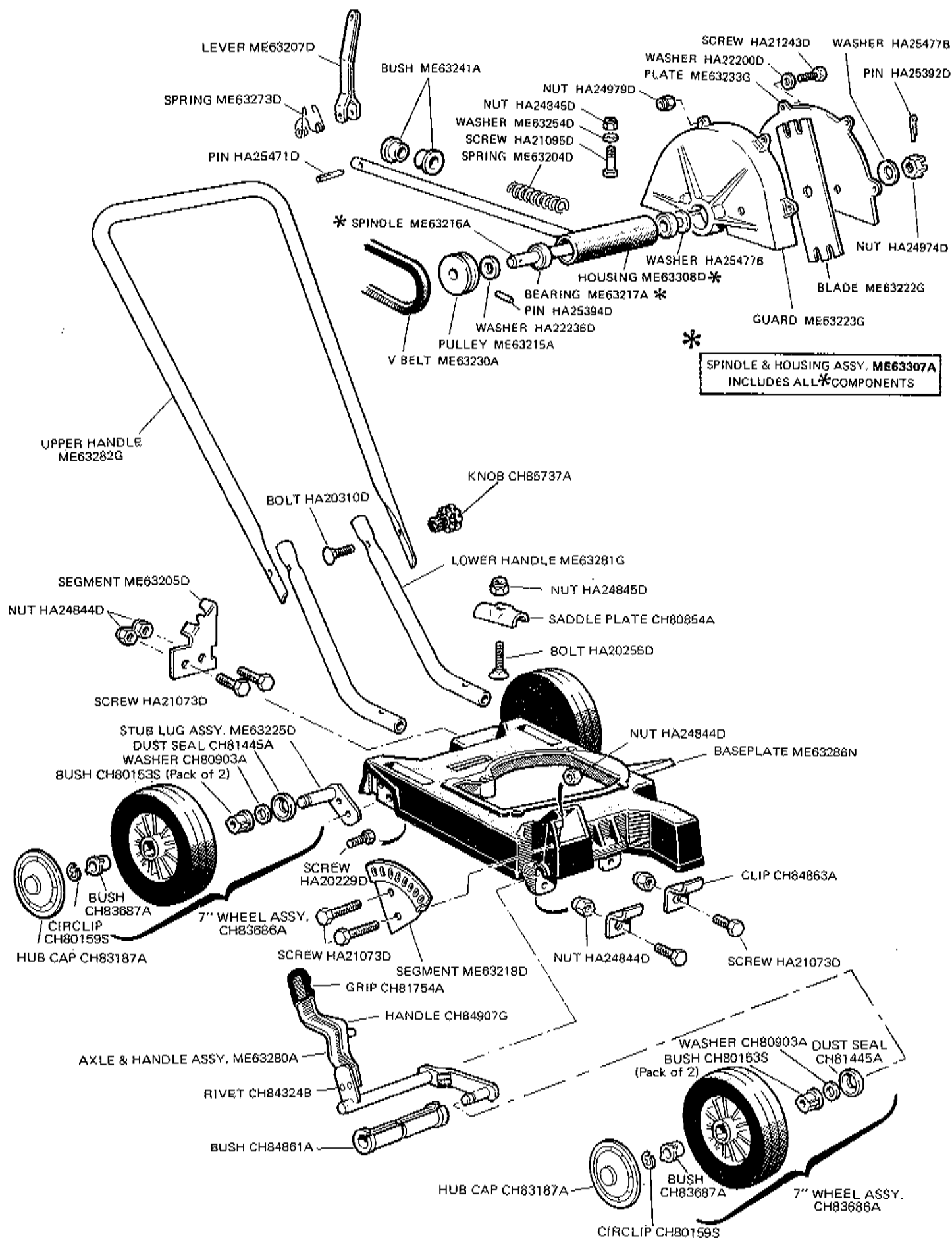


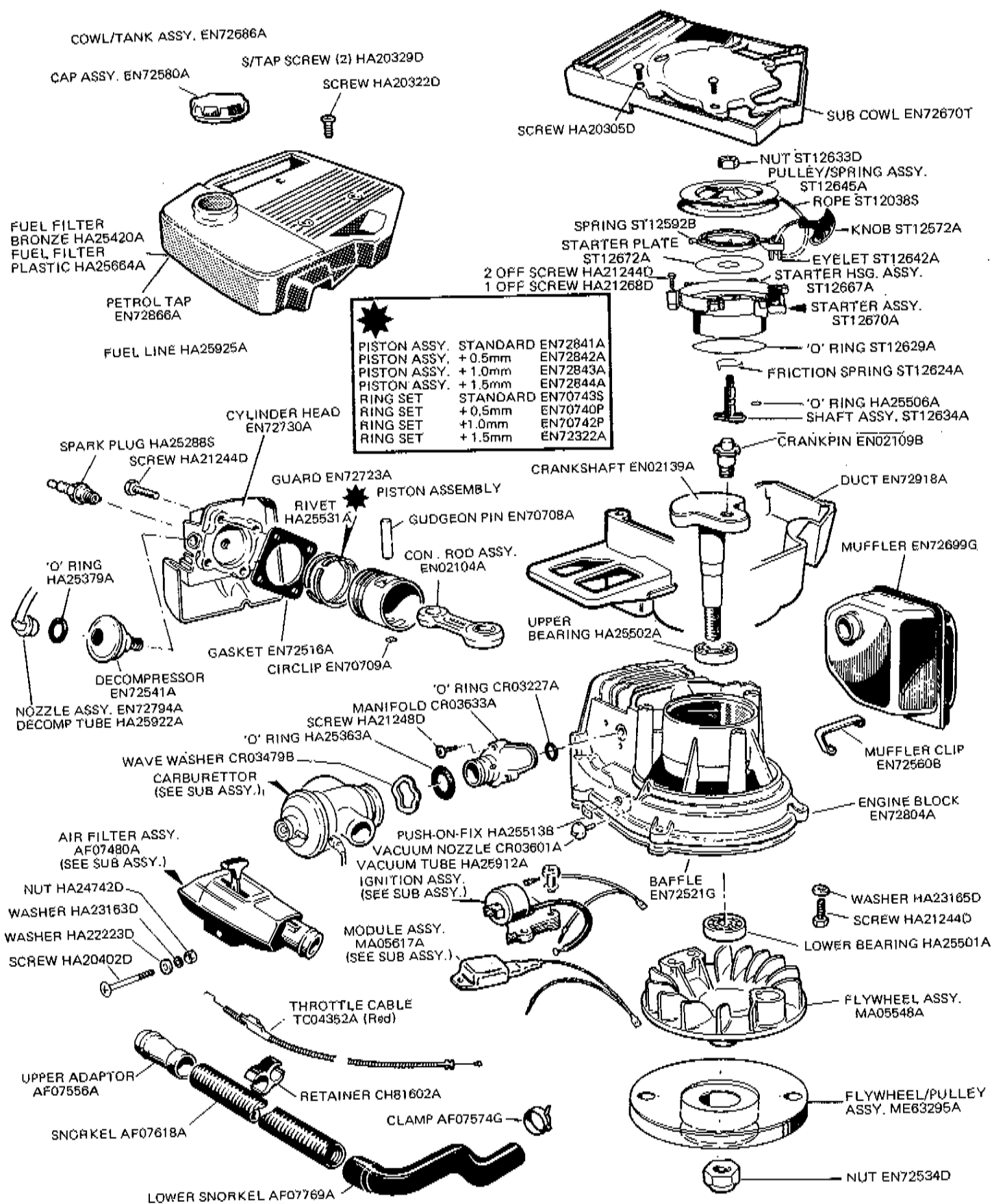
* CARBY SUPPORT BRKT (EN72795G) AND SCREW (HA20331D)

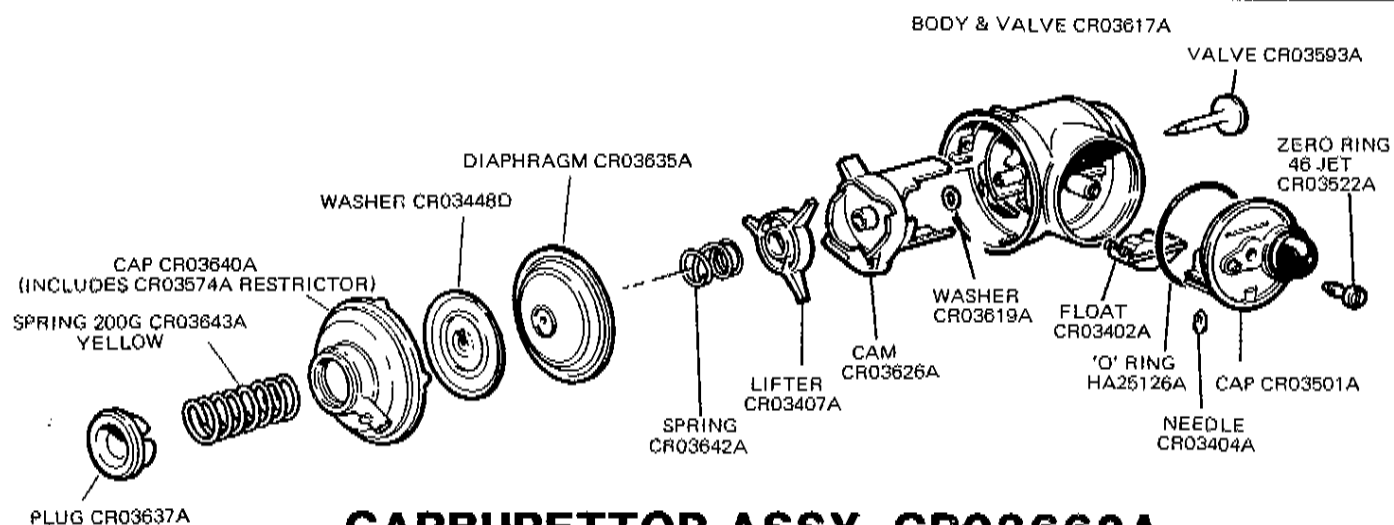
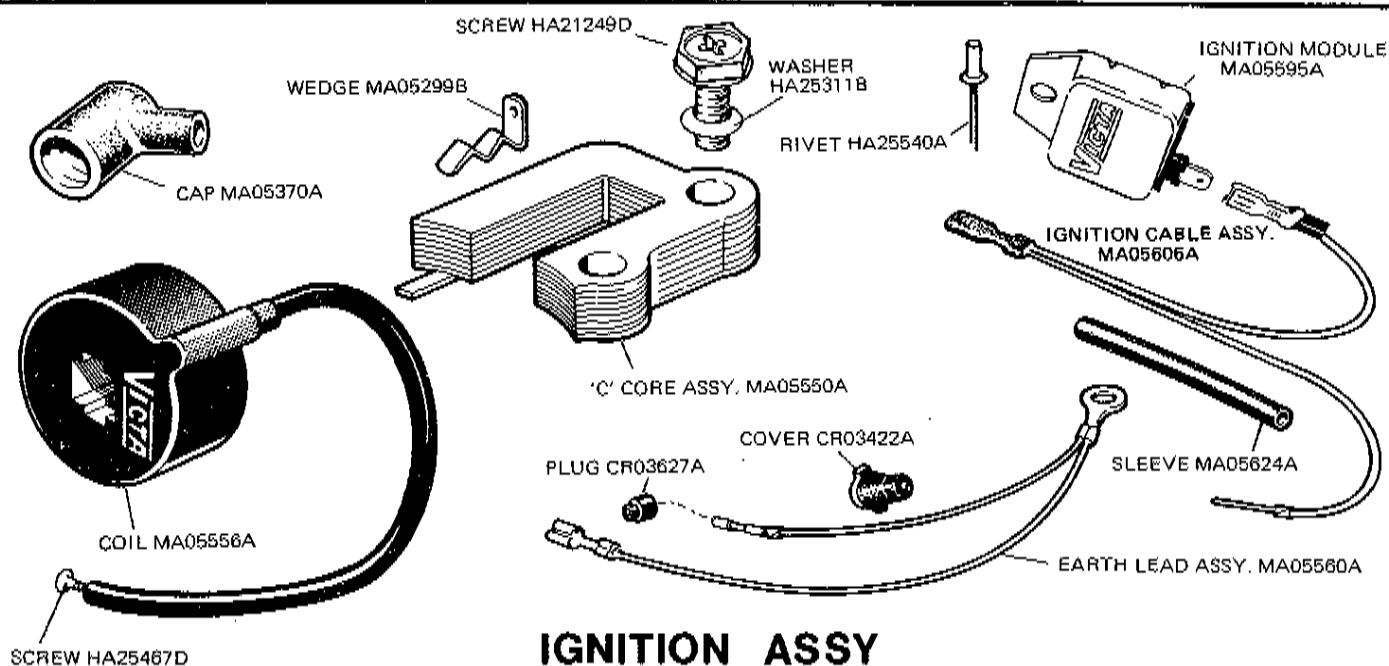
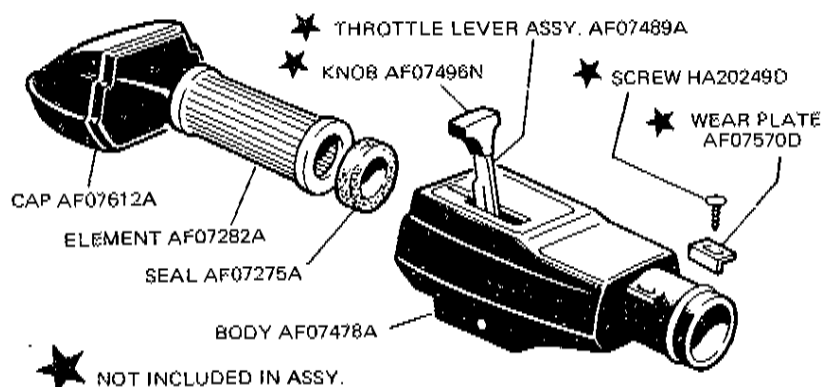


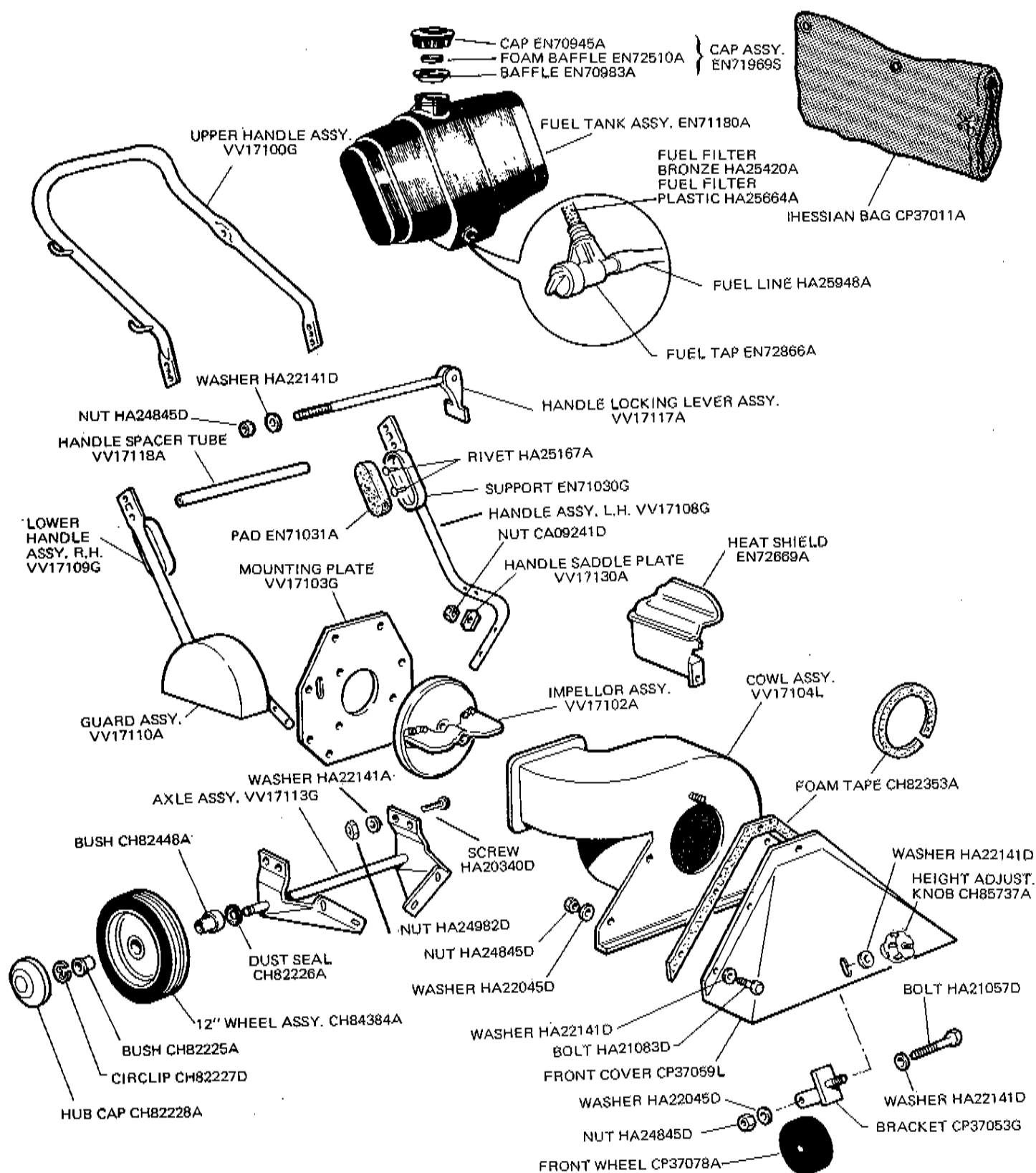


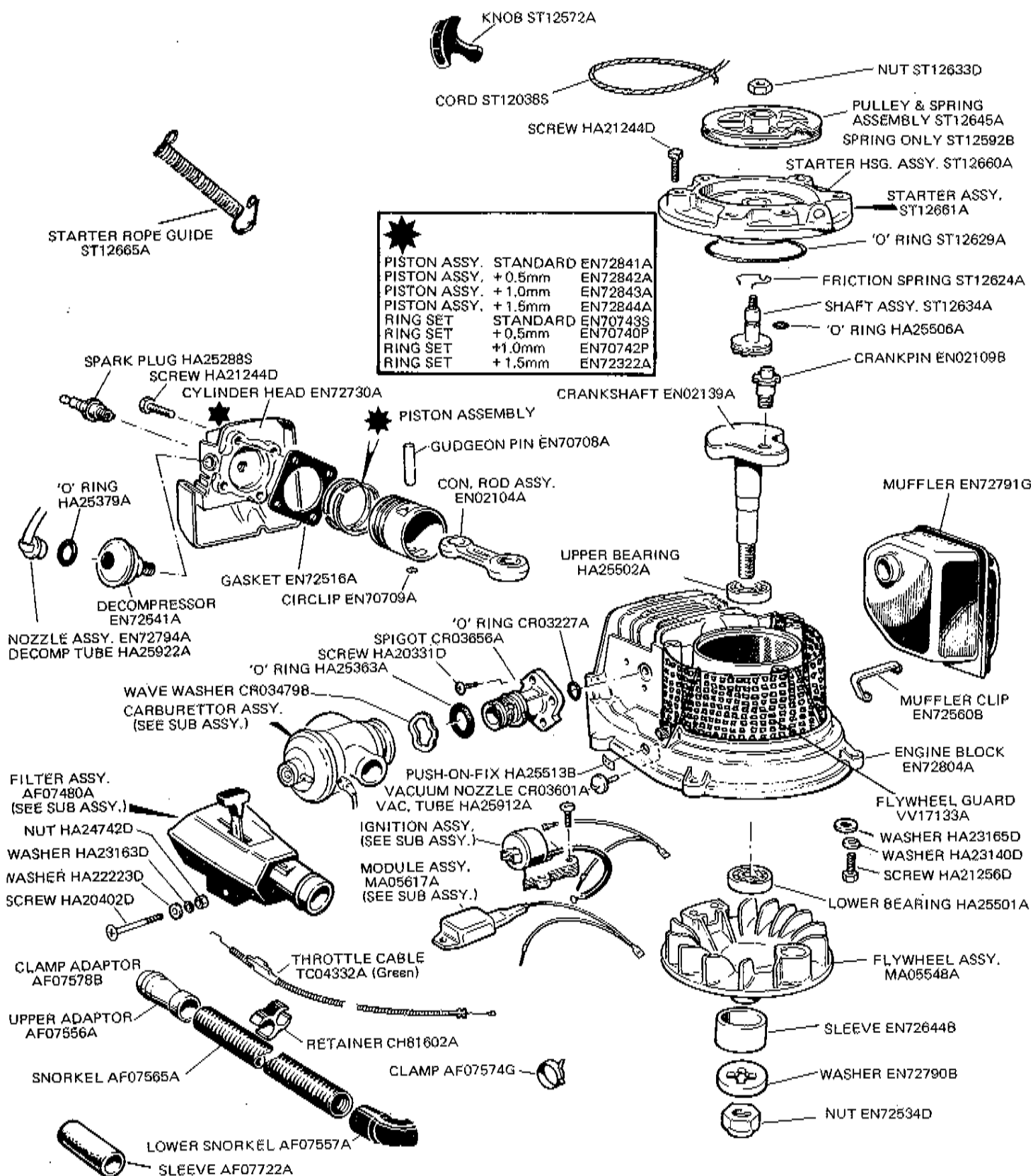


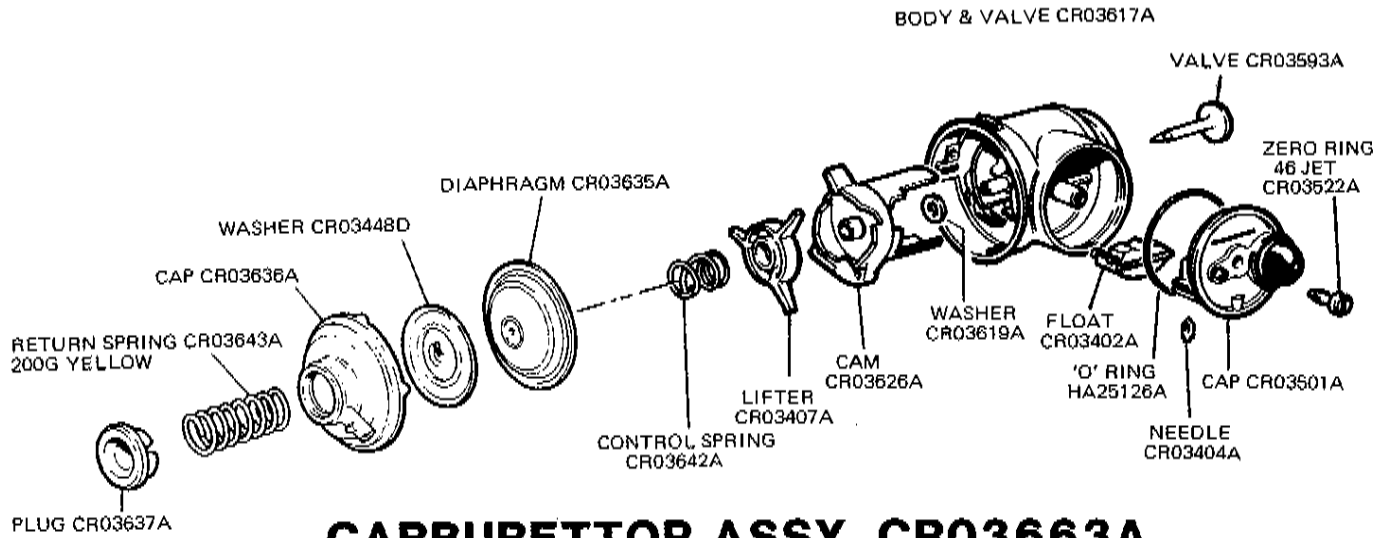




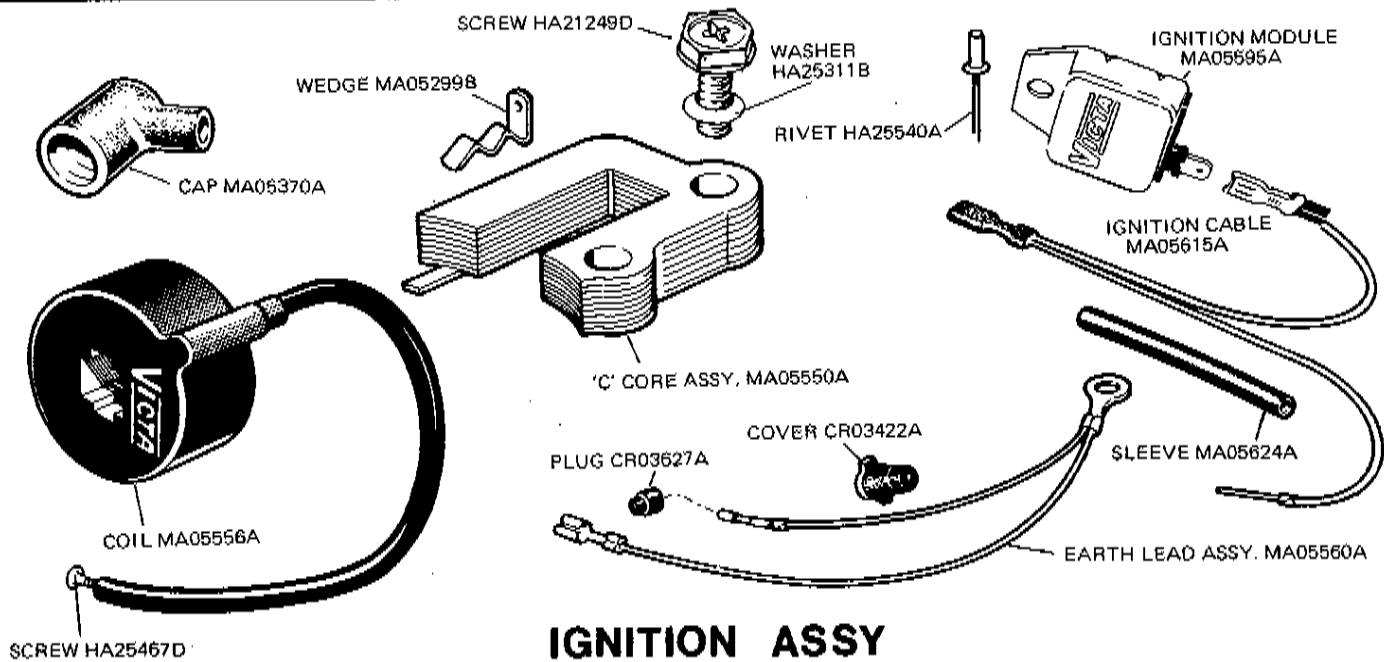
**CARBURETTOR ASSY. CR03662A****IGNITION ASSY****AIR FILTER ASSY AF07480A**



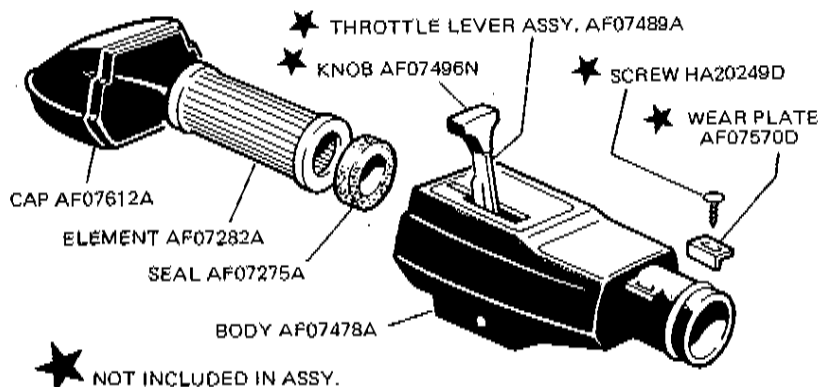




CARBURETTOR ASSY. CR03663A

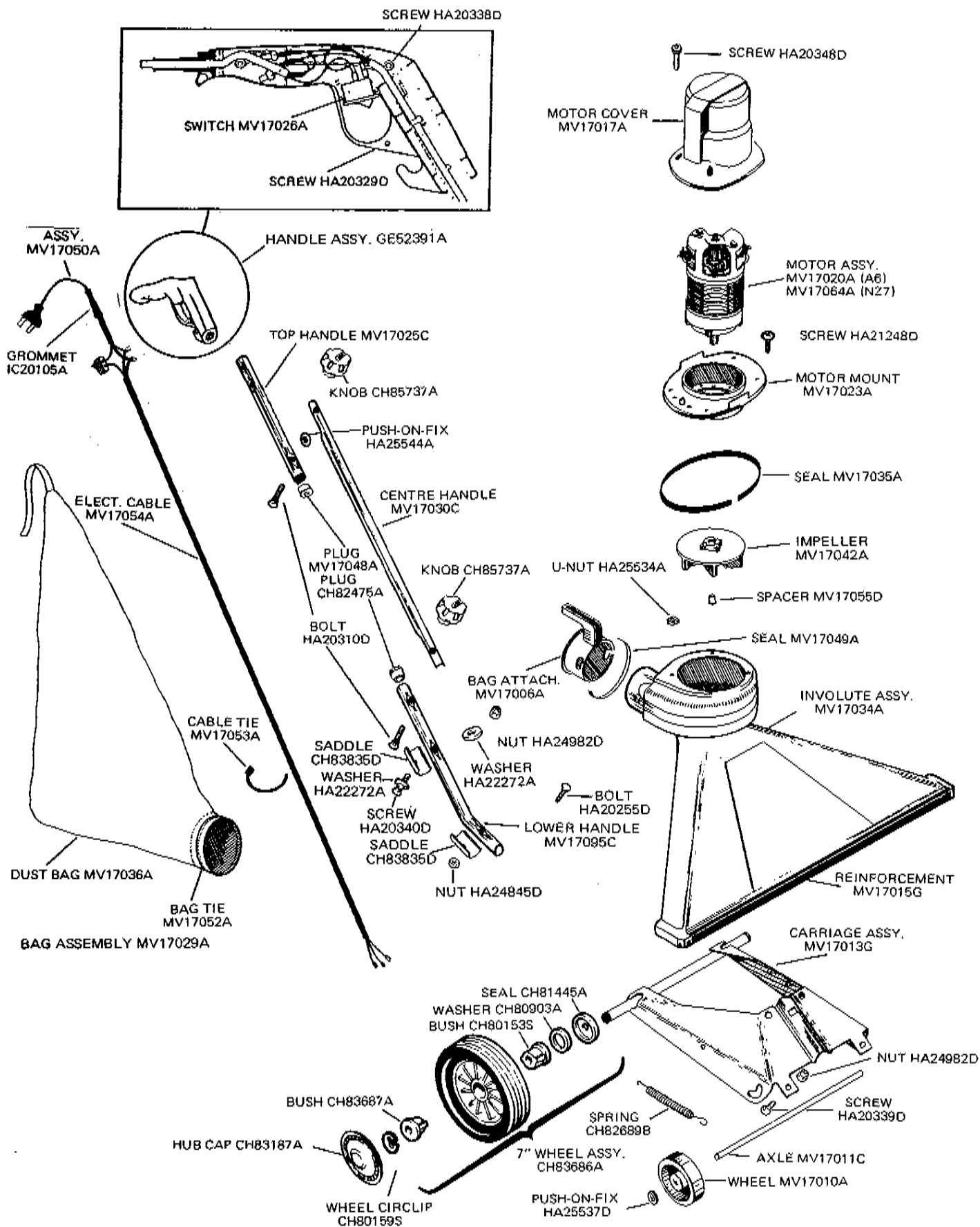


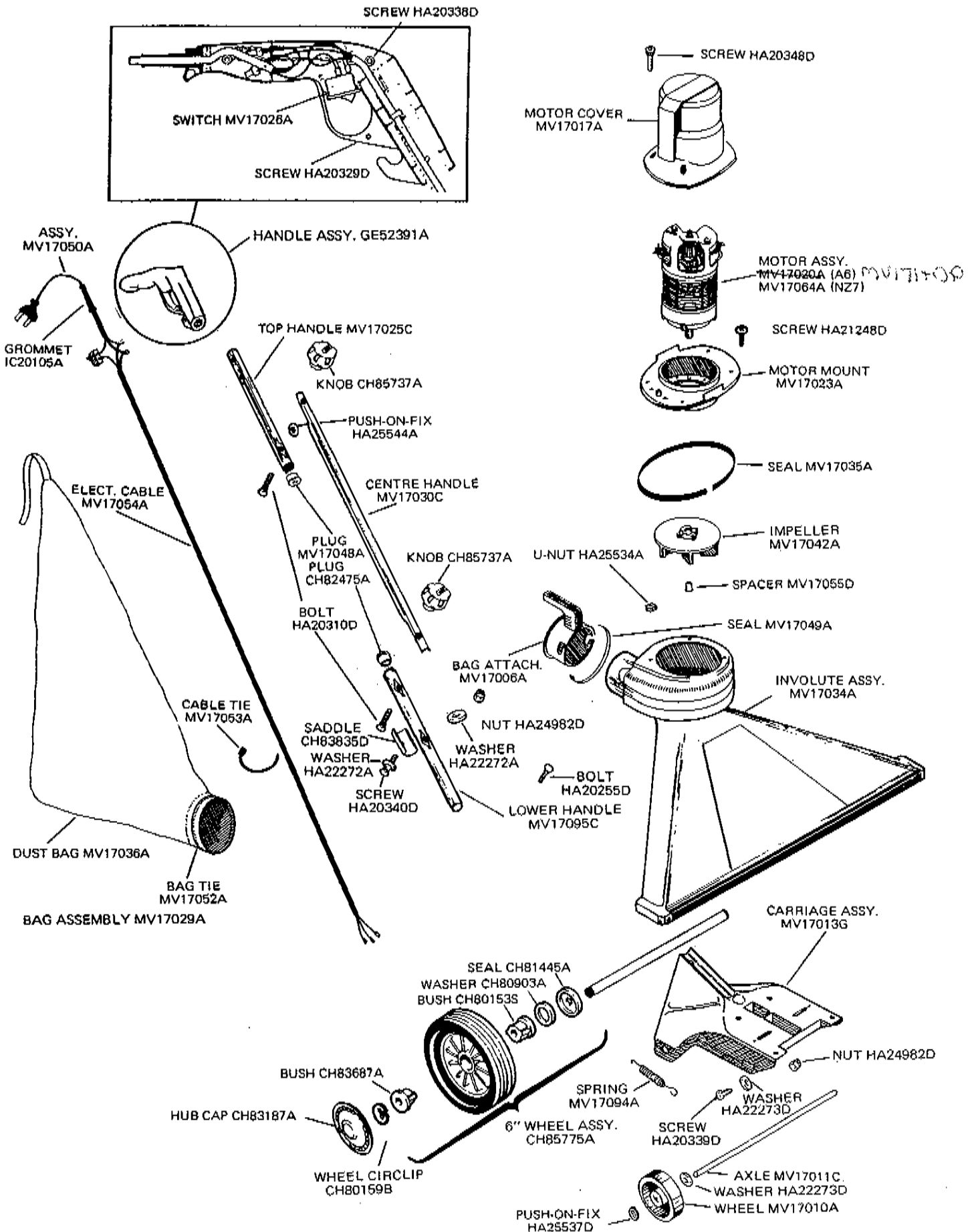
IGNITION ASSY

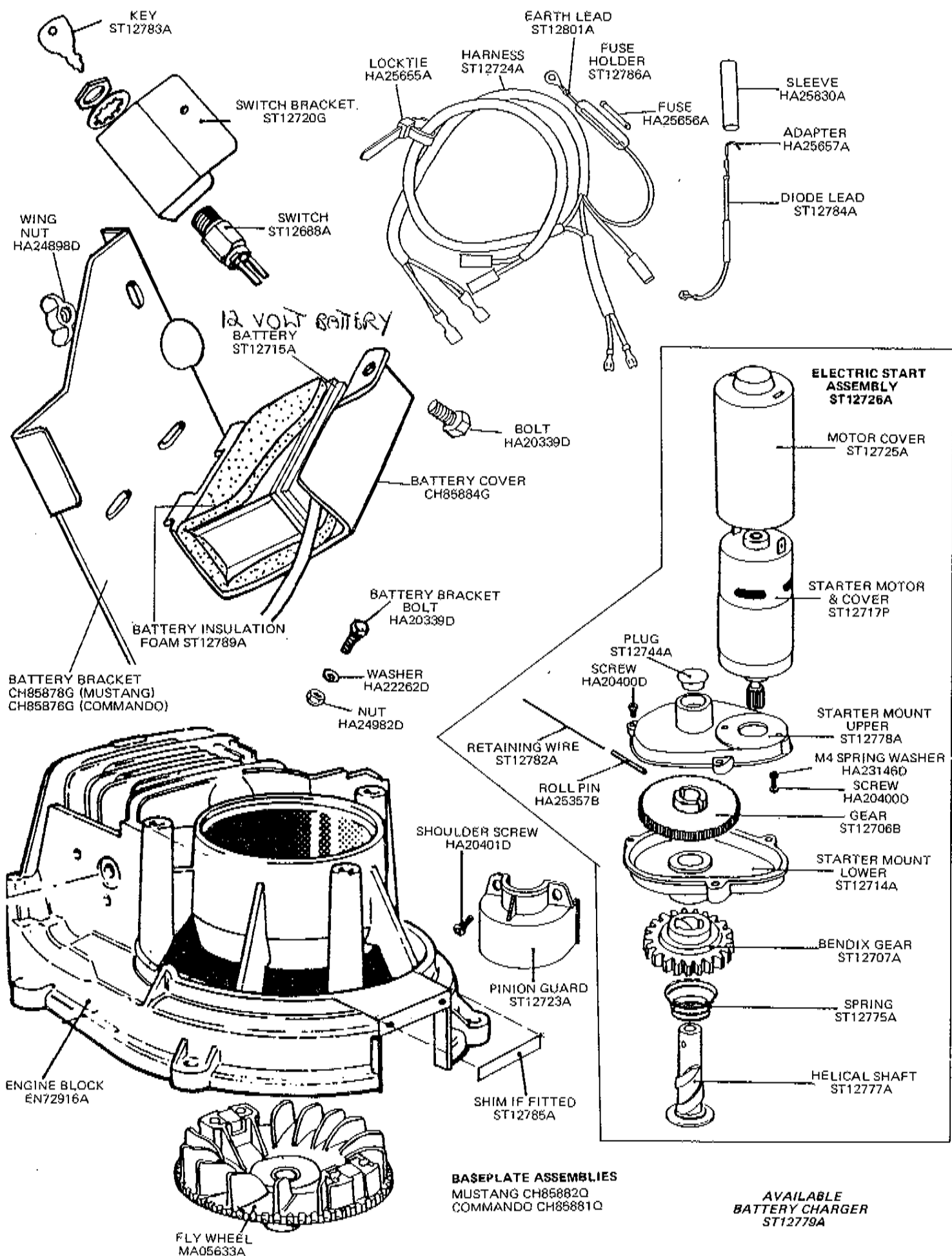


★ NOT INCLUDED IN ASSY.

AIR FILTER ASSY AF07480A







REPLACEMENT ENGINES

MODEL NAME	MODEL PREFIX	COMPLETE ENGINE REPLACEMENT	SHORT ENGINE
Rapier & Family	BH	EN72811A	EN72816A
Craftsman Dlx	BF	"	"
Commodore	BW	"	"
Mustang 18	AT	"	"
Commando & Family	AC	"	"
Craftsman	BC	"	"
Corvette	BX	"	"
Promo & Family	AF	"	"
Utility	AE	EN72578A	"
Utility UK	AE	EN72882A	"
Pro 460	AV	EN72748A	"
Craftsman Ute	BE	EN72813A	"
Mustang 505 Push	AM	EN72889A	"
Vulcan 505 Push	AN	EN72889A	"
Mustang 505 S/P	AL	EN72890A	"
Pro 550 Push	AK	EN72856A	"
Pro 550 S/P	AO	EN72781A	"
Pro 600	AQ	EN72911S	"
Tilt-A-Cut	CA	EN72732A	EN72778A
Victa Vac 2000	CG	EN72776A	"
Electric Start	AD BQ AG	EN72923A	EN72930A